

Technical Data Sheet

MODEL NO: S776ANWW4

3528 Package 3.5 x 2.8mm warm white LEDs

Features:

- PLCC-2
- Compatible with automatic placement equipment
- Compatible with reflow solder process
- ●3000 PCS PER REEL

Applications:

- Indicators
- Automotive: backlighting in dashboard and switch
- Backlight for LCD

Dice material	Emitted color	Lens Color
InGaN	Warm White	Yellow Diffused

Electrical/Optical Characteristics(Ta=25°C)

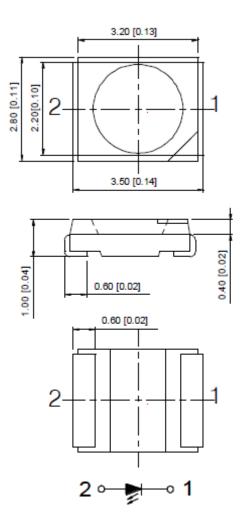
Parameter	Test	Symbol	Value			Unit
	Condition		Min	Тур	Max	Unit
Chromaticity Coordinates	IF=20mA	Х		0.40		-
		Υ		0.40		-
Forward voltage	IF=20mA	VF	2.8		3.6	V
Luminous Flux	IF=20mA	Φ	7.0	7.5		Lm
Color Temperature	IF=20mA	ССТ	2800	3000	3100	K
Viewing angle	IF=20mA	2 0 1/2		120		Deg
Reverse current	V _R =5V	lR			10	μΑ

Absolute Maximum Ratings(Ta=25°C)

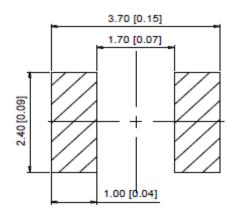
Parameter	Symbol	Value	Unit
Power dissipation	Pd	100	mW
Forward current	lF	30	mA
Reverse voltage	VR	5	V
Operating temperature range	Тор	-20 ~+80	$^{\circ}\!\mathbb{C}$
Storage temperature range	Tstg	-40 ~+80	$^{\circ}\!\mathbb{C}$
Peak pulsing current (1/10 duty f=1kHz)	lfp	20	mA



PACKAGING DIMENSIONS (mm):



Recommended Soldering Pattern



Precautions For Use:

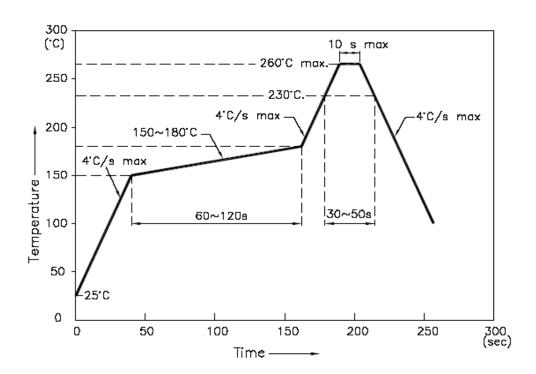
Over - current - proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen)

Storage

- 1. The operation of temperature and R.H. are : 5° C $\sim 30^{\circ}$ C, 60%R.H. Max.
- 2. Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a dampproof box with desiccating regent. Considering the tape life, we suggest our customers to use our products within 1.5 year (from production date).
- 3. It's recommended to bake before soldering when the package is unsealed after 72 hrs. The condition is : $60^{\circ}\text{C}\pm5^{\circ}\text{C}$ for 15hrs.

■ Reflow Temp/Time



NOTES:

- 1. We recommend the reflow temperature $245\,^{\circ}\text{C}(\pm 5\,^{\circ}\text{C})$.the maximum soldering temperature should be limited to $260\,^{\circ}\text{C}$.
- 2. dont cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

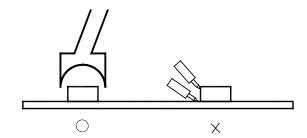


■Soldering iron

Basic spec is \leq 5sec when 260°C. If temperature is higher, time should be shorter (+10°C \rightarrow -1sec). Power dissipation of iron should be smaller than 20W, and temperatures should be controllable. Surface temperature of the device should be under 230°C.

■Rework

- 1. Customer must finish rework within 5 sec under 260°C.
- 2. The head of iron can not touch copper foil
- 3. Twin-head type is preferred.



■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow \ solder etc.