

Version :<u>0.1</u>

TECHNICAL SPECIFICATION

MODEL NO.: PD035VX9

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Customer's Confirmation

Customer

Date

By

PVI's Confirmation

Dep	FAE	Panel	Electronic	Mechanical	Product	Prepared
		Design	Design Design		Verification	by
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Revision History

Rev.	Issued	Date	Revised	Contents
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1.Application

This data sheet applies to a color TFT LCD module, PD035VX9. The module applies to OA product, GPS, which require high quality flat panel display. If you must use in high reliability environment can't over reliability test condition.

2. Features

- . Amorphous silicon TFT LCD panel with LED back-light unit
- . Pixel in stripe configuration
- . Display Colors : 262,144 colors
- . Optimum Viewing Direction \div 6 o'clock
- . Module with resistive type touch panel.

3.Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	3.5 (diagonal)	inch
Display Format	480×(R, G, B)×640	dot
Display Colors	262,144	
Active Area	53.28 (H)×71.04 (V)	mm
Pixel Pitch	0.111 (H)×0.111 (V)	mm
Pixel Configuration	Stripe	
Outling Dimension	64 (H)x85 (V)x4.5 (D)	mm
Outline Dimension	64 (H)×85 (V)×6.4 (D) (Components side)	
Back-light	9-LEDs	
Weight	TBD	g
Surface treatment	Anti-Glare	
Surface treatment of Touch Panel	3H	
Display mode	Normally white	
Grav scale inversion direction	6 o'clock	
Gray scale inversion direction	[ref to Note 13-2]	





5.Input / Output Terminals

TBD

6.Absolute Maximum Ratings:

			VSS=0V, Ta	=25 °C
ltem	Symbol	Unit	Value	Note
Supply voltage	VCI	V	-0.3~+5.0	
Supply voltage (Logic)	IOVCC,VCC	V	-0.3~+4.6	
Supply voltage (Digital)	VCORE	V	-0.3~+2.4	
Driver supply voltage	VGH-VGL	V	-0.3~+33.0	
Logic input voltage range	VIN	V	-0.3~IOVCC+0.3	
Logic output voltage range	VOUT	V	-0.3~IOVCC+0.3	
Operating temperature	Topr	°C	-40~+85	
Storage temperature	Tstg	°C	-55~+110	

7. Electrical Characteristics

7-1) Operation Condition

TBD

7-2) Backlight driving

TBD

8. Pixel Arrangement

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Color								In	put	Co	olor	Da	ta						
				Re	ed					Gre	en					BI	ue		
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B 3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (02)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker																		
Red	\downarrow	↓	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow											
	Brighter																		
	Red (61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green (02)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker																		
Green	\downarrow																		
	Brighter																		
	Green (61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	Darker																		
Blue	\downarrow	↓	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow											
	Brighter																		
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

10. Block Diagram

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11. Interface Timing

TBD

12. Power On Sequence

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To-25°C

13. Optical Characteristics

13-1) Specification:

							10-25	C
Param	eter	Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
Viewing	Horizontal	θ 22 \cdot θ 21		(70)	(75)	-	deg	Note 13-1
	Vortical	θ 12	CR>10	(45)	(50)	-	deg	
Angle	Ventical	θ 11		(55)	(60)	-	deg	
Contrast Ratio		CR	At optimized viewing angle	(600)	(700)	-	-	Note 13-2
Posponso tim	Rise	Tr	$\rho = 0^{\circ}$	-	15	30	ms	Noto 12.2
ivesponse un	Fall	Tf	0=0	-	10	20	ms	NOLE 13-3
Brightness		L	<i>θ</i> =0°/ <i>φ</i> =0		400	-	cd/ m ^²	
Luminance	Uniformity U		-	(75)	(80)	-	%	Note 13-4
White Chromaticity		x X		TBD	TBD	TBD	-	
		у	-	TBD	TBD	TBD	-	
Cross Talk		-	θ =0°	-	-	3.5	%	Note 13-5
LED life t	ime	-	+25 °C	TBD	TBD	-	Hr	

All optical measurements shall be performed after backlight being turned-on for 30 mins. The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration

Topcon BM-5A or BM-7 fast luminance meter 1° field of view is used in the testing.

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Note 13-1: The definitions of viewing angles are as follow



Note 13-2: The definition of contrast ratio $CR = \frac{\text{Luminance at gray level 63}}{\text{Luminance at gray level 0}}$

Note 13-3: Definition of Response Time T_r and T_f :





The Maximum Brightness of the 9 testing Points

Luminance meter: BM-5A or BM-7 fast (TOPCON)

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Measurement distance: 500 mm +/- 50 mm

Ambient illumination: < 1 Lux

Measuring direction: Perpendicular to the surface of module

The test pattern is white (Gray Level 63).





14. Handling Cautions

14-1) Mounting of module

- a) Please power off the module when you connect the input/output connector.
- b) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- c) Protective film (Laminator) is applied on surface to protect it against scratches and dirt. It is recommended to peel off the laminator before use and taking care of static electricity.
- d) Please following the tear off direction as figure 14-1 to remove the protective film as slowly as possible, so that electrostatic charge can be minimized.

14-2) Precautions in mounting

- a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
- b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
- c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
- d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

14-3) Adjusting module

- a) Adjusting volumes on the rear face of the module have been set optimally before shipment.
- b) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.

14-4) Others

- a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- b) Store the module at a room temperature place.
- c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel. Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.
- e) Observe all other precautionary requirements in handling general electronic components.
- f) Please adjust the voltage of common electrode as material of attachment by 1 module.

14-5) Polarizer mark

The polarizer mark is to describe the direction of wide view angle film how to match up with the rubbing direction.



Figure 14-1 the way to peel off protective film

15. Reliability Test

No	Test Item	Test Condition
1	High Temperature Storage Test	Ta = +80℃, 240 hrs
2	Low Temperature Storage Test	Ta = -30 $^\circ$ C , 240 hrs
3	High Temperature Operation Test	Ta = +70℃, 240 hrs
4	Low Temperature Operation Test	Ta = -20°C , 240 hrs
5	High Temperature & High Humidity	Ta = +60 $^{\circ}$ C , 90%RH, 240 hrs
5	Operation Test	(No Condensation)
6	Thermal Cycling Test	-30°C→ +80°C, 100 Cycles
0	(non-operating)	30min 30min
		Frequency : 10 ~ 55 H_z
7	Vibration Test	Amplitude: 1 mm
	(non-operating)	Sweep time: 11 mins
		Test Period: 6 Cycles for each direction of X, Y, Z
	Shook Toot	100G, 6ms
8	(non-operating)	Direction: $\pm X$, $\pm Y$, $\pm Z$
	(non-operating)	Cycle: 3 times
	Electrostatia Discharge Test	200pF , 0 Ω
9		±200V
	(non-operating)	1 time / each terminal

[Criteria]

1. In the standard conditions, there is not display function NG issue occurred. (including :line defect ,no image) All the cosmetic specification is judged before the reliability stress

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