

# **PRODUCT SPECIFICATION**

**GS12864C-D-BSXTSWW-100**

V1.0

**February 20 , 2009**

 **Eastertronic LCD Group**

REVISION RECORD

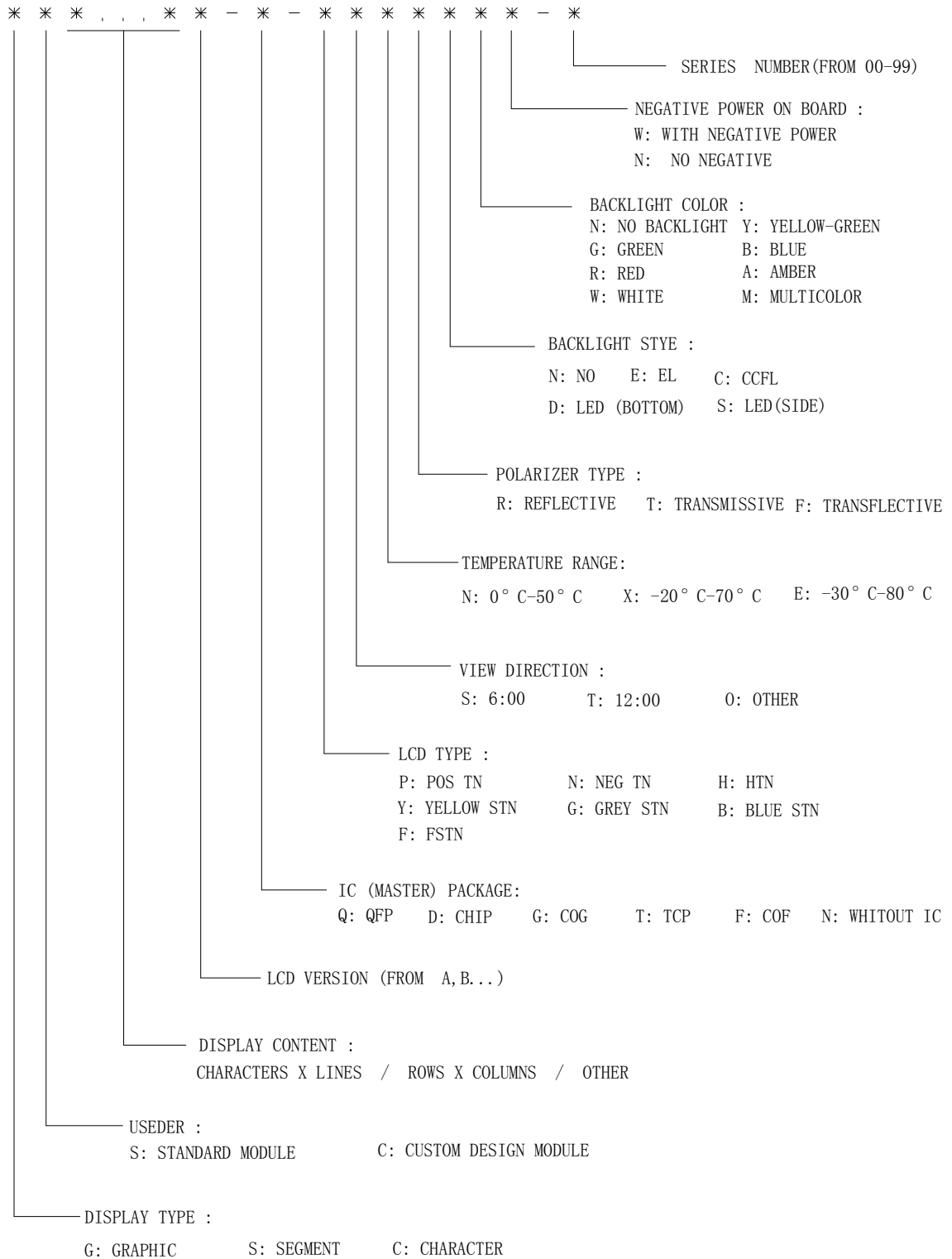
VERSION	DESCRIPTION	DATE
V1.0	First Release	Feb 20, 2009

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## LCD MODULE NUMBERRING SYSTEM



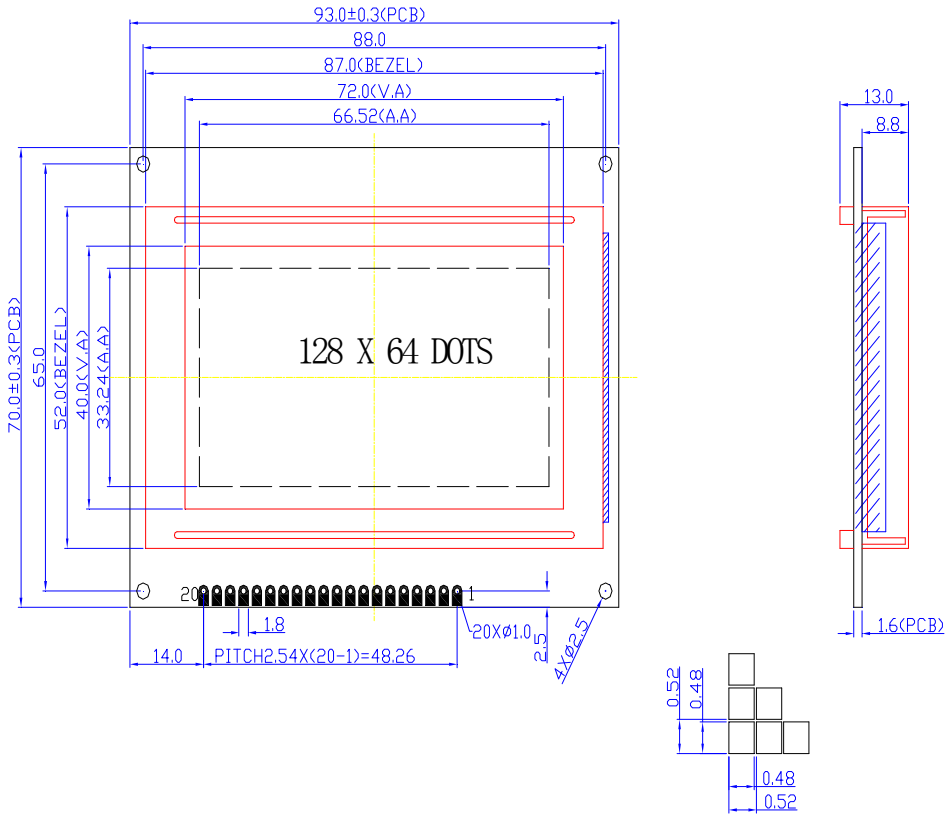
## 2. TYPE NUMBER AND DESCRIPTION

Type Number	:	GS12864C-D-BSXTSWW-100
Description	:	128 X 64 DOTS
LCD Panel	:	Blue-STN ,Negitive, Transmissive
Viewing angle	:	6H
Duty	:	1/64
Bias	:	1/9
Backlight	:	White ,Side
Logic Voltage	:	5.0V
Operating Temperature:		-20°C--70°C
Storage Temperature	:	-30°C--80°C
Controller	:	KS0107B&KS0108B or Equivalent
Package	:	Bonding

3. MECHANICAL SPECIFICATIONS:

ITEM	STANDARD VALUE	UNIT
DISPLAY CONTENT	128H X 64V DOTS	
MODULE DIMENSION	93.0(W) X 70.0(H) X 13.0(T)	mm
EFFECTTVE DISPLAY AREA	72.0(W) X 40.0(H)	mm
DOT SIZE	0.48(W) X 0.48(H)	mm
DOT PITCH	0.52(W) X 0.52(H)	mm
APPROX WEIGHT	TBD	g
LCD TYPE	STN ( Blue mode)	
DUTY AND BIAS	1/64 DUTY; 1/9 BIAS	
VIEWING DIRECTION	6:00	
BACK LIGHT	White LED	

MODLE DIMENSION DRAWING



\* Remark : General tolerance refers this model. (±0.2mm)

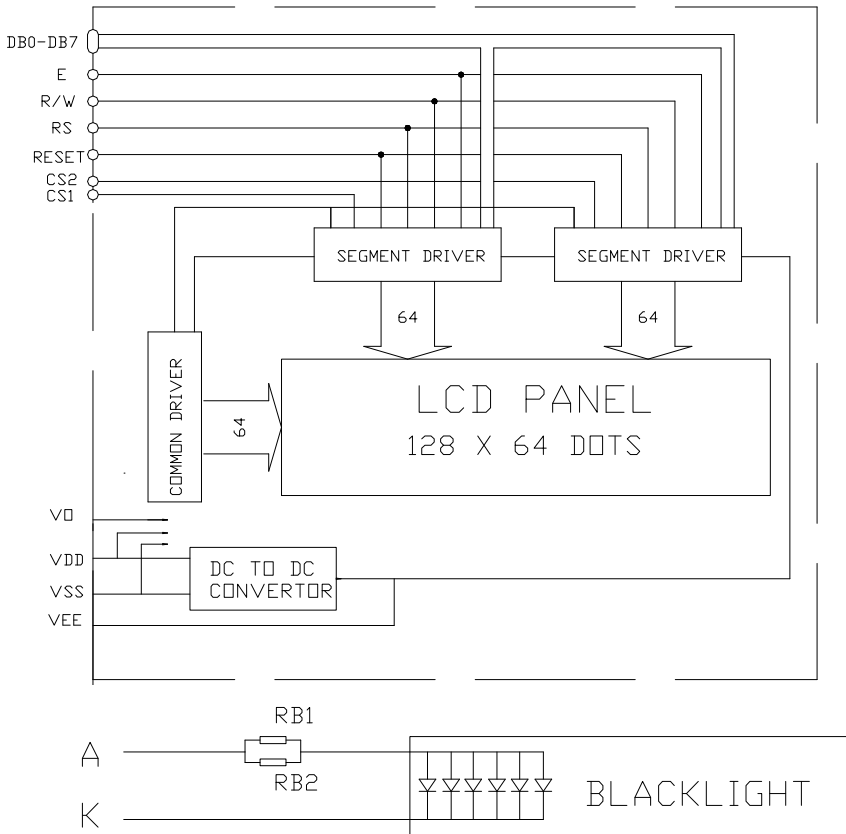
4. ELECTRICAL BLOCK DIAGRAM

V 1.0

4.1 PIN DEFINITION

PIN	SYMBOL	FUNCTION
1	VSS	Power Supply (GND)
2	VDD	Power Supply (+5V)
3	VO	Contrast Adjust
4	RS	Data or Instruction(H: Display Ram Data)
5	R/W	Read or Write (H: Data Appears at Data Bus)
6	E	Enable Signal
7-14	DB0-DB7	Data Bus
15	/CS1	Select Chip1, H Active
16	/CS2	Select Chip2, H Active
17	/RST	Reset Signal, L Active
18	VEE	Negative Voltage
19	A	Power Supply For Backlight (+)
20	K	Power Supply For Backlight (-)

4.2 ELECTRICAL BLOCK DIAGRAM



## 5. ABSOLUTE MAXIMUM RATINGS

### 5.1 ELECTRICAL MAXIMUM RATINGS

#### 5.1 Electrical Maximum Ratings (Ta=25deg C)

ITEM	SYMBOL	CONDITION	MIN	MAX	UNIT
Supply Voltage (Logic)	Vdd – Vss	25 C	0	7.0	V
Supply Voltage (LCD Drive)	Vdd – Vee	25 C	-	18.0	V
Input Voltage	Vi	-	-0.3	Vdd +0.3	V

#### 5.2 Environmental Conditions

ITEM	SYMBOL	CONDITION	MIN	MAX	UNIT
Operating Temp	Topr	Dry	-20	70	deg C
Storage Temp	Ttsg	Dry	-30	80	deg C

## 6. ELECTRICAL SPECIFICATIONS

#### 6.1 Electrical Characteristics at Ta=25 deg C, Vdd = 5V + / - 5%

ITEM	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT
Supply Voltage (logic)	Vdd-Vss	-	4.5	5.0	5.5	V
Supply Voltage (LCD)	Vdd-V0	Vdd = 5V	--	8.8	9.2	V
Input signal voltage (for E, DB0-7,R/W,RS)	Vih	"H" level	2.4	-	Vdd	V
	Vil	"L" level	0	-	0.6	V
Output voltage for Logic	Voh	-Ioh=0.6mA	Vdd-0.4	-	Vdd	V
	Vol	Iol=1.6mA	0	-	0.4	
Supply Current	Idd	-	--	8.0	10.0	mA
Supply Voltage (LED )	VLED		2.9	3.1	3.3	V
Supply Current (LED )	If		-	80	120	mA

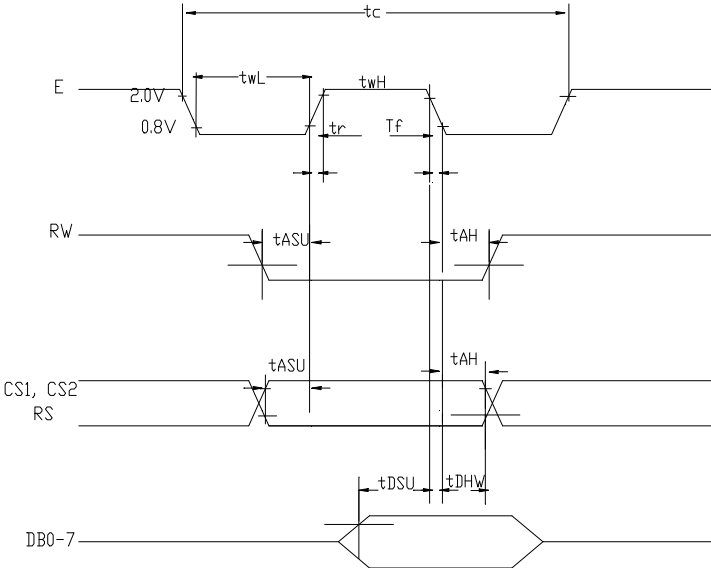
#### 6.2 TIMING SPECIFICATIONS at Ta = 25 deg C, Vdd = 5V+/-10%, Vss =0V

ITEM	SYMBOL	MIN	MAX	UNIT
E Cycle Time	tc	1000	-	ns
E High Level Width	tWH	450		ns
E Low Level Width	tWL	450		ns
E rise time	tR	-	25	ns
E fall time	tF	-	25	ns
Address Set-Up Time	tASU	140	-	ns
Address Hold Time	tAH	10	-	ns
Data Set-up Time	tDSU	200	-	ns
Data Delay Time	tD	-	320	ns

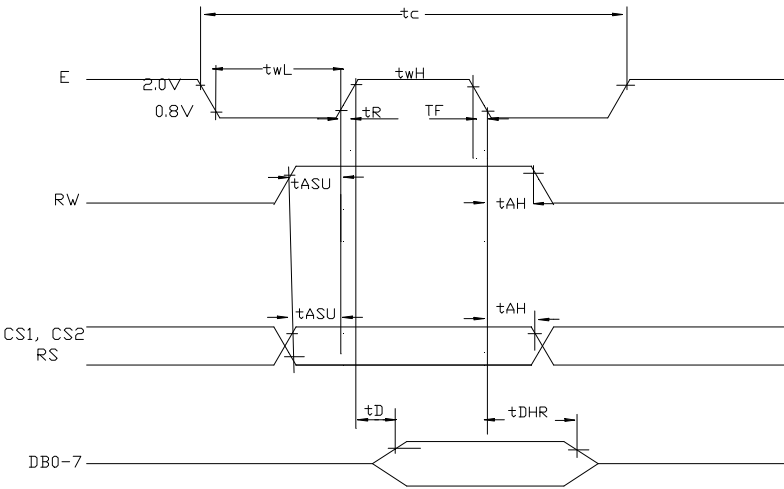


Data Hold Time(Write)	tDHW	10		ns
Data Hold Time(Read)	tDHR	20		ns

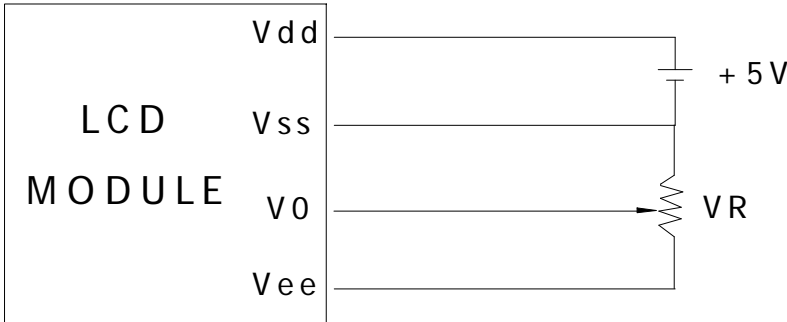
**MPU WRITE TIMING**



**MPU READ TIMING**



7. POWER SUPPLY FOR LCD MODULE



Vdd-V0: LCD Driving Voltage  
 VR: 10K - 20K

8. ELECTRO-OPTICAL CHARACTERISTIC

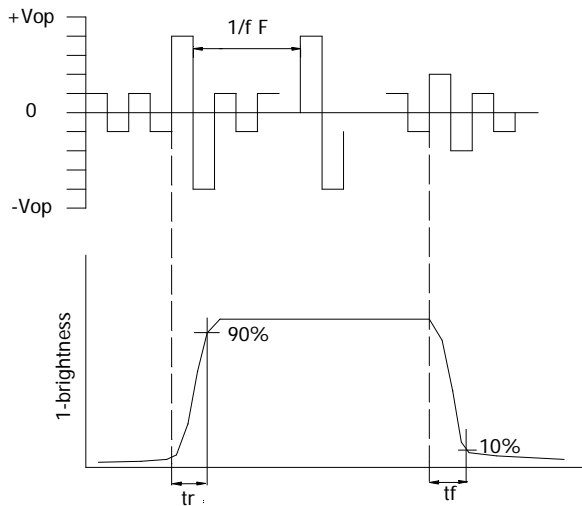
ITEM	SYMBOL	CONDITI ON	MIN.	TYP.	MAX.	UNIT	REF.
Contrast	CR	25°C	--	12	--		Note1
Rise Time	tr	25°C	--	160	240	ms	Note2
Fall Time	tf	25°C	--	100	150	ms	note 2
Viewing Angle	$\theta 1 - \theta 2$	25°C	--	--	60	DEG	Note 3
	$\theta 1, \theta 2$		-40	--	40		
Frame Frequency	Ff	25°C	--	70	--	Hz	note 2

Note(1): Contrast ratio is defined under the following condition:

$$CR = \frac{\text{brightness of selected condition}}{\text{brightness of non- selected condition}}$$

- (a). Temperature-----25C
- (b). Frame Frequency-----64Hz
- (c). Viewing angle-----  $\theta = 0, \theta = 0$
- (d). Operating Voltage---8.8V

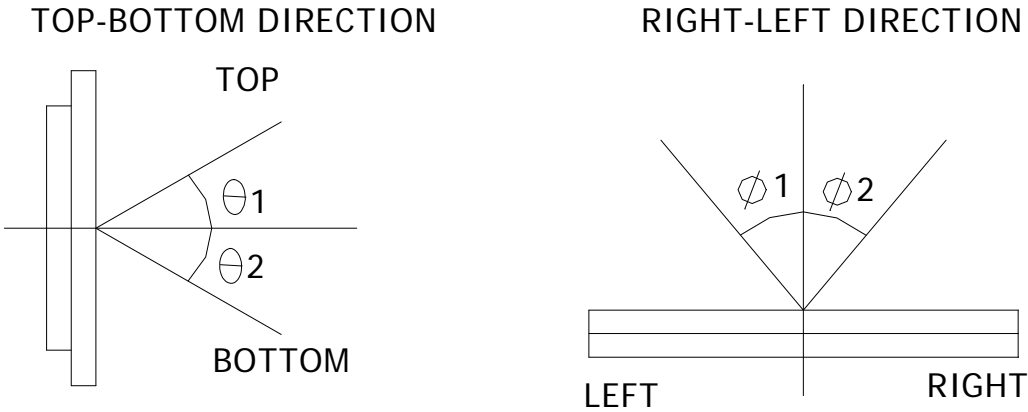
Note(2): definition of response time:



Condition:

- (a). Temperature-----25C
- (b). Frame Frequency-----64Hz
- (c). Viewing angle-----  $\theta = 0, \phi = 0$
- (d). Operating Voltage---8.8V

Note(3): definition of view angle:



## 9. INSTRUCTION TABLE

Instruction	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Function	
Display ON/OFF	L	L	L	L	H	H	H	H	H	L/H	Controls the display on or off. Internal status and display RAM data is not affected. L:OFF, H:ON	
Set Address (Y address)	L	L	L	H	Y address (0~63)						Sets the Y address in the Y address counter.	
Set Page (X address)	L	L	H	L	H	H	H	Page (0~7)			Sets the X address at the X address register.	
Display Start Line (Z address)	L	L	H	H	Display start line (0~63)						Indicates the display data RAM displayed at the top of the screen.	
Status Read	L	H	B U S Y	L	O N / O F F	R E S E T	L	L	L	L	Read status. BUSY L: Ready H: In operation ON/OFF L: Display ON H: Display OFF RESET L: Normal H: Reset	
Write Display Data	H	L	Write Data									Writes data (DB0:7) into display data RAM. After writing instruction, Y address is increased by 1 automatically.
Read Display Data	H	H	Read Data									Reads data (DB0:7) from display data RAM to the data bus.

## 1. Display On/Off

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	1	1	1	1	1	D

The display data appears when D is 1 and disappears when D is 0.  
Though the data is not on the screen with D=0, it remains in the display data RAM.  
Therefore, you can make it appear by changing D=0 into D=1.

## 2. Set Address (Y Address)

S	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0

Y address (AC0 ~ AC5) of the display data RAM is set in the Y address counter.  
An address is set by instruction and increased by 1 automatically by read or write operations of display data.

## 3. Set Page (X Address)

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	1	0	1	1	1	AC2	AC1	AC0

X address(AC0 ~ AC2) of the display data RAM is set in the X address register.  
Writing or reading to or from MPU is executed in this specified page until the next page is set.

## 4. Display Start Line (Z Address)

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	1	1	AC5	AC4	AC3	AC2	AC1	AC0



Z address (AC0 ~ AC5) of the display data RAM is set in the display start line register and displayed at the top of the screen.

When the display duty cycle is 1/64 or others(1/32 ~ 1/64), the data of total line number of LCD screen, from the line specified by display start line instruction, is displayed.

### 5. Status Read

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	0	BUSY	0	ON/OFF	RESET	0	0	0	0

- **BUSY**  
When BUSY is 1, the Chip is executing internal operation and no instructions are accepted.  
When BUSY is 0, the Chip is ready to accept any instructions.
- **ON/OFF**  
When ON/OFF is 1, the display is on.  
When ON/OFF is 0, the display is off.
- **RESET**  
When RESET is 1, the system is being initialized.  
In this condition, no instructions except status read can be accepted.  
When RESET is 0, initializing has finished and the system is in the usual operation condition.

### 6. Write Display Data

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	1	D7	D6	D5	D4	D3	D2	D1	D0

Writes data (D0 ~ D7) into the display data RAM.

After writing instruction, Y address is increased by 1 automatically.

### 7. Read Display Data

RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	1	D7	D6	D5	D4	D3	D2	D1	D0

Reads data (D0 ~ D7) from the display data RAM.

After reading instruction, Y address is increased by 1 automatically.

10. Quality units

10.1 Purpose

This standard for quality assurance should define the quality of LCD module products to customer by EASTERNTRONIC LCD GROUP.

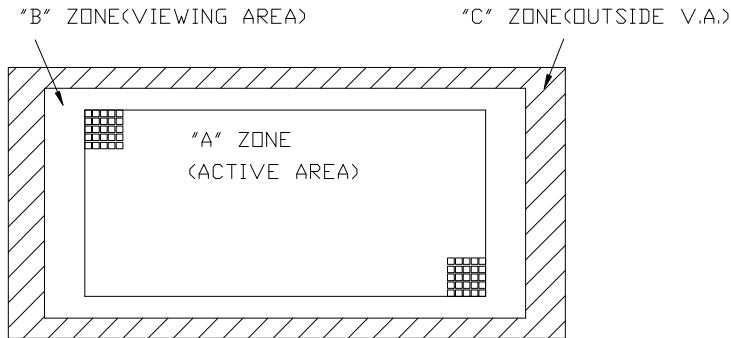
10.2 Scope

This document defines general provisions as well as inspection standards for LCD module supplied by EASTERNTRONIC LCD GROUP, except for those with special requirements from customer.

10.3 Definition

10.3.1 Definition of area

- A Zone: Active area.
- B Zone: Viewing area
- C Zone: Outside viewing area.



10.3.2 Definition of size

- Large size(L): 1~6 pcs LCD screens are cut out of from each 14"×16" mother glass.
- Middle size(M): 7~50 pcs LCD screens are cut out of from each 14"×16" mother glass.
- Small size(S): more than 50 pcs LCD screens are cut out of from each 14"×16" mother glass.

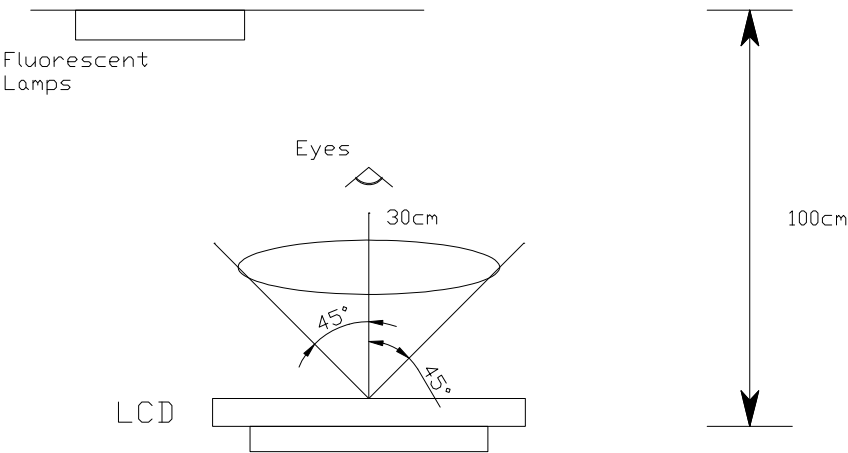
10.4 Quality Specification

10.4.1 Conditions of Cosmetic Inspection

10.4.1 Test should be conducted under the following conditions:

- Ambient temperature :  $22 \pm 5^{\circ}\text{C}$ .
- Ambient humidity:  $65 \pm 20\% \text{RH}$
- Ambient Luminance: 40-watt fluorescent lamp.

An appearance test should be conducted by human sight at approximately 30 cm distance from the LCD module under fluorescent light. Distance between LCD and fluorescent lamps should be 100 cm or more. Viewing direction for inspection is 45° from vertical against LCD.



10.4.1.2 When test the model of transmissive product must add the reflective plate.

10.4.2 Sampling plan

Unless otherwise agreed in writing, the sampling inspection shall be applied to the incoming inspection of customer.

- Lot size: Quantity of shipment lot per model
- Sampling type: Normal inspection, single sampling
- Sampling Level: Level II
- Sampling table: GB/T2828.1.1(GB-national standard of China)

10.4.3 Classification of defects and Acceptable quality level

Defects and classified as either a major or minor defect defined as bellows:

- Major defect: It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.
- Minor defect: It is a defect that will not result in functioning problem with deviation calssific.

The AQL for major and minor defects is defined as follows:

Partition	Definition	AQL
Major defect	Functional defective as product	0.4
Minor defect	Satisfy all functions as product but not satisfy cosmetic standard	1.0

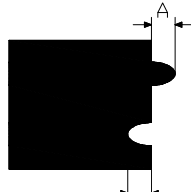
#### 10.4.4 Applicable instrument

- LCD module tester
- Multimeter
- Caliper
- Defect size filming standard

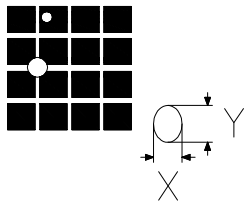
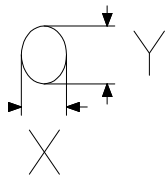
#### 10.4.5 Inspection quality criterion

##### 10.4.5.1 LCD panel part


The inspection specification as following list:

Classify	Item	Description of defects	Inspection criterion		Drawing specification
Major defect	1.Non-display	Product no function	Not accept		
	2.LCD with wrong view direction`	Difference in Spec.	Not accept		
	3.Segment missing	Part or all pattern do not light up	Not accept		
	4.Occur high current	Current exceed designed value	Not accept		
	5. LC leakage	LC does not fulfill the glass cell	Not accept		
	6.Deviation from drawing	LCM Dimension difference from drawing and over tolerance	According to dimensions noted in the specification		
	7.Wrong type applied	Wrong polarizer attachment Pin attached wrong type applied	Not accept		
			Not accept		
8.Incorrect pins quality	Pin attached wrong quantity applied	Not accept			
Minor defect	9.Pattern deformation	Segment fatter or smaller	Dimension (mm)	Acceptable number	
			$A \leq 0.1$	Not count (Should not be connected to	



				next dot)																
			0.10<A≤0.15	1 pc / dot(only segment)or less 2 pcs / cell or less (Should not be connected to next dot)																
			B ≤ 0.10	Not count																
Minor defect	10.Pinholes	Black spot/white spot at activated state	<p>1. large size LCD Accept if can't be found at 1m distance and will not enlarge under electronic test</p> <p>2. Middle size LCD Diameter(mm) Accept QTY</p> <table border="0"> <tr> <td><math>\Phi \leq 0.15</math></td> <td>Not count</td> </tr> <tr> <td><math>0.15 &lt; \Phi \leq 0.25</math></td> <td>3</td> </tr> <tr> <td><math>0.25 &lt; \Phi \leq 0.35</math></td> <td>1</td> </tr> <tr> <td><math>\Phi &gt; 0.35</math></td> <td>0</td> </tr> </table> <p>3. Small size LCD Diameter(mm) Accept QTY</p> <table border="0"> <tr> <td><math>\Phi \leq 0.15</math></td> <td>Not count</td> </tr> <tr> <td><math>0.15 &lt; \Phi \leq 0.25</math></td> <td>2</td> </tr> <tr> <td><math>0.25 &lt; \Phi \leq 0.30</math></td> <td>1</td> </tr> <tr> <td><math>\Phi &gt; 0.30</math></td> <td>0</td> </tr> </table> <p>4. For the dot pattern: accept if the area of defect is less than or equal to half of one lattice's</p> <p>5. Only allow one defect in one segment The nearest distance allowed between two pinholes is 20mm</p>	$\Phi \leq 0.15$	Not count	$0.15 < \Phi \leq 0.25$	3	$0.25 < \Phi \leq 0.35$	1	$\Phi > 0.35$	0	$\Phi \leq 0.15$	Not count	$0.15 < \Phi \leq 0.25$	2	$0.25 < \Phi \leq 0.30$	1	$\Phi > 0.30$	0	 <p><math>\Phi = (X+Y)/2</math></p>
$\Phi \leq 0.15$	Not count																			
$0.15 < \Phi \leq 0.25$	3																			
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$\Phi > 0.35$	0																			
$\Phi \leq 0.15$	Not count																			
$0.15 < \Phi \leq 0.25$	2																			
$0.25 < \Phi \leq 0.30$	1																			
$\Phi > 0.30$	0																			
	11.Blemishes and foreign matters	Black spot/dust on LCD(non-display )	<p><b>Positive panel:</b></p> <p><b>1.A zone</b> - Large size LCD Accept if can't find at 1m distance and will not enlarge</p>																	

			<p>under electronic test:</p> <p>-Middle size LCD</p> <p>Diameter(mm) Accept QTY</p> <table> <tr> <td><math>\Phi \leq 0.15</math></td> <td>Not count</td> </tr> <tr> <td><math>0.15 &lt; \Phi \leq 0.25</math></td> <td>3</td> </tr> <tr> <td><math>0.25 &lt; \Phi \leq 0.35</math></td> <td>1</td> </tr> <tr> <td><math>\Phi &gt; 0.35</math></td> <td>0</td> </tr> </table> <p>-Small size LCD</p> <p>Diameter(mm) Accept QTY</p> <table> <tr> <td><math>\Phi \leq 0.15</math></td> <td>Not count</td> </tr> <tr> <td><math>0.15 &lt; \Phi \leq 0.25</math></td> <td>2</td> </tr> <tr> <td><math>0.25 &lt; \Phi \leq 0.30</math></td> <td>1</td> </tr> <tr> <td><math>\Phi &gt; 0.30</math></td> <td>0</td> </tr> </table> <p><b>2.B zone</b> 1.5 times of acceptable largest diameter size of Zone A</p> <p><b>3.C zone</b> Notcount.</p> <p><b>Negative panel:</b></p> <p><b>1. A zone</b></p> <p>-Large size LCD</p> <p>Diameter(mm) Accept QTY</p> <table> <tr> <td><math>\Phi \leq 0.15</math></td> <td>Not count</td> </tr> <tr> <td><math>0.15 &lt; \Phi \leq 0.30</math></td> <td>4</td> </tr> <tr> <td><math>0.30 &lt; \Phi \leq 0.50</math></td> <td>1</td> </tr> <tr> <td><math>\Phi &gt; 0.50</math></td> <td>0</td> </tr> </table> <p>-Middle&amp;small size LCD</p> <p>Diameter(mm) Accept QTY</p> <table> <tr> <td><math>\Phi \leq 0.15</math></td> <td>Not count</td> </tr> <tr> <td><math>0.15 &lt; \Phi \leq 0.25</math></td> <td>3</td> </tr> <tr> <td><math>\Phi &gt; 0.25</math></td> <td>0</td> </tr> </table> <p><b>2. B zone</b> 1.5 times of acceptable largest diameter size of Zone A</p> <p><b>3.C zone</b> No count The nearest distance allowed between two black spot is 20mm</p>	$\Phi \leq 0.15$	Not count	$0.15 < \Phi \leq 0.25$	3	$0.25 < \Phi \leq 0.35$	1	$\Phi > 0.35$	0	$\Phi \leq 0.15$	Not count	$0.15 < \Phi \leq 0.25$	2	$0.25 < \Phi \leq 0.30$	1	$\Phi > 0.30$	0	$\Phi \leq 0.15$	Not count	$0.15 < \Phi \leq 0.30$	4	$0.30 < \Phi \leq 0.50$	1	$\Phi > 0.50$	0	$\Phi \leq 0.15$	Not count	$0.15 < \Phi \leq 0.25$	3	$\Phi > 0.25$	0	$\Phi = (X+Y)/2$
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$\Phi \leq 0.15$	Not count																																	
$0.15 < \Phi \leq 0.25$	3																																	
$\Phi > 0.25$	0																																	

	12.Black lines and scratches	Scratch on glass or polarizer surface.And foreign linear matters in LCD	<p><b>Positive panel:</b></p> <p><b>1.A zone</b></p> <p>- Large size LCD Accept if can't find at 1m distance and will not enlarge under electronic test.</p> <p>-Middle size LCD Diameter(mm) Accept QTY  <math>W \leq 0.02</math> Not count  <math>0.02 &lt; W \leq 0.03, L \leq 4</math> 2  <math>0.03 &lt; W \leq 0.05, L \leq 3</math> 2  <math>0.02 &lt; W \leq 0.03, L &gt; 4</math> 0  <math>0.03 &lt; W \leq 0.05, L &gt; 3</math> 0  <math>W &gt; 0.05</math> As the spot criteria.</p> <p>-Small size LCD Diameter(mm) Accept QTY  <math>W \leq 0.02</math> Not count  <math>0.02 &lt; W \leq 0.03, L \leq 4</math> 2  <math>0.03 &lt; W \leq 0.05, L \leq 2</math> 1  <math>0.02 &lt; W \leq 0.03, L &gt; 4</math> 0  <math>0.03 &lt; W \leq 0.05, L &gt; 2</math> 0  <math>W &gt; 0.05</math> As the spot criteria.</p> <p><b>2.B zone</b> 1.5 times of acceptable largest diameter size of Zone A</p> <p><b>3.C zone</b> Notcount.</p> <p><b>Negative panel:</b></p> <p><b>1. A zone</b></p> <p>-Large size LCD Diameter(mm) Accept QTY  <math>W \leq 0.02</math> Not count  <math>0.02 &lt; W \leq 0.03, L \leq 5</math> 3  <math>0.03 &lt; W \leq 0.05, L \leq 4</math> 2  <math>0.02 &lt; W \leq 0.03, L &gt; 5</math> 0  <math>0.03 &lt; W \leq 0.05, L &gt; 4</math> 0  <math>W &gt; 0.05</math> As the spot criteria.</p>	
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			<p>-Middle size LCD Diameter(mm) Accept QTY  <math>W \leq 0.02</math> Not count  <math>0.02 &lt; W \leq 0.03, L \leq 4</math> 2  <math>0.03 &lt; W \leq 0.05, L \leq 2</math> 2  <math>0.02 &lt; W \leq 0.03, L &gt; 3</math> 0  <math>0.03 &lt; W \leq 0.05, L &gt; 2</math> 0  <math>W &gt; 0.05</math> As the spot criteria.</p> <p>-Small size LCD Diameter(mm) Accept QTY  <math>W \leq 0.02</math> Not count  <math>0.02 &lt; W \leq 0.03, L \leq 3</math> 2  <math>0.03 &lt; W \leq 0.05, L \leq 3</math> 1  <math>0.02 &lt; W \leq 0.03, L &gt; 3</math> 0  <math>0.03 &lt; W \leq 0.05, L &gt; 2</math> 0  <math>W &gt; 0.05</math> As the spot criteria.</p> <p><b>2. B zone</b> 1.5 times of acceptable largest diameter size of Zone A</p> <p><b>3.C zone</b> Not count The nearest distance allowed between two defects is 20mm</p>	
Mintor defect	13. Scratch on PI coating	PI coating scratched	The visible scratch of A zone can not be accepted at 30cm view distance.	
Mintor defect	14. Rainbow	Arches,circular or parallel colorful spread	According to the limit specimen	
Mintor defect	15. Bubbles or wrinkles in polarizer	Bubbles or wrinkles between polarizer and glass	A zone:The visible defect can not be accepted at 30cm view distance. B zone: Not count	
Mintor defect	16. Position of polarizer attachment	Wrong polarizer attachment in position or dimension	Polarizer protruding from edge of glass and exceeding/within the maximum external dimension of LCD	

Mintor defect	17. Ink printing defect	17.1 Ink line/pattern broken	Not accept				
		17.2 Ink pattern/line jagged	Accept if the thick or thin part is less than equal to 25% segment width, or according to the limit specimen				
		17.3 Light leakage	When activated with current white light appears in the position of pinhole or scratch due to ink printing misalignment. According to the pinhole specification.				
		17.4 Ink printing pattern/line uneven	Reject if the thick or thin in more than 1/2W. Reject when $W1-W2 \leq 1/3W$				
Mintor defect	18. Pin defect	18.1 Corrosion or foreign material on terminal legs	Pin incoming defect: oxidized, damage (including pins plating damaged), excess epoxy on bottom glass or terminal legs. Not accept.				
		18.2 Pin deviation over tolerance	According to the specification				
Mintor defect	19. Chipped glass on comer	19.1 Chip in lead contact area.	a	b	c	accept QTY	
			$a \leq 5\text{mm}$ $L > 5\text{mm}$ m	$b \leq W$	$c \leq T$	3	
		$a < L$ $L < 5\text{mm}$ m	$b \leq W$	$c \leq T$	3		
		19.2 Others	Not exceed 1/2 width of seal		$c \leq T$	3	

Mintor defect	20. Glass chip on edge		a	b	c	accept QTY	
			$a \leq 5\text{mm}$	Not exceed 1/2 width of seal	$c \leq T$	3	
Mintor defect	21. Clipped electrode pad	21.1 Glass chip on ITO edge	a	b	c	accept QTY	
			$a \leq 4\text{mm}$ (and not exceed 4 ITO terminal)	$b \leq W/4$	$c \leq T$	3	
	21.2 Glass chip on ITO back	a	b	c	accept QTY		
		$a \leq 5\text{mm}$	$b \leq W/3$	$c \leq T$	3		
Mintor defect	22. Mechanical damage	Extended crack inspector shall attempt to remove the chip with tweezers, re-evaluate if the remaining defect is still a crack or a chip	b		accept QTY		
			$b \leq W/4$		2		
Mintor defect	23. Glass cracks		Not accept				

Remark:

The minimum space between any 2 defects (spot, dirt) should more than 20mm, and max. allowed defect QTY in total:

Large size LCD: Zone A  $\leq 5/\text{unit}$ , Zone B  $\leq 5/\text{unit}$ ;

Middle size LCD: Zone A  $\leq 3/\text{unit}$ , Zone B  $\leq 3/\text{unit}$ ;

Small size LCD: Zone A  $\leq 2/\text{unit}$ , Zone B  $\leq 2/\text{unit}$ ;

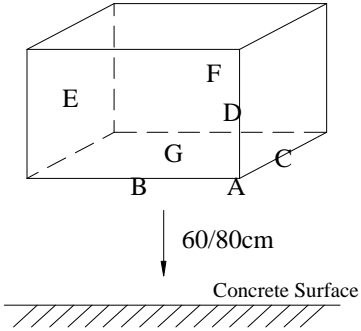
## 10.4.5.2 Other part

The inspection specification as following list:

NO.	Items	Criterion of defects	AQL
1	Backlight	<ol style="list-style-type: none"> <li>1. Lumination source flickers.</li> <li>2. Using spot, lines and contamination standard of LCD to judge the spots or scratches defect on backlight.</li> <li>3. Not allow unlighted on backlight.</li> <li>4. Colour and luminance of backlight should correspond its specification.</li> </ol>	<p>Major Minor</p> <p>Major Major</p>
2	PCB,COB	<ol style="list-style-type: none"> <li>1.COB seal may not have pinholes larger than0.2mm or contamination.</li> <li>2.COB seal surface may not have pinholes through to the IC.</li> <li>3. The height of COB should not exceed the height indicated in the assembly diagram.</li> <li>4. Beyond 2mm of the seal area, there may not have sealant on the PCB.</li> <li>5.No oxidation or contamination on PCB connector.</li> <li>6.Parts on PCB should correspond the characteristic,and not allow wrong parts,missing parts or additional parts.</li> <li>7.The jumper on the PCB should correspond to the characteristic.</li> <li>8.The solder which gets on bezel,LED pad,zebra pad or screw hole pad should be smoothed down.</li> </ol>	<p>Minor</p> <p>Minor Major</p> <p>Minor</p> <p>Minor Major</p> <p>Minor</p> <p>Major</p>
3	Soldering	<ol style="list-style-type: none"> <li>1. No unmelted solder pastes on the PCB.</li> <li>2. No cold solder joints,solder connection missing,oxidation of solder.</li> <li>3. No short circuits in components on PCB.</li> </ol>	<p>Minor Minor</p> <p>Minor</p>
4	General Appearance	<ol style="list-style-type: none"> <li>1. No oxidation, contamination, curves,cracks or bends on interface Pin of TCP.</li> <li>2. No solder residue or solder balls on product.</li> <li>3. The IC on TCP may not be damaged.</li> <li>4. The residual rosin or tin oil of soldering(component or chip component) is not turned into brown or black colour.</li> <li>5. Packing method correspond the specification.</li> <li>6. Dimension and structure correspond the specification sheet.</li> <li>7. No dirt and break on the heat seal.</li> </ol>	<p>Minor</p> <p>Minor Major Minor</p> <p>Major Major</p> <p>Major</p>

## 10.5 Reliability

The LCD module shall not fail the following reliability test.

Item	Condition	Criterion	
High temperature operation	+70°C ± 2°C , 8 hours	1.Total current consumption should be below double of initial value. 2.Cosmetic defects should not be happened	
Low temperature operation	-20°C ± 2°C , 8 hours		
Humidity	Operation		40 °C ± 2 °C ,93% ± 2%RH,8 hours
	Storage		40 °C ± 2 °C ,93% ± 2%RH, 24 hours
High temperature storage	+80°C ± 2°C , 10 hours		
Low temperature storage	-30°C ± 2°C , 10 hours		
Thermal shock storage	-20°C ~ +70°C 60min~60min, 5 cycles		
Vibration test	Amplitude:0.7~1.0mm,frequency:50Hz,30min in each direction(X,Y,Z)		
Shock test	To be measured after dropping from 60cm or 80cm high on the concrete surface in packing state.(weight ≥ 15Kg,dropping height 60cm; Weight < 15Kg,dropping height 80cm)  		
Remark: The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.			



## 11. PRECAUTION FOR USING LCM

### 1. LIQUID CRYSTAL DISPLAY (LCD)

LCD is made up of glass, organic sealant, organic fluid, and polymer based polarizers. The following precautions should be taken when handling,

- (1). Keep the temperature within range of use and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel off or bubble.
- (2). Do not contact the exposed polarizers with anything harder than an HB pencil lead. To clean dust off the display surface. Wipe gently with cotton. Chamois or other soft material soaked in petroleum benzine.
- (3). Wipe off saliva or water drops immediately. Contact with water over a long period of time may cause polarizer deformation or color fading, while an active LCD with water condensation on its surface will cause corrosion of ITO electrodes.
- (4). Glass can be easily chipped or cracked from rough handling. especially at corners and edges.
- (5). Do not drive LCD with DC voltage.

### 2. Liquid Crystal Display Modules

#### 2.1 Mechanical Considerations

LCM are assembled and adjusted with a high degree of precision. Avoid excessive shocks and do not make any alterations or modifications. The following should be noted.

- (1). Do not tamper in any way with the tabs on the tabs on the metal frame.
- (2). Do not modify the PCB by drilling extra holes, changing its outline, moving its components or modifying its pattern.
- (3). Do not touch the elastomer connector, especially insert a backlight panel (for example, EL).
- (4). When mounting a LCM make sure that the PCB is not under any stress such as bending or twisting. Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
- (5). Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels.

#### 2.2. Static Electricity

LCM contains CMOS LSI's and the same precaution for such devices should apply, namely

- (1). The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such as the LSI pads, the copper leads on the PCB and the interface terminals with any parts of the human body.
- (2). The modules should be kept in antistatic

bags or other containers resistant to static for storage.

- (3). Only properly grounded soldering irons should be used.
- (4). If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.
- (5). The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended.
- (6). Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

#### 2.3. Soldering

- (1). Solder only to the I/O terminals.
- (2). Use only soldering irons with proper grounding and no leakage.
- (3). Soldering temperature:  $280 \text{ }^{\circ}\text{C} \pm 10^{\circ}\text{C}$
- (4). Soldering time: 3 to 4 sec.
- (5). Use eutectic solder with resin flux fill.
- (6). If flux is used, the LCD surface should be covered to avoid flux spatters. Flux residue should be removed afterwards.

#### 2.4. Operation

- (1). The viewing angle can be adjusted by varying the LCD driving voltage  $V_0$ .
- (2). Driving voltage should be kept within specified range; excess voltage shortens display life.
- (3). Response time increases with decrease in temperature.
- (4). Display may turn black or dark blue at temperatures above its operational range; this is (however not pressing on the viewing area) may cause the segments to appear "fractured".
- (5). Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured".

#### 2.5. Storage

If any fluid leaks out of a damaged glass cell, wash off any human part that comes into contact with soap and water. Never swallow the fluid. The toxicity is extremely low but caution should be exercised at all the time.

#### 2.6. Limited Warranty

Unless otherwise agreed between ORIENT DISPLAY and customer, ORIENT DISPLAY will replace or repair any of its LCD and LC, which is found to be defective electrically and visually when inspected in accordance with ORIENT DISPLAY acceptance standards, for a period of one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of ORIENT DISPLAY is limited to repair and/or replacement on the terms set forth above. ORIENT DISPLAY will not be responsible for any subsequent or consequential events.



Declaration of conformity regarding the limitation of dangerous substances

## 深圳易事通液晶显示模块有限公司

SHENZHEN EASTERNTRONIC LCM CO., LTD.

4F , B3 Building , FuYuan Industrial Zone , FuYong Town,

BaoAn District, ShenZhen, P.R. China

DECLARATION OF CONFORMITY REGARDING THE LIMITATION OF DANGEROUS SUBSTANCES

WE , SHENZHEN EASTERNTRONIC LCM CO ., LTD,

Declare that the product of GS12864C-D-BSXTSWW-100 complies with:  
The directive 2002/95/EC Dated 2003/01/27 regarding the limitation  
of dangerous substances, in particular to clause 4 which forbids  
the use of the following elements:

- Lead
- Mercury
- Cadmium
- Hexavalent chromium
- Polybrominated biphenyls
- Polybrominated diphenylethers

And to the annex which points out the exempted implementations

To the directive 73/23/eec dated 1973/02/19 and the standard  
EN60335-1 regarding prohibition of following elements:

- Oils containing polychlorinated biphenyl
- Asbestos
- Radioactive substances

Name: Ding

SHENZHEN EASTERNTRONIC LCM CO ., LTD.

Issued on Feb 20, 2009

According with the proposal of Technical Adaption Committee(TAC) of a limit of 0.1% by weight for lead hexavalent

chromium, mercury, PBBs and PBDRs and 0.01% by weight for Cadmium