

Version :<u>5.0</u>

TECHNICAL SPECIFICATION

MODEL NO: PD050VX6

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Revision History

| Rev. | Issued Date | Revised |
|------|--------------------|---|
| 0.1 | Sep.12, 2006 | Preliminary |
| 0.2 | Nov 24,2006 | Modify Page4 4.Mechanical Drawing of TFT-LCD Module |
| 0.2 | NOV 24,2000 | Add Page19 13. Optical Characteristics |
| 1.0 | May 7, 2007 | New |
| | | Add |
| 2.0 | August.11.2008 | Page 24 14.Handling Cautions |
| | | d) items of 14-1 |
| 3.0 | August.18.2009 | Modify Page 26 16.Packing Diagram |
| 4.0 | August.18.2011 | Modify 13. Optical Characteristics : Viewing Angle & Contrast Ratio |
| 5.0 | February. 23 .2012 | Modify 13.Optical Characteristics: Brightness |



TECHNICAL SPECIFICATION

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1.Application

PD050VX6 module applies to computer peripheral, industrial meter, car TV, image communication and multi-media, which requires high quality flat panel display. If you must use in severe reliability environment, please don't extend over PVI's reliability test conditions. PVI's reliability test conditions.

If you use PD050VX6, Prime View advises your systems use PVI's timing controller IC (PVI-2003A) which will generate proper timing signals to control it.

2.Features

- . VGA (640*480 pixels) resolution
- . Amorphous silicon TFT LCD panel with LED B/L
- . Pixel in stripe configuration

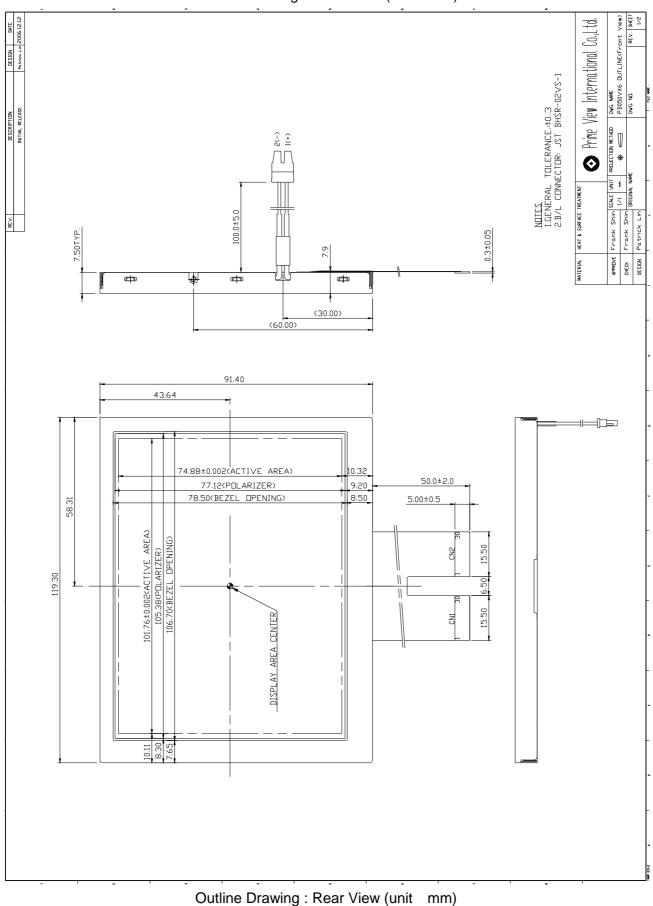
| Parameter | Specifications | Unit |
|--------------------------------|-------------------------|---------|
| Screen Size | 5.0(diagonal) | inch |
| Display Format | 640×(R, G, B)×480 | dot |
| Display Colors | 262K | |
| Active Area | 101.76(H)×74.88(V) | mm |
| Pixel Pitch | 0.159(H)×0.156(V) | mm |
| Pixel Configuration | Stripe | |
| Outline Dimension | 119.3(H)×91.4(V)×7.9(D) | mm |
| Weight | 120 <u>+</u> 10 | g |
| Surface treatment | Anti-glare and SWV film | |
| Back-light | 24-LED | |
| Display mode | Normally white | |
| Gray scale inversion direction | 6 (ref to Note 13-1) | o'clock |

3.Mechanical Specifications

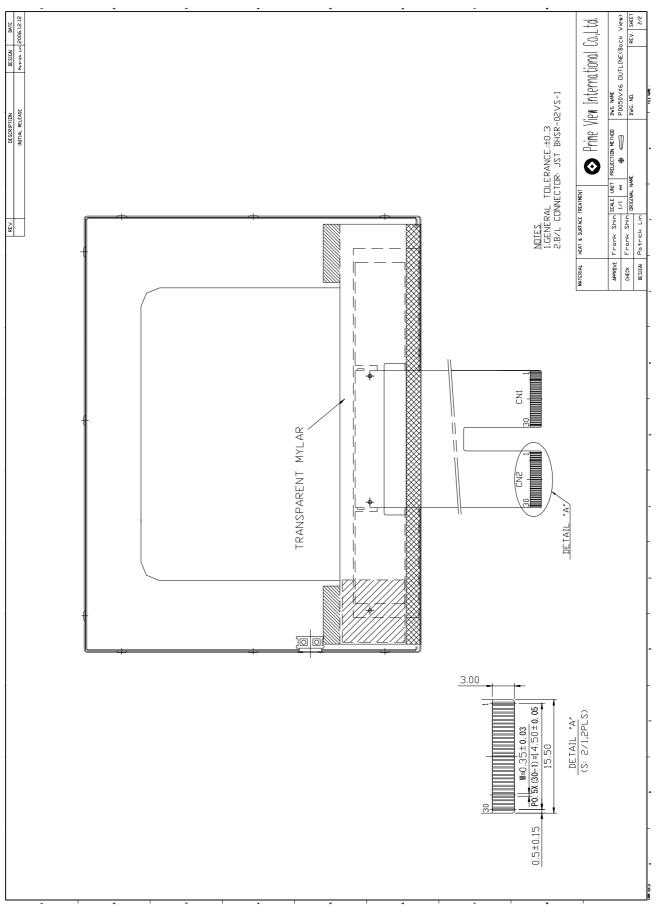




Outline Drawing : Front View (unit mm)









5.Input / Output Terminals

5-1) TFT-LCD Panel Driving

FPC Down Connect, 30 Pins, Pitch: 0.5 mm CN 1

| Pin No. | Symbol | I/O | Function | Remark |
|---------|--------|-----|---|----------|
| 1 | DIO1 | I/O | Horizontal Start Pulse Signal Input or Output | Note 5-6 |
| 2 | VSS1 | | Ground | |
| 3 | VDD1 | I | Power Supply for Source | |
| 4 | CLK | I | Horizontal Shift Clock | |
| 5 | VSS1 | I | Ground | |
| 6 | R/L | I | Right / Left Selection | Note 5-6 |
| 7 | R0 | | Red Data (LSB) | |
| 8 | R1 | I | Red Data | |
| 9 | R2 | I | Red Data | |
| 10 | R3 | I | Red Data | |
| 11 | R4 | I | Red Data | |
| 12 | R5 | I | Red Data (MSB) | |
| 13 | VSS1 | I | Ground | |
| 14 | G0 | I | Green Data (LSB) | |
| 15 | G1 | I | Green Data | |
| 16 | G2 | I | Green Data | |
| 17 | G3 | I | Green Data | |
| 18 | G4 | I | Green Data | |
| 19 | G5 | I | Green Data (MSB) | |
| 20 | VSS1 | I | Ground | |
| 21 | B0 | I | Blue Data (LSB) | |
| 22 | B1 | I | Blue Data | |
| 23 | B2 | I | Blue Data | |
| 24 | B3 | I | Blue Data | |
| 25 | B4 | I | Blue Data | |
| 26 | B5 | I | Blue Data (MSB) | |
| 27 | LD | I | Load output signal | Note 5-7 |
| 28 | REV | I | Data invert control | Note 5-8 |
| 29 | POL | I | Polarity selection | Note 5-9 |
| 30 | DIO2 | I/O | Horizontal Start Pulse Signal Input or Output | Note 5-6 |

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| Pin No. | Symbol | Function | Remark | |
|---------|--------|----------|---|-----------|
| 1 | VSS2 | I | Ground | |
| 2 | V1 | I | Gamma Voltage 1 | Note 5-10 |
| 3 | V2 | I | Gamma Voltage 2 | Note 5-10 |
| 4 | V3 | I | Gamma Voltage 3 | Note 5-10 |
| 5 | V4 | I | Gamma Voltage 4 | Note 5-10 |
| 6 | V5 | I | Gamma Voltage 5 | Note 5-10 |
| 7 | V6 | I | Gamma Voltage 6 | Note 5-10 |
| 8 | V7 | I | Gamma Voltage 7 | Note 5-10 |
| 9 | VSS2 | I | Ground | |
| 10 | V8 | I | Gamma Voltage 8 | Note 5-10 |
| 11 | V9 | I | Gamma Voltage 9 | Note 5-10 |
| 12 | V10 | I | Gamma Voltage 10 | Note 5-10 |
| 13 | V11 | I | Gamma Voltage 11 | Note 5-10 |
| 14 | V12 | I | Gamma Voltage 12 | Note 5-10 |
| 15 | V13 | I | Gamma Voltage 13 | Note 5-10 |
| 16 | V14 | I | Gamma Voltage 14 | Note 5-10 |
| 17 | VSS2 | I | Ground | |
| 18 | VDD2 | I | Voltage for analog circuit | Note 5-10 |
| 19 | VCOM | I | Common Voltage | |
| 20 | XON | | NC | |
| 21 | OE | I | Output Enable | Note 5-5 |
| 22 | U/D | I | Up/Down selection | Note 5-3 |
| 23 | CKV | | Vertical Shift Clock | Note 5-4 |
| 24 | STVU | I/O | Vertical Shift Pulse Signal Input or Output | Note 5-3 |
| 25 | STVD | I/O | Vertical Shift Pulse Signal Input or Output | Note 5-3 |
| 26 | VGG | | Gate On Voltage | Note 5-2 |
| 27 | GND | I | Ground | |
| 28 | VCC | I | Voltage for logic circuit | |
| 29 | GND | I | Ground | |
| 30 | VEE | I | Gate Off Voltage | Note 5-1 |



Note 5-1: Gate off voltage, V_{EE} =-5.5V

Note 5-2: Gate on voltage, V_{GG}=17V

Note 5-3: Select up or down shift

| U/D | STVU | STVD | Shift |
|-----|-------|-------|------------|
| 1 | Hi-Z | Input | Down to Up |
| 0 | Input | Hi-Z | Up to Down |

Note 5-4: Gate driver shift clock

Note 5-5: When OE is connected to high "1", the driver outputs are disabled (Gate output = V_{EE}). Under this condition, the operation of registers will not be affected.

Note 5-6: Select left or right shift

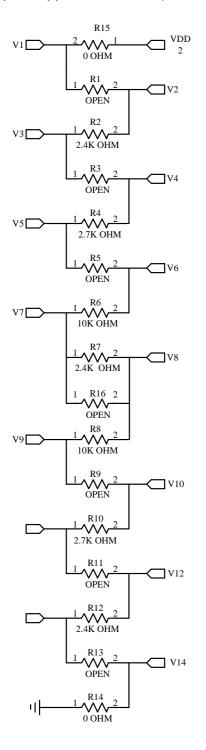
| R/L | DIO1 | DIO2 | Shift |
|-----|-------|-------|---------------|
| 1 | Input | Hi-Z | Left to right |
| 0 | Hi-Z | Input | Right to left |

- Note 5-7: Latch the polarity of outputs and switch the new data to outputs. At the rising edge (LD), latch the "POL" signal to control the polarity of the outputs.
- Note 5-8: Control whether the Data R0~G5 are inverted or not. (PVI suggests connecting to GND) When "REV=1", these data will be inverted. EX: "00"→"3F", "07"→"38", "15"→"2A"
- Note 5-9: Polarity selector for dot-inversion control. Available at the rising edge of LD. When POL=1: Even outputs range from V1~V7, and Odd outputs range from V8~V14; When POL=0: Even outputs range from V8~V14, and Odd outputs range from V1~V7.

Note 5-10: V_{DD2}=7.7V



Typical Application Circuit (When $V_{DD2} = 7.7V$)



| 5-2) Backlight driving |
|---|
| Connector type: JST BHSR-02VS-1, PIN No 2 pin |

| Pin No | Symbol | Description | Remark |
|--------|--------|--|--------------------|
| 1 | + | Input terminal (Positive electrode side) | Wire color : Red |
| 2 | - | Input terminal (Ground side) | Wire Color : Black |

PD050VX6

6.Absolute Maximum Ratings:

PD050VX6

Vss1=Vss2=GND=0V, Ta=25°C

| | | | | | , - |
|----------------|---------------------|------|------|------|--------|
| Parameters | Symbol | MIN. | MAX. | Unit | Remark |
| | V _{DD1} | -0.5 | 5.0 | V | |
| | V _{cc} | -0.3 | 6.0 | V | |
| Supply Voltage | V _{DD2} | -0.5 | 12.0 | V | |
| Supply Voltage | V _{GG} | -0.3 | 40.0 | V | |
| | V_{GG} - V_{EE} | -0.3 | 40.0 | V | |
| | V _{EE} | -20 | 0.3 | V | |

7. Electrical Characteristics

7-1) Recommended Operating Conditions :

| | | | | Vss1=Vss2= | =GND=0 | V, Ta=25 ℃ |
|----------------------------------|------------------|---------------------|------|---------------------|--------|-------------------|
| Item | Symbol | Min. | Тур. | Max. | Unit | Remark |
| Supply Voltage for Source Driver | V_{DD1} | 2.3 | 3.3 | 3.6 | V | |
| Supply voltage for Source Driver | V_{DD2} | - | 7.7 | - | V | |
| | V_{GG} | 16 | 17 | 18 | V | |
| Supply Voltage for Gate Driver | V_{EE} | -6.0 | -5.5 | -5.0 | V | |
| | V _{CC} | 2.3 | 3.3 | 5.5 | V | |
| V _{com} Voltage | V_{com} | - | 2.7 | - | V | |
| | V _{IH} | 0.7 V _{CC} | - | V _{cc} | V | |
| Digital Input Voltage | VIL | 0 | - | 0.3 V _{cc} | V | |

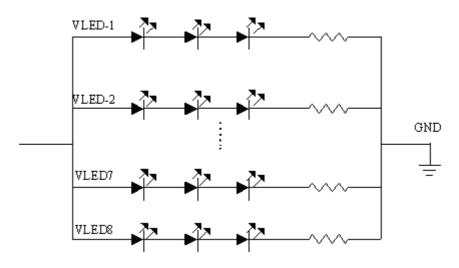
7-2) Recommended driving condition for LED backlight

GND = 0V, $Ta = 25^{\circ}C$

| | | | | | | •= •=• |
|---------------------------------|------------------|-----|------|------|------|-----------------------|
| Parameter | Symbol | Min | TYP | MAX | Unit | Remark |
| Supply voltage of LED backlight | V_{LED} | - | 11.0 | 11.5 | V | $I_L = 20 \text{ mA}$ |
| Supply current of LED backlight | I _{LED} | - | 20 | - | mA | Note 7-1 |
| Backlight Power Consumption | P_{LED} | - | 1.76 | 1.84 | W | Note 7-2 |

Note 7-1: The LED driving condition is defined for each LED module. (3 LED Serial)

Note 7-2: $P_{LED} = V_{LED1} * I_{LED1} + V_{LED2} * I_{LED2} \dots + V_{LED7} * I_{LED7} + V_{LED8} * I_{LED8}$



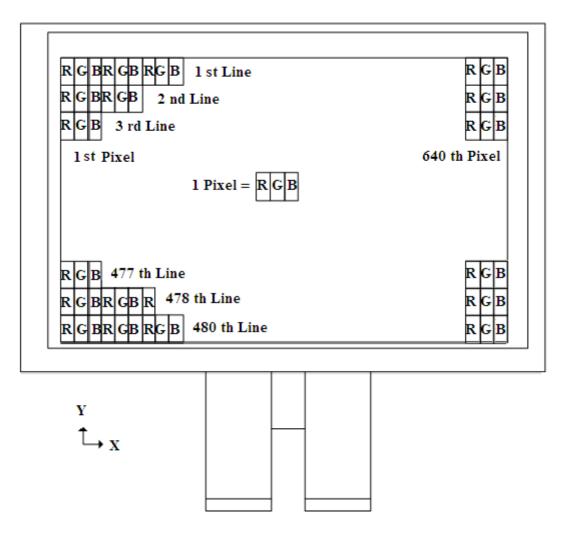
7-3) Power Consumption

| Parameter | Symbol | Condition | Тур. | Max. | Unit | Remark |
|--|------------------|-------------------------|--------|--------|------|----------|
| Supply Current for Gate Driver (Hi level) | I _{GG} | V _{GG} =17V | 0.09 | 0.27 | mΑ | |
| Supply Current for Gate Driver (Low level) | I _{EE} | $V_{EE} = -5.5V$ | 0.095 | 0.285 | mΑ | |
| Supply Current for Source Driver (Digital) | I _{DD1} | V _{DD1} = 3.3V | 5 | 10 | mΑ | |
| Supply Current for Source Driver (Analog) | I _{DD2} | V _{DD2} =7.7V | 16.5 | 33 | mΑ | |
| Supply Current for Gate Driver (Digital) | I _{CC} | V_{CC} = 3.3V | 0.01 | 0.03 | mΑ | |
| LCD Panel Power Consumption | - | - | 145.64 | 293.36 | mW | Note 7-3 |
| Backlight Power Consumption | PLED | - | 1.76 | 1.84 | W | |
| Total Power Consumption | - | - | 1.91 | 2.13 | W | |

Note 7-3: The power consumption for backlight is not included.

8. Pixel Arrangement

The LCD module pixel arrangement is the stripe.



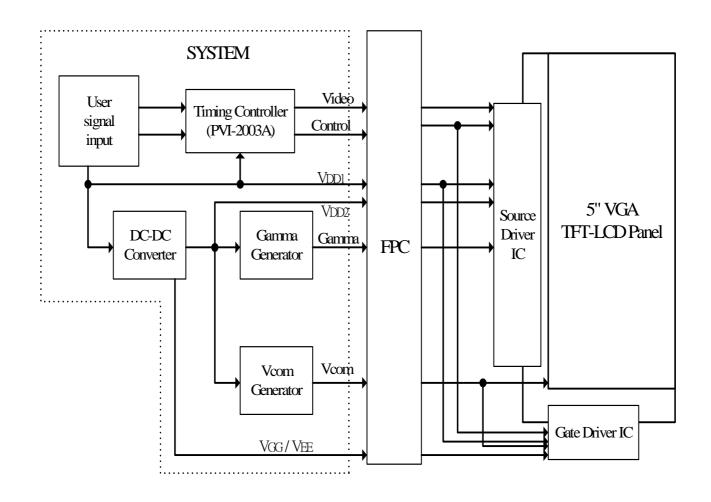
9. Display Color and Gray Scale Reference

| | | Input Color Data | | | | | | | | | | | | | | | | | |
|--------|--------------|------------------|---------------|---------------|---------------|---------------|---------------|--------------|---------------|---------------|---------------|---------------|--------------|--------------|---------------|--------------|--------------|--------------|--------------|
| Color | | | | Re | ed | | | | | Gre | en | | | | | BI | ue | | |
| | | R5 | R4 | R3 | R2 | R1 | R0 | G5 | G4 | G3 | G2 | G1 | G0 | B5 | B4 | B3 | B2 | B1 | B0 |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic | Blue (63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| Colors | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (01) | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (02) | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | | | | | | | | | | | | | | | | | | |
| Red | \downarrow | \downarrow | \rightarrow | \rightarrow | \rightarrow | \rightarrow | \rightarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow |
| | Brighter | | | | | | | | | | | | | | | | | | |
| | Red (61) | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (62) | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red (63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (01) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (02) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Darker | | | | | | | | | | | | | | | | | | |
| Green | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \rightarrow | \rightarrow | \rightarrow | \rightarrow | \leftarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow |
| | Brighter | | | | | | | | | | | | | | | | | | |
| | Green (61) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (62) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green (63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue (00) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue (01) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 |
| | Blue (02) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 |
| | Darker | | | | | | | | | | | | | | | | | | |
| Blue | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \downarrow | \rightarrow | \downarrow | \downarrow | \downarrow | \downarrow |
| | Brighter | 1 | | | | | | | | | | | | | | | | | |
| | Blue (61) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 0 | 1 |
| | Blue (62) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| | Blue (63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |



10. Block Diagram

10-1) TFT-module Block Diagram



If you use PD050VX6, you can apply PVI-2003A(Timing controller) which will generate timing signals to support PD050VX6.

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11. Interface Timing

11-1) Timing Parameters

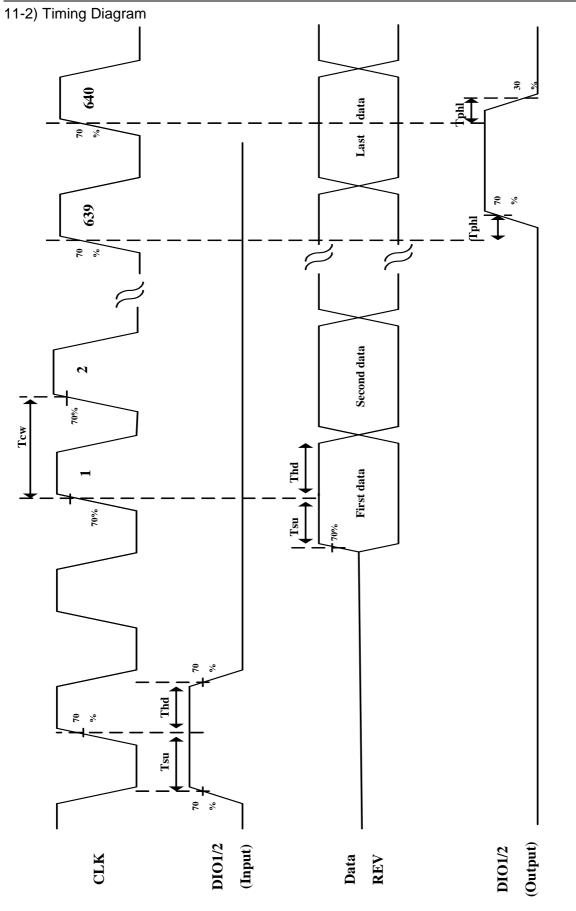
| AC Electrical Characteristics ($V_{CC}=V_{DD1}=3.3V$, $V_{DD2}=7.7V$, $GND=V_{SS1}=V_{SS2}=0V$, $Ta=25^{\circ}C$) | | | | | | |
|--|------------------|------|------|------|-----------------|--|
| Parameter | Symbol | Min. | Тур. | Max. | Unit | |
| CLK Frequency | Fclk | - | 25 | 40 | MHz | |
| CLK Pulse Width | Tcw | 25 | 40 | - | ns | |
| Data Set-up Time | Tsu | 4 | - | - | ns | |
| Data Hold Time | Thd | 2 | - | - | ns | |
| Propagation Delay of DIO2/1 | Tphl | 6 | 10 | 15 | ns | |
| Time That The Last Data to LD | Tld | 1 | - | - | Tcw | |
| Pulse width of LD | Twld | 2 | - | - | Tcw | |
| Time That LD to DIO1/2 | Tlds | 5 | - | - | Tcw | |
| POL Set-up Time | Tpsu | 6 | - | - | ns | |
| POL Hold Time | Tphd | 6 | - | - | ns | |
| OE Pulse Width | T _{OEV} | 1 | - | - | μs | |
| CKV Pulse Width | Тски | 500 | - | - | ns | |
| STV Set-up Time | T _{SUV} | 400 | - | - | ns | |
| STV Hold Time | T _{HDV} | 400 | - | - | ns | |
| Horizontal Display Period | T _{HDP} | - | 640 | - | Tcw | |
| Horizontal Period Timing Range | T _{HP} | - | 800 | - | Tcw | |
| Horizontal Lines Per Field | Τv | 520 | 525 | 640 | T _{HP} | |
| Vertical Display Timing Range | T _{DV} | - | 480 | - | T _{HP} | |

AC Electrical Characteristics (V_{CC}=V_{DD1}=3.3V, V_{DD2}=7.7V, GND=V_{SS1}=V_{SS2}=0V, Ta=25°C)

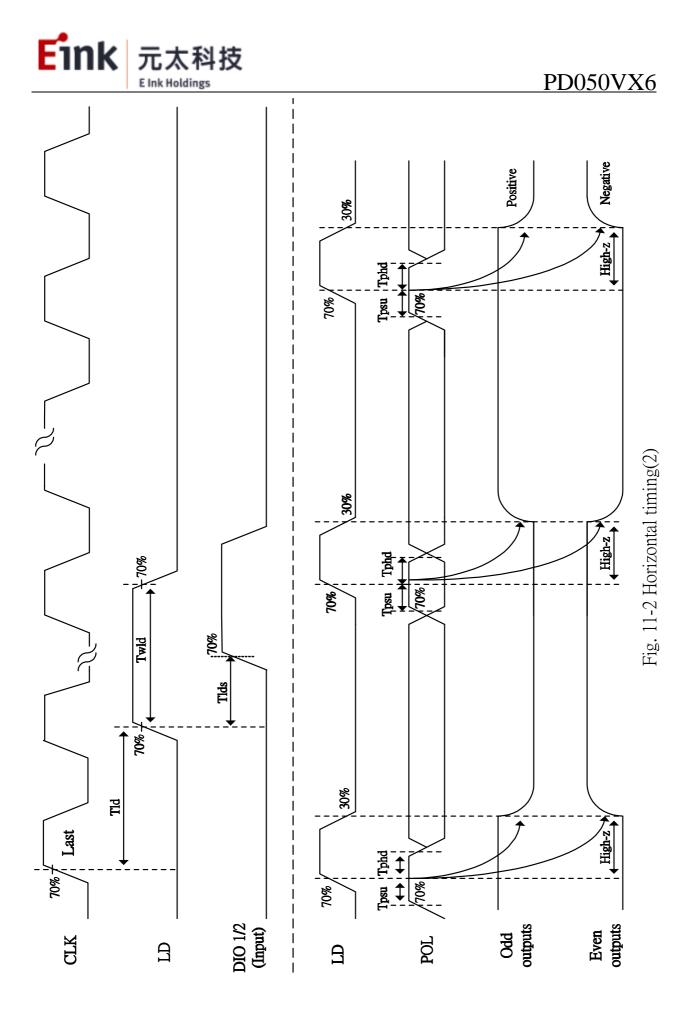


PD050VX6

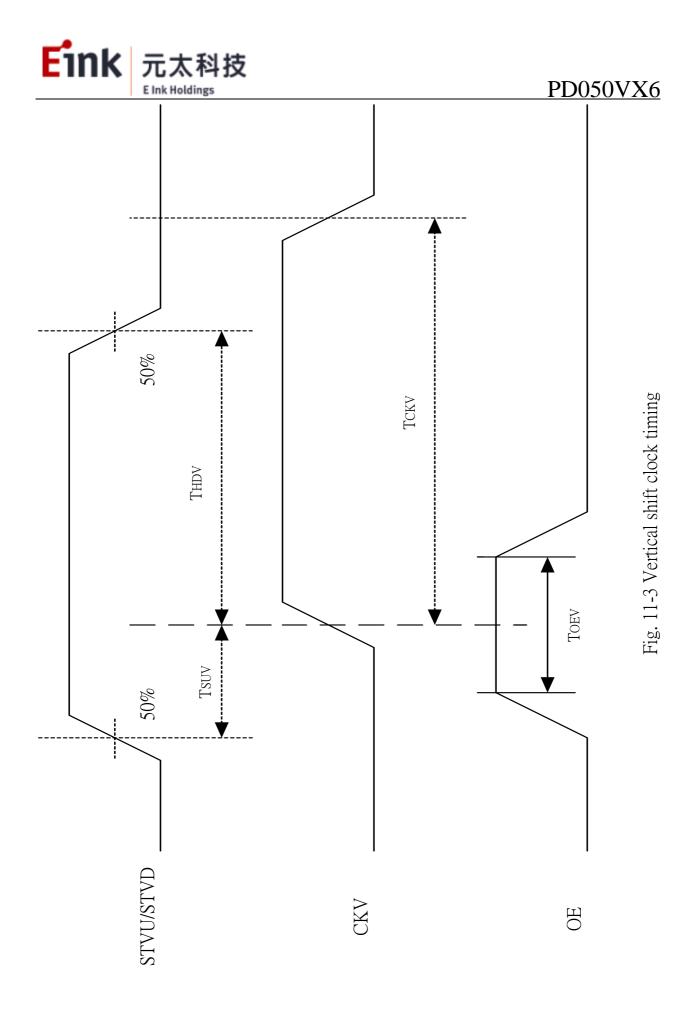
Fig. 11-1 Horizontal timing (1)



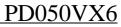
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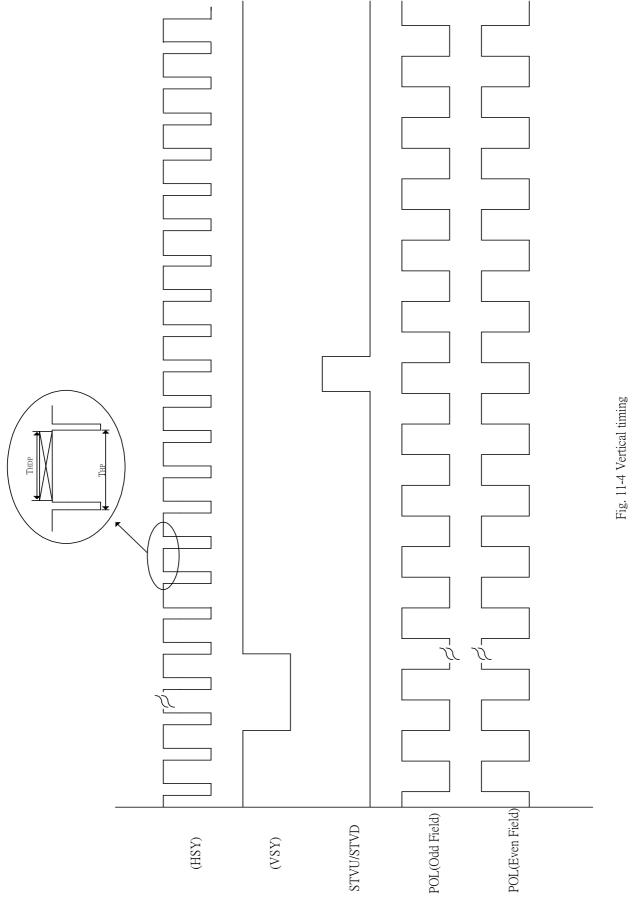


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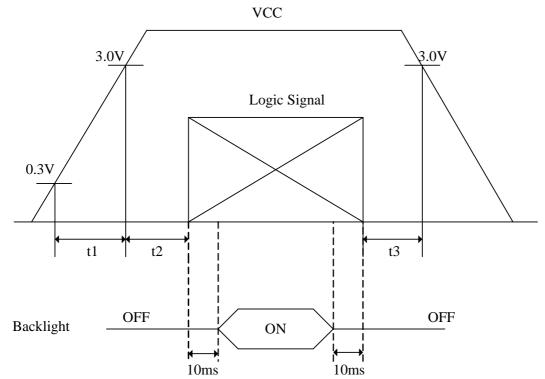






12. Power On Sequence



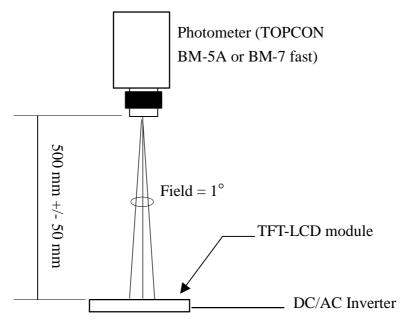


- 1. $0 < t1 \le 20ms$
- 2. $0 < t2 \le 50 ms$
- 3. 0<t3≦1s
- 13. Optical Characteristics
 - 13-1) Specification:

| | | | | | | | | Ta=25 ℃ | |
|--------------------|--------------------|--------------------------|-------------------------------|--------|--------|------|---------------------------|----------------|--|
| Parame | eter | Symbol | Condition | MIN. | TYP. | MAX. | Unit | Remarks | |
| | Horizontal | θ 21, θ 22 | | 65 | 70 | - | deg | | |
| Viewing Angle | Vertical | <i>θ</i> 12 | CR>10 | 55 | 60 | - | deg | Note 13-1 | |
| | vertical | θ11 | | 65 | 70 | - | deg | | |
| Brightness | | L | <i>θ</i> =0°/ <i>φ</i> =0 | 400 | 450 | - | cd/ m ^² | Note 13-2 | |
| Contrast Ratio | | CR | At optimized Viewing angle | 400 | 600 | - | - | Note 13-3 | |
| Posponso timo | Rise | Tr | $\theta = 0^{\circ}$ | - | 15 | 30 | ms | Note 13-4 | |
| Response line | Response time Fall | | <i>0</i> =0 | - | 25 | 50 | ms | NOLE 13-4 | |
| Luminance Uni | iformity | U | | 70 | 80 | - | % | Note 13-6 | |
| White Chromaticity | | х | <i>θ</i> =0°/ <i>φ</i> =0 | 0.28 | 0.31 | 0.34 | - | Note 13-2 | |
| | | У | $\theta = 0 / \psi = 0$ | 0.31 | 0.34 | 0.37 | - | Note 13-2 | |
| Cross Talk | | | <i>θ</i> =0° | - | - | 3.5 | % | Note 13-7 | |
| LED Life Time | | | 25 °C | 20,000 | 30,000 | - | hrs | Note 13-5 | |

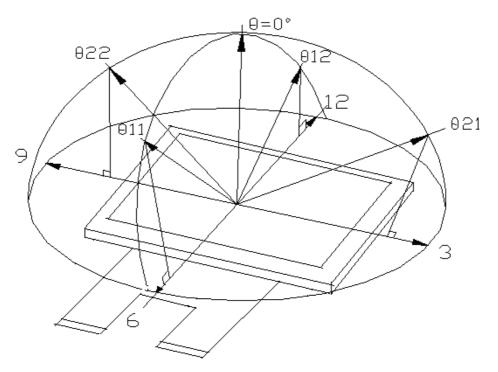


All the optical measurement shall be executed 30 minutes after backlight being turn-on. The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration

Note 13-1: The definitions of viewing angles are as follow

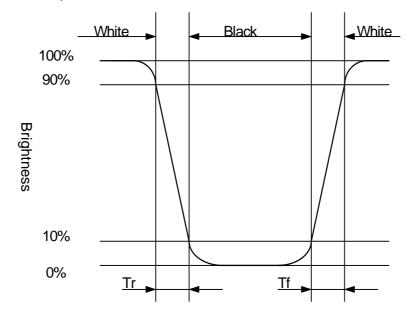


Note 13-2: Topcon BM-5A or BM-7 fast luminance meter 1° field of view is used in the testing (after 1 minute operation).

Note 13-3: The definition of contrast ratio $CR = \frac{\text{Luminance at gray level 63}}{\text{Luminance at gray level 0}}$



Note 13-4: Definition of Response Time Tr and Tr:

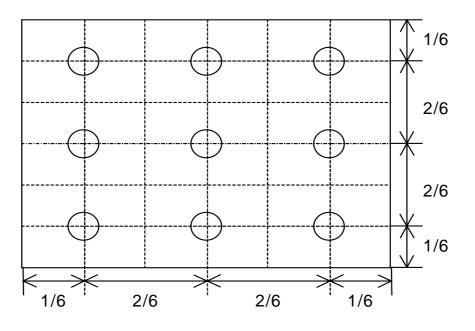


Note 13-5: The "LED Life time " is defined as the module brightness decrease to 50% original Brightness that the ambient temperature is 25° C and $I_{LED} = 20$ mA.

Note 13-6: The uniformity of LCD is defined as

U = The Minimum Brightness of the 9 testing Points The Maximum Brightness of the 9 testing Points

Luminance meter : BM-5A or BM-7 fast(TOPCON) Measurement distance : 500 mm +/- 50 mm Ambient illumination : < 1 Lux Measuring direction : Perpendicular to the surface of module The test pattern is white (Gray Level 63).

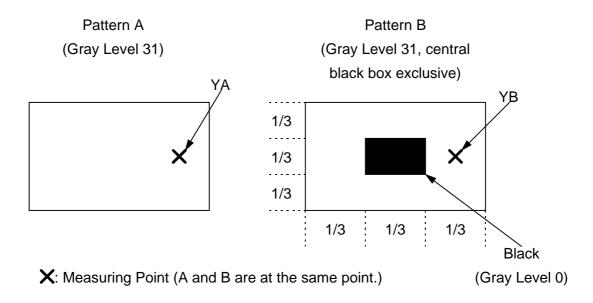




Note 13-7: Cross Talk (CTK) =

$$= \frac{|YA-YB|}{YA} \times 100\%$$

YA: Brightness of Pattern A YB: Brightness of Pattern B Luminance meter : BM 5A or BM-7 fast (TOPCON) Measurement distance : 500 mm +/- 50 mm Ambient illumination : < 1 Lux Measuring direction : Perpendicular to the surface of module



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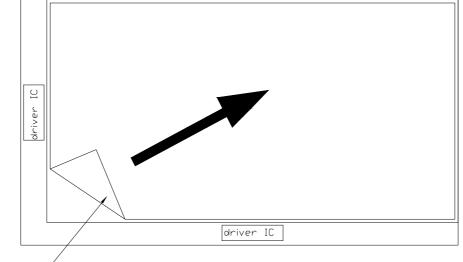
Eink 元太科技

14. Handling Cautions

- 14-1) Mounting of module
 - a) Please power off the module when you connect the input/output connector.
 - b) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
 - c) Protective film (Laminator) is applied on surface to protect it against scratches and dirt.
 - d) Please following the tear off direction as figure14-1 to remove the protective film as slowly as possible, so that electrostatic charge can be minimized.
- 14-2) Precautions in mounting
 - a) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
 - b) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
 - c) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

14-3) Others

- a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- b) Store the module at a room temperature place.
- c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel. Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.
- e) Observe all other precautionary requirements in handling general electronic components.
- f) Please adjust the voltage of common electrode as material of attachment by 1 module.



Protective film

Figure 14-1 the way to peel off protective film



15. Reliability Test

| No | Test Item | Test Condition |
|----|--|---|
| 1 | High Temperature Storage Test | Ta = +90°C , 240 hrs |
| 2 | Low Temperature Storage Test | Ta = -40°C , 240 hrs |
| 3 | High Temperature Operation Test | Ta = +80°C , 240 hrs |
| 4 | Low Temperature Operation Test | $Ta = -30^{\circ}C$, 240 hrs |
| 5 | High Temperature & High Humidity Operation Test | Ta = +60℃, 90%RH, 240 hrs |
| 6 | Thermal Cycling Test | -30° C \rightarrow $+80^{\circ}$ C, 200 Cycles |
| 0 | (non-operating) | 30 min 30 min |
| | | Frequency : 10 ~ 55 H _z |
| 7 | Vibration Test | Amplitude: 1 mm |
| ' | (non-operating) | Sweep time: 11 mins |
| | | Test Period: 6 Cycles for each direction of X, Y, Z |
| | Shock Test | 100G, 6ms |
| 8 | (non-operating) | Direction: $\pm X$, $\pm Y$, $\pm Z$ |
| | (non-operating) | Cycle: 3 times |
| 9 | Electrostatic Discharge Test | 200pF , 0 Ω ±200V |
| 9 | (non-operating) | 1 time / each terminal |

Ta: ambient temperature

[Criteria]

In the standard conditions, there is not display function NG issue occurred. (including : line defect ,no image).All the cosmetic specification is judged before the reliability stress.



16. Packing Diagram

