DATA IMAGE CORPORATION

TFT Module Specification

Preliminary

ITEM NO.: FX04032BDSSWBGT1

Table of Contents

Customer Companies	R&D Dept.	Q.C. Dept.	Eng. Dept.	Prod. Dept.
	ALEX	PRETTY	DAVID	KEN
Approved by	Version:	Issued Date:	Sheet Code:	Total Pages:
	4	12/AUG/15’		21

2. RECORD OF REVISION

Rev	Date	Item	Page	Comment	Source
1	18/FEB/14’			Initial preliminary	ESR0302002
2	24/JUN/14’	4.2 7.2 8	3 8 10	1. Add LED life time. 2. Modify Fig.2 Input setup timing requirement. 3. Add image sticking specification.	ESR0302002
3	26/APR/15’	10 14	13 21	1. Modify Quality Assurance. 2. Add Package Information.	ECR11S-F40022
4	12/AUG/15’	13 14	20 21	1.Modify Outline Drawing from Rev.2 to 3. 2.Modify Package information	ECR11S-F70004

3. GENERAL SPECIFICATIONS

Parameter	Specifications	Unit
Display resolution	480X R.G.B x 272	dot
Active area	95.04(W) x 53.856(H)	mm
Screen size	4.3(Diagonal)	inch
Pixel pitch	0.198 (W) x 0.198(H)	mm
Color configuration	R.G.B. Stripe	
Overall dimension	105.5 (W) x 67.2(H) x 4.3(D)	mm
Weight	60	g
Surface treatment	Anti-glare	
View Angle direction(Gray inversion)	6 o'clock	
Our components and processes are compliant to RoHS & REACH standard		

4. ELECTRICAL CHARACTERISTICS

4.1 Operating Conditions

GND=0V,Ta=25°C

Parameter	Symbol	MIN.	Typ.	MAX.	Unit	Remark
Power Supply voltage	V_{DD}	3.0	3.3	3.6	V	Note1
Power Supply Current	I_{DD}	--	17	20	mA	V_{DD} =3.3V
Ripple Voltage	V_{RPVDD}	--	--	100	mVp-p	
"H" level logical input voltage	V_{IH}	0.8VDD	--	VDD	V	
"L" level logical input voltage	V_{IL}	0	--	0.2VDD	V	
Operating temperature	Topa	-20	--	70	°C	Ambient temperature
Storage temperature	Tstg	-30	--	80	°C	Ambient temperature

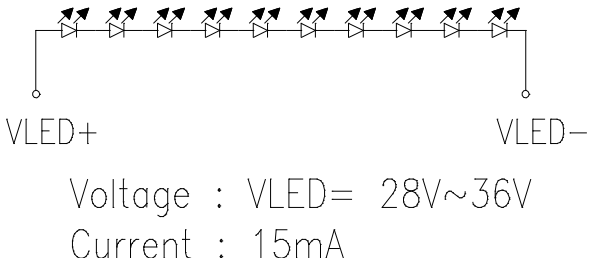
Note1:VDD Absolute Maximum Ratings -0.3V~+6V

4.2 Backlight driving for power conditions

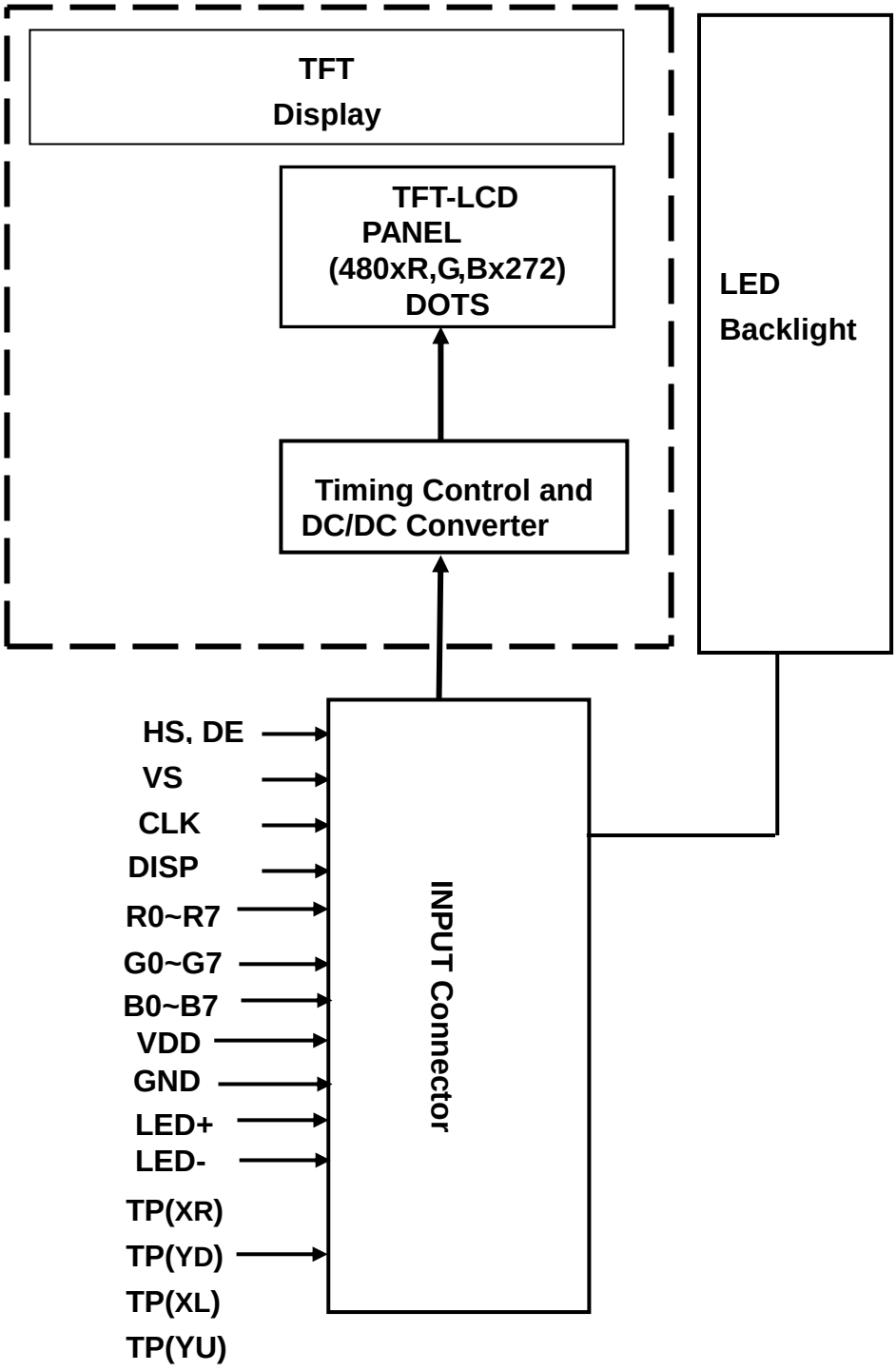
Ta=25°C

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED current	I_{LED}	--	15	--	mA	
VLED voltage	V_{LED}	28	--	36	V	$I_{L=15}$ mA
LED life time		15,000	30,000	--	Hours	Note 1

Note 1 under room temperature (25 °C, Humidity 30-60% RH)and ILED=15mA.



5. BLOCK DIAGRAM



6. PIN CONNECTIONS

6.1 Input Pins Connection

Pin No	Symbol	Function	Remark
1	LED-	LED Power Source input terminal (Cathode side)	
2	LED+	LED Power Source input terminal (Anode side)	
3	NC	No Connection	
4	VDD	Power Supply : +3.3V	
5	R0	Digital data input. R0 is LSB and R7 is MSB	
6	R1		
7	R2		
8	R3		
9	R4		
10	R5		
11	R6		
12	R7		
13	G0	Digital data input. G0 is LSB and G7 is MSB	
14	G1		
15	G2		
16	G3		
17	G4		
18	G5		
19	G6		
20	G7		
21	B0	Digital data input. B0 is LSB and B7 is MSB	
22	B1		
23	B2		
24	B3		
25	B4		
26	B5		
27	B6		
28	B7		
29	GND	Ground	
30	CLK	clock signal to sample each data	
31	DISP	Display ON/OFF Control ON=H(VDD), OFF=L(GND)	
32	HS	Horizontal synchronous signal	
33	VS	Vertical synchronous signal	
34	DE	Data enable	
35	NC	No Connection	
36	GND	Ground	
37	XR	Right	
38	YD	Bottom	
39	XL	Left	
40	YU	Top	

Note1：SYNC mode is used when DE connect to GND.

7. AC CHARACTERISTICS

7.1 Input Timing Requirement

(480RGBx272, Ta =25ºC, VDD=3.3V GND= 0V)

Parameter	Symbol	MIN.	TYP.	MAX.	Unit
Clock cycle	$f_{CLK(1)}$	-	9	15	MHz
Hsync cycle	1/th	-	17.14	-	KHz
Vsync cycle	1/tv	-	59.94	-	Hz
Horizontal Signal					
Horizontal cycle	th	525	525	605	CLK
Horizontal display period	thd	480	480	480	CLK
Horizontal front porch	thf	2	2	82	CLK
Horizontal pulse width	$thp_{(2)}$	2	41	41	CLK
Horizontal back porch	$thb_{(2)}$	2	2	41	CLK
Vertical Signal					
Vertical cycle	tv	285	286	399	$H_{(1)}$
Vertical display period	tvd	272	272	272	$H_{(1)}$
Vertical front porch	tvf	1	2	227	$H_{(1)}$
Vertical pulse width	$tvp_{(2)}$	1	10	11	$H_{(1)}$
Vertical back porch	$tvb_{(2)}$	1	2	11	$H_{(1)}$

Note: (1) Unit: CLK=1/ fCLK , H=th,

(2) It is necessary to keep tvp+tvb=12 and thp+thb=43 in sync mode. DE mode is unnecessary to keep it.

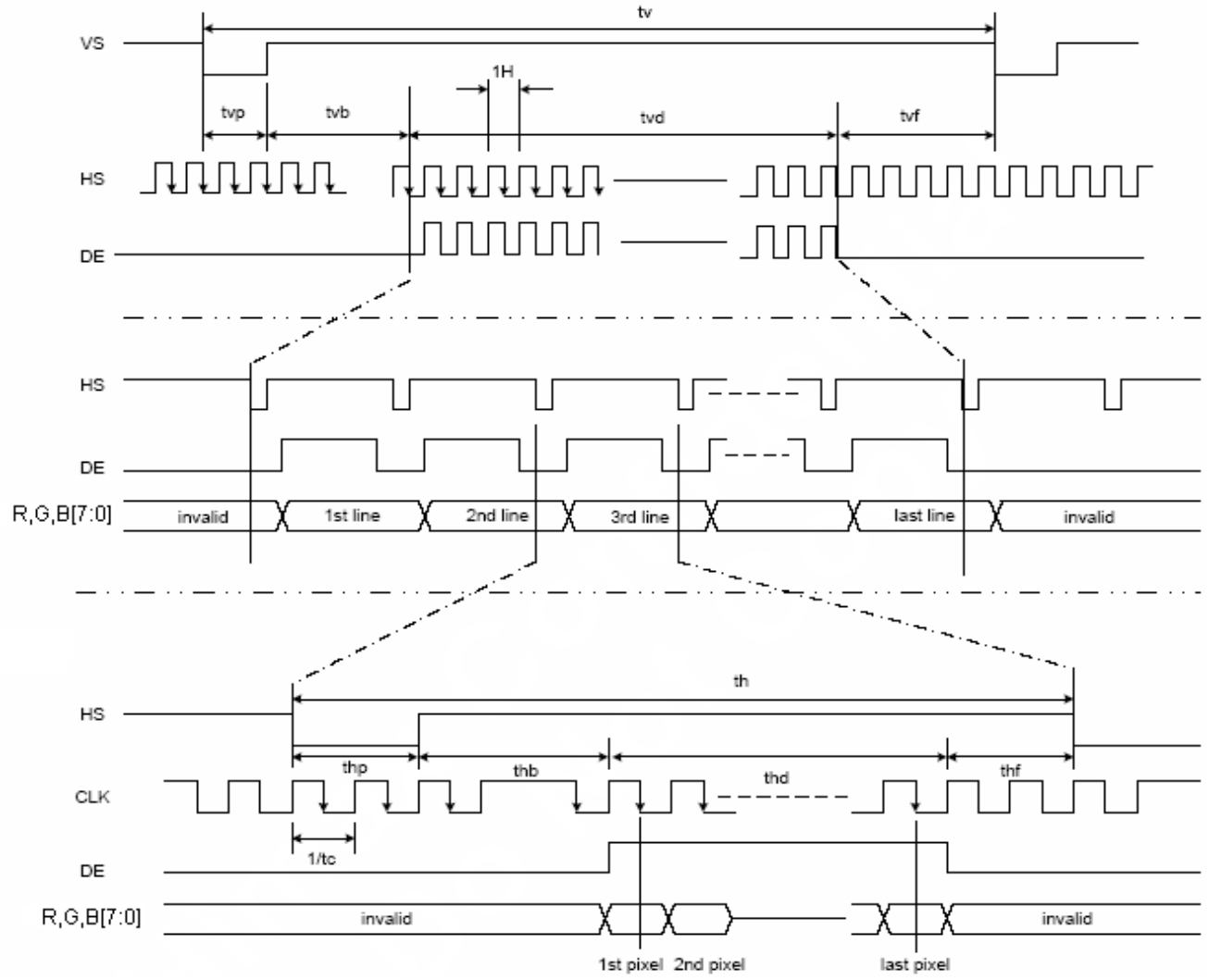


Fig 1. Parallel RGB input timing

7.2 Input Setup Timing Requirement

(VDD = 3.0 to 3.6V, GND=0V, Ta=-20 to +85℃)

Parameter	Symbol	MIN.	TYP.	MAX.	Unit
DISP setup time	tdiss	10	-	-	ns
DISP hold time	tdish	10	-	-	ns
Clock period	PWCLK(2)	66.7	-	-	ns
Clock pulse high period	PWH(2)	26.7	-	-	ns
Clock pulse low period	PWL(2)	26.7	-	-	ns
Hsync setup time	ths	10	-	-	ns
Hsync hold time	thh	10	-	-	ns
Data setup time	tds	10	-	-	ns
Data hold time	tdh	10	-	-	ns
DE setup time	tdes	10	-	-	ns
DE hold time	tdeh	10	-	-	ns
Vsync setup time	tvhs	10	-	-	ns
Vsync hold time	tvhh	10	-	-	ns

Note: (1) tr, tf is defined 10% to 90% of signal amplitude.
(2) For parallel interface, maximum clock frequency is 15MHz.

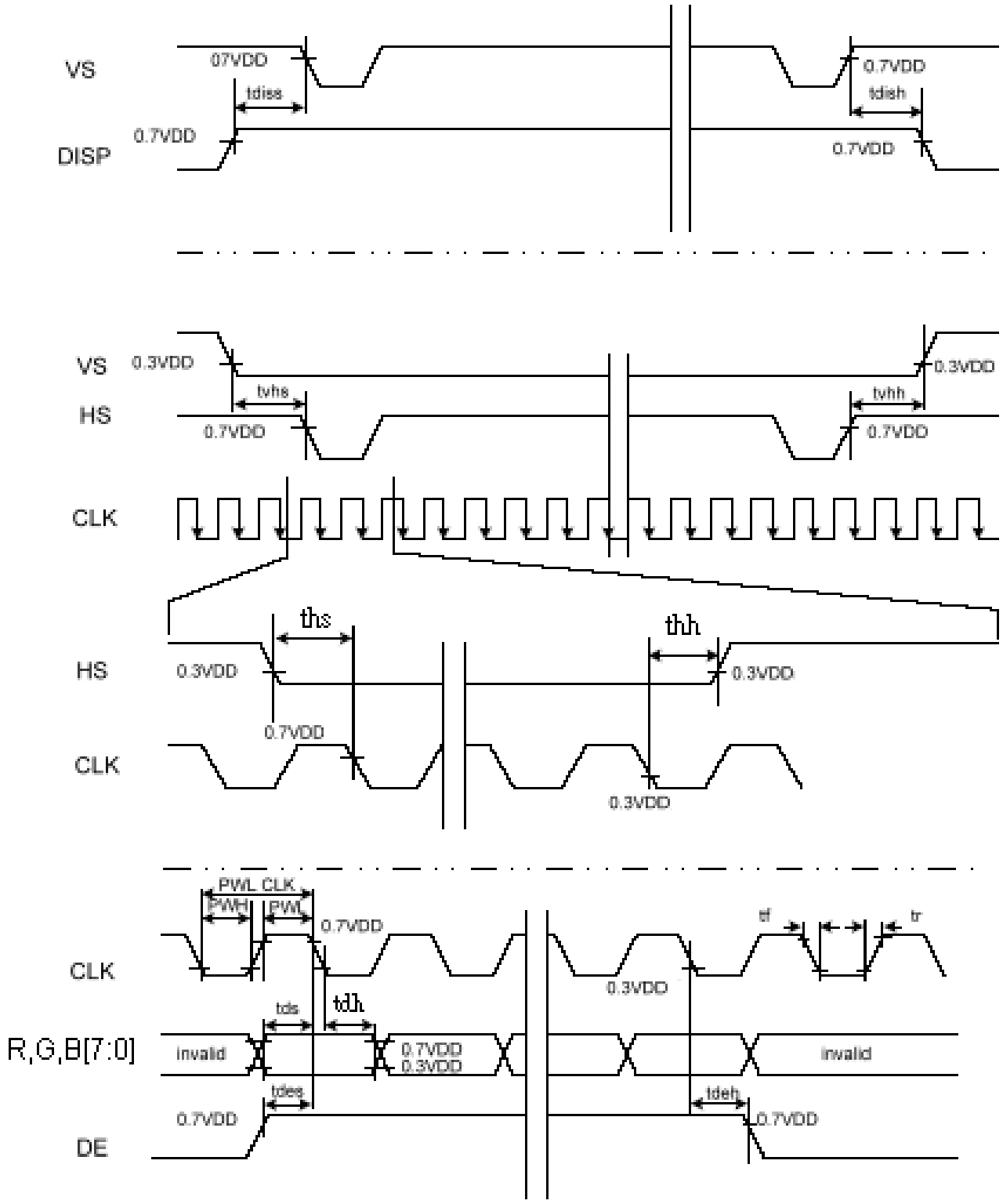


Fig 2. Input setup timing requirement

7.3 TCON Power ON/OFF Control

The TCON IC has a power ON/OFF sequence control function. When DISP pin is pulled "H", blank data is outputted for 10-frames first, from the falling edge of the following VSYNC signal. Similarly, when DISP is pulled "L", 10-frames of blank data will be outputted from the falling edge of the following VSYNC, too.

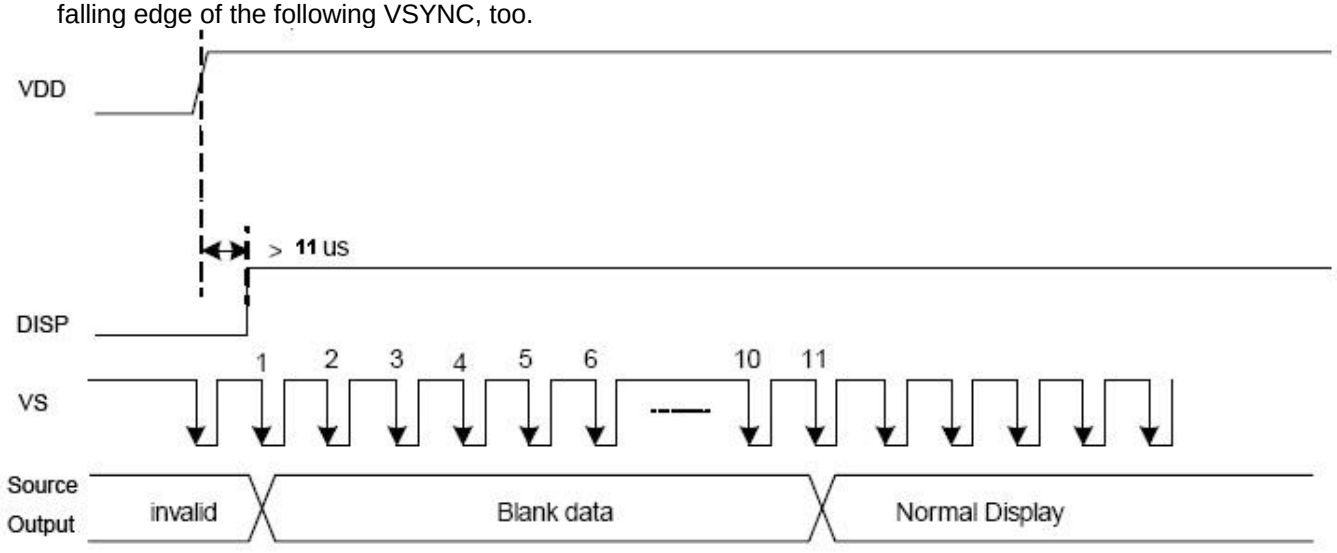


Fig 3. Power On Sequence

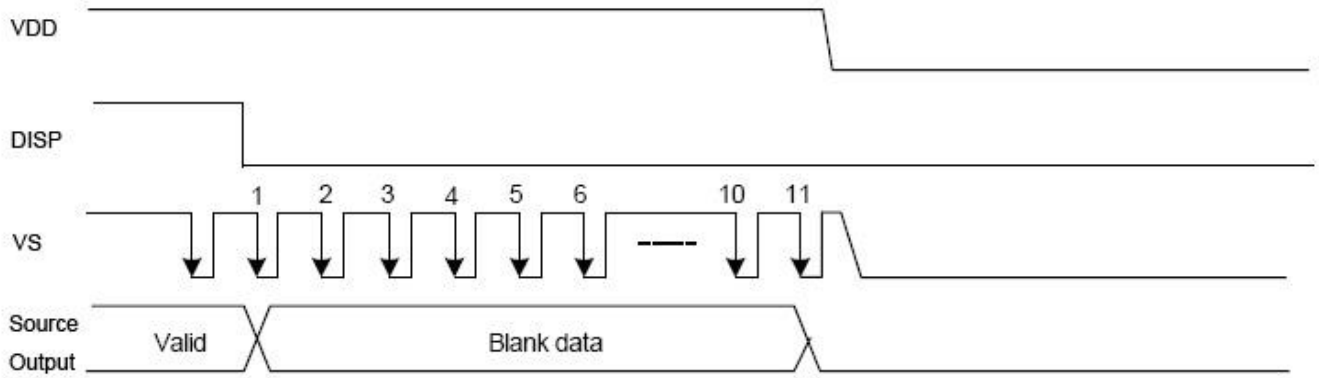
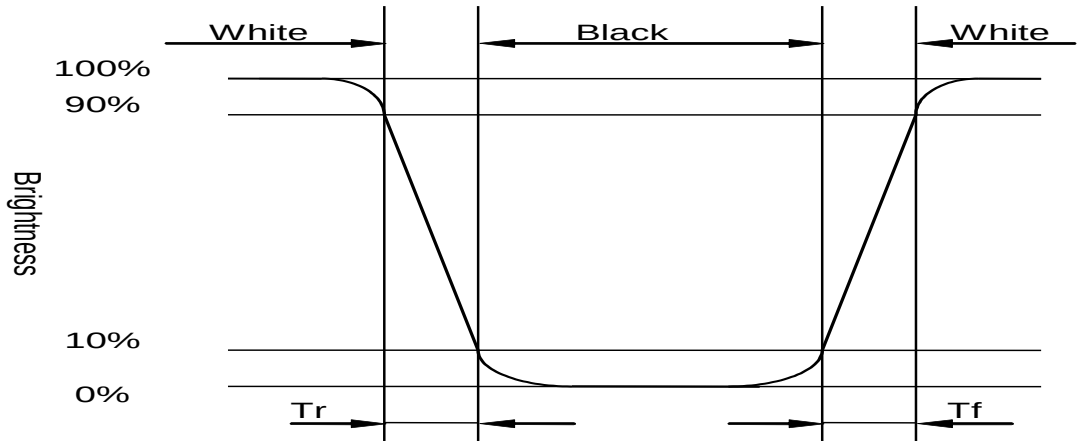


Fig 4. Power Off Sequence

8. OPTICAL CHARACTERISTICS

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Response time	Rise	Tr	θ=0°	--	5	10	ms	Note 4
	Fall	Tf		--	15	20	ms	
Contrast ratio		CR	At optimized viewing angle	220	280	--		Note 5
Viewing angle	Top		CR≥10	40	50	--	Deg.	Note 6
	Bottom			60	70	--		
	Left			60	70	--		
	Right			60	70	-		
Luminance			θ=0°	220	280	--	cd/m^2	Note 7
Uniformity		B-uni		70	80		%	Note 8
White chromaticity		X	θ=0°	0.27	0.32	0.37		Note 7
		y		0.28	0.33	0.38		
Image sticking		tis	2 hours			2	Sec	

Note 1: Ambient temperature =25°C. LED current I_L= 15 mA.
Note 2: To be measured in the dark room.
Note 3: To be measured on the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-7A, after 2 minutes operation.
Note 4: Definition of response time:
The output signals of photo-detector are measured when the input signals are changed from “white” to “black”(rising time) and from “black” to “white”(falling time),respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as shown below.

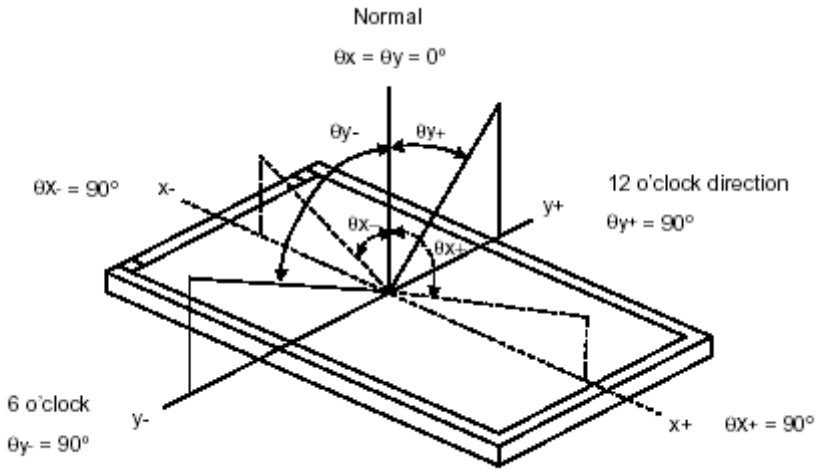


Note5: Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Photo-detector output when LCD is at “White” state}}{\text{Photo-detector output when LCD is at “Black” state}}$$

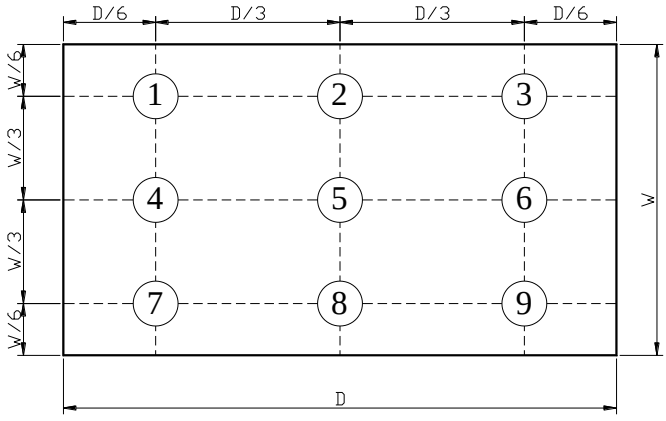
Note 6: Definition of viewing angle:
Refer to figure as below.



Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

Note 8: Definition of Brightness Uniformity (B-uni):

Luminance Measuring Points



$$\text{B-uni} = \frac{\text{Minimum luminance of 9 points}}{\text{Maximum luminance of 9points}}$$

9. TOUCH PANEL CHARACTERISTICS

1. Input Method and Activation Force

Input Method	Average Activation Force
1.6mm dia. Delrin stylus	30g~120g
16mm dia .Silicon “finger”	30g~120g

2. Typical Optical Characteristics

ITEM	Parameter
Visible Light Transmission	≥80%

3. Electrical Specification

ITEM		Parameter
Operating Voltage		Dc 10V Max.
Contact current		According to individual design
Circuit close resistance	X	400Ω~1050Ω
	Y	100Ω~450Ω
Response time		≦15ms
Linear Test		≦1.5%

4. Linearity

ITEM		Parameter
Linear Test Specification Direction	X	≦1.5%
	Y	≦1.5%

5. Specification

ITEM	Parameter
Operating Temperature	-20°C~+70°C
Storage Temperature	-30°C~+80°C

6. Durability test:

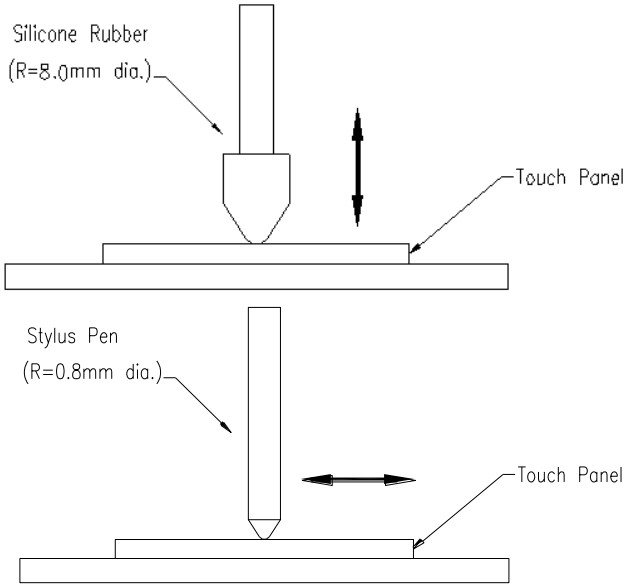
6.1 Touch panel is hit 1 millions times with a silicone rubber of R8 finger, hitting rate is by 250g at 2 times per second. The measurement must satisfy the following:

- Circuit close resistance: x 400Ω~1050Ω ; y 100Ω~450Ω
- Contact bounce: ≤15ms
- Linearity test: ≤3%

6.2 Stylus writing

Touch panel is drawn by R0.8 Darling stylus pen, at 150g forces, repeat one inch by 100k times. The measurement must satisfy the following:

- Circuit close resistance: x 400Ω~1050Ω ; y 100Ω~450Ω
- Contact bounce: ≤15ms
- Linearity test: ≤3%



10. QUALITY ASSURANCE

10.1 RA Test Condition

10.1.1 Temperature and Humidity(Ambient Temperature)

Temperature : 25 ± 5°C
Humidity : 65 ± 5%

10.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

10.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

10.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

10.1.5 Test Method

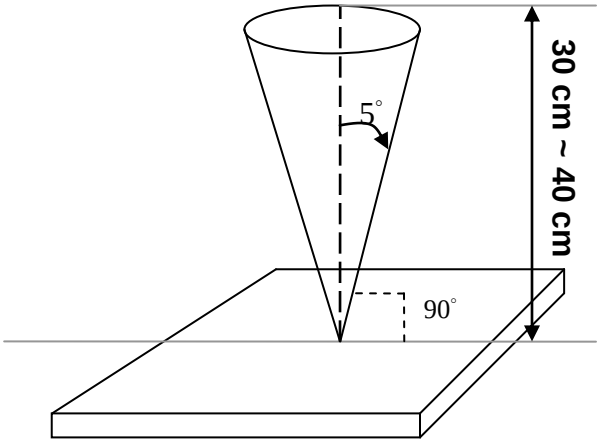
No.	Reliability Test Item & Level	Test Level	Remark
1	High Temperature Storage Test	T=80°C,240hrs	IEC68-2-2
2	Low Temperature Storage Test	T=-30°C,240hrs	IEC68-2-1
3	High Temperature Operation Test	T=70°C,240hrs	IEC68-2-2
4	Low Temperature Operation Test	T=-20°C,240hrs	IEC68-2-1
5	High Temperature and High Humidity Operation Test	T=60°C,90% RH,240hrs	IEC68-2-3
6	Thermal Cycling Test	-30°C → +25°C → +80°C,200 Cycles 30 min 5min 30 min	IEC68-2-14
7	Vibration Test	Frequency:10~ 55 Hz Amplitude:1.5 mm Sweep Time:11min Test Period:6 Cycles for each Direction of X,Y,Z	IEC68-2-6
8	Drop Test	Height:60cm 1 conner,3edges,6surfaces	IEC68-2-32
9	Shock Test	100G,6ms,Direction:±X±Y±Z Cycle:3times	IEC68-2-27
10	ESD Test	State: operating Location: LCM/TP surface Condition:150pf 330Ω Contact +/- 6kV Air +/-8kV Criteria: Class C	IEC61000-4-2

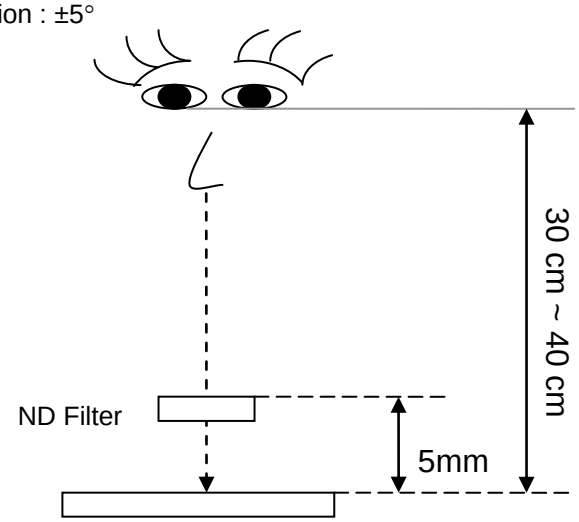
10.2 Inspection Judgment standard

10.2.1 Inspection conditions

10.2.1.1 Inspection Distance : 35 ± 5 cm

10.2.1.2 View Angle : Inspection under test condition : ±5°

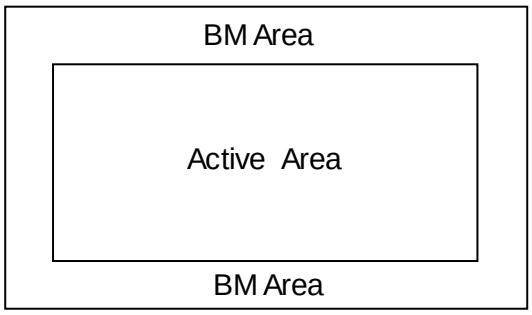




10.2.1.3 Environment conditions :

Ambient Temperature :		25±5℃
Ambient Humidity :		65±5%
Ambient Illumination	Cosmetic Inspection	400 ~ 800 lux
	Functional Inspection	300 ~ 500lux

10.2.1.4 Definition of applicable Zones



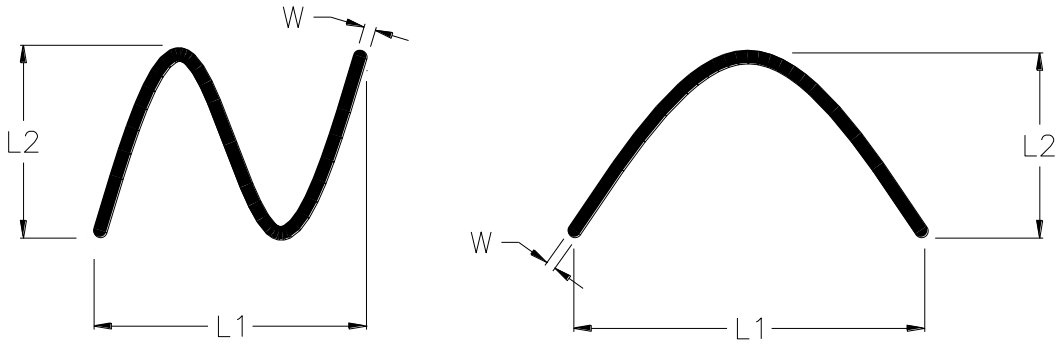
10.3 Inspection Condition

<table>
<tr><th>No.</th><th>Parameter</th><th>Criteria</th></tr>
<tr><td rowspan="2">1</td><td rowspan="2">Operating</td><td>Display function: No Display malfunction (Major)</td></tr>
<tr><td>Contrast ratio (Black, White):
Does not meet specified range in the spec. (Major) (Note:3)</td></tr>
<tr><td rowspan="5">2</td><td rowspan="5">External Inspection
(non-operating)</td><td>Line Defect: No obvious Vertical and Horizontal line defect in bright, dark and colored. (Major) (Note:1)</td></tr>
<tr><td>Point Defect (Red, green, blue, dark): Active area ≤4dots (Minor)(Note:1)
<table>
<tr><th>Item</th><th>Acceptable number</th><th>Total</th><th>Class Of Defects</th><th>AQL Level</th></tr>
<tr><td>Bright</td><td>2</td><td rowspan="2">4</td><td rowspan="4">Minor</td><td rowspan="4">1.5</td></tr>
<tr><td>Dark</td><td>3</td></tr>
<tr><td>Adjacent Bright</td><td>1</td><td>1</td></tr>
<tr><td>Adjacent Dark</td><td>1</td><td>1</td></tr>
</table></td></tr>
<tr><td>Non-uniformity:
Visible through 2%ND filter white, R, G, B and gray 50%pattern. (Minor)</td></tr>
<tr><td>Foreign material in Black or White spots shape (W>1/4L) (Note: 5)
<table>
<tr><th>Dimension</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr>
<tr><td>D ≤ 0.3</td><td>*</td><td rowspan="3">Minor</td><td rowspan="3">1.5</td></tr>
<tr><td>0.3 < D ≤0.5</td><td>3</td></tr>
<tr><td>D> 0.5</td><td>0</td></tr>
</table>
D = (Long + Short) / 2 ∗ : Disregard</td></tr>
<tr><td>Foreign Material in Line or spiral shape (W≤1/4L) (Note: 4)
<table>
<tr><th>Dimension</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr>
<tr><td>W>0.1mm,L>5mm</td><td>0</td><td rowspan="3">Minor</td><td rowspan="3">1.5</td></tr>
<tr><td>L≦5mm,0.05mm<W≦0.1mm</td><td>3</td></tr>
<tr><td>L≦5mm,W<0.05mm</td><td>*</td></tr>
</table>
L : Length W : Width ∗ : Disregard</td></tr>
<tr><td>Dimension: Outline (Major)</td></tr>
<tr><td>Bezel appearance: uneven (Minor)</td></tr>
<tr><td>Scratch on the polarize & Touch Panel: (Note:2)
<table>
<tr><th>Dimension</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr>
<tr><td>W>0.1mm,L>5mm</td><td>0</td><td rowspan="3">Minor</td><td rowspan="3">1.5</td></tr>
<tr><td>L≦5mm,0.05mm<W≦0.1mm</td><td>3</td></tr>
<tr><td>L≦5mm,W<0.05mm</td><td>*</td></tr>
</table>
L : Length W : Width ∗ : Disregard</td></tr>
</table>

<table>
<tr><td></td><td></td><td>Dent and spots shape on the polarize & Touch Panel: (Note:2): (Note: 5)
<table>
<tr><th>Dimension</th><th>Acceptable number</th><th>Class Of Defects</th><th>AQL Level</th></tr>
<tr><td>D ≤ 0.3</td><td>*</td><td rowspan="3">Minor</td><td rowspan="3">1.5</td></tr>
<tr><td>0.3 < D ≤0.5</td><td>3</td></tr>
<tr><td>D> 0.5</td><td>0</td></tr>
</table>
D = (Long + Short) / 2 ∗ : Disregard</td></tr>
</table>

Class of defects	**Major**	AQL 0.65	**Definition** It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.
	Minor	AQL 1.5	It is a defect that will not result in functioning problem with deviation classified.

Note:1.(a)Bright point defect is defined as point defect of R,G,B with area >1/2 dot respectively
(b)Dark point defect is defined as visible in full white pattern.
(c)The point defect must under 2% ND Filter visible .
Note:2 The external inspection should be conducted at the distance 35± 5cm between the eyes of inspector and the panel .
Note:3 Luminance measurement for contrast ratio is at the distance 50± 5cm between the detective head and the panel with ambient illuminance less than 1 lux. Contrast ratio is obtained at optimum view angle.
Note:4 W-Width in mm , L-length of Max.(L1,L2) in mm.



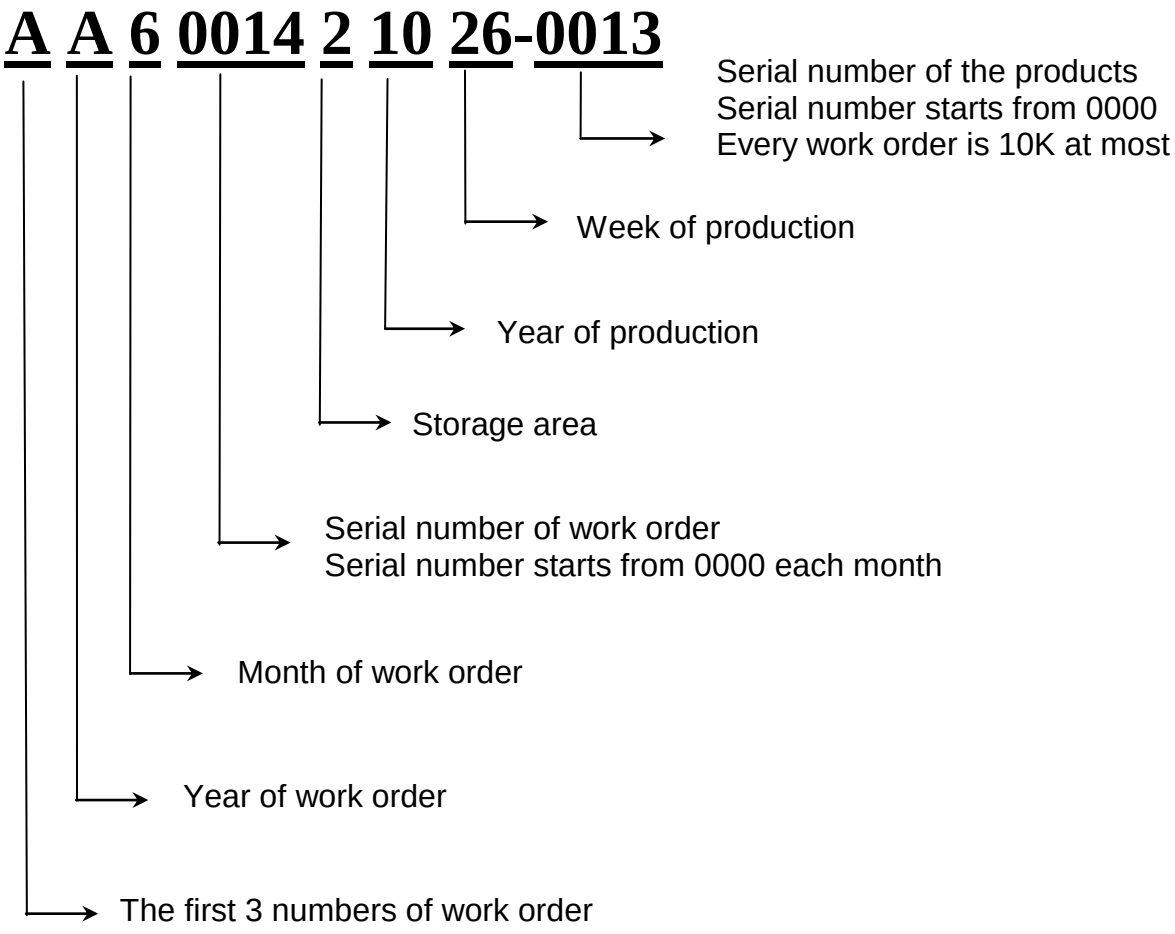
10.4 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.
Lot size: Quantity of shipment lot per model.
Sampling type: normal inspection, single sampling
Sampling table: MIL-STD-105E
Inspection level: Level II

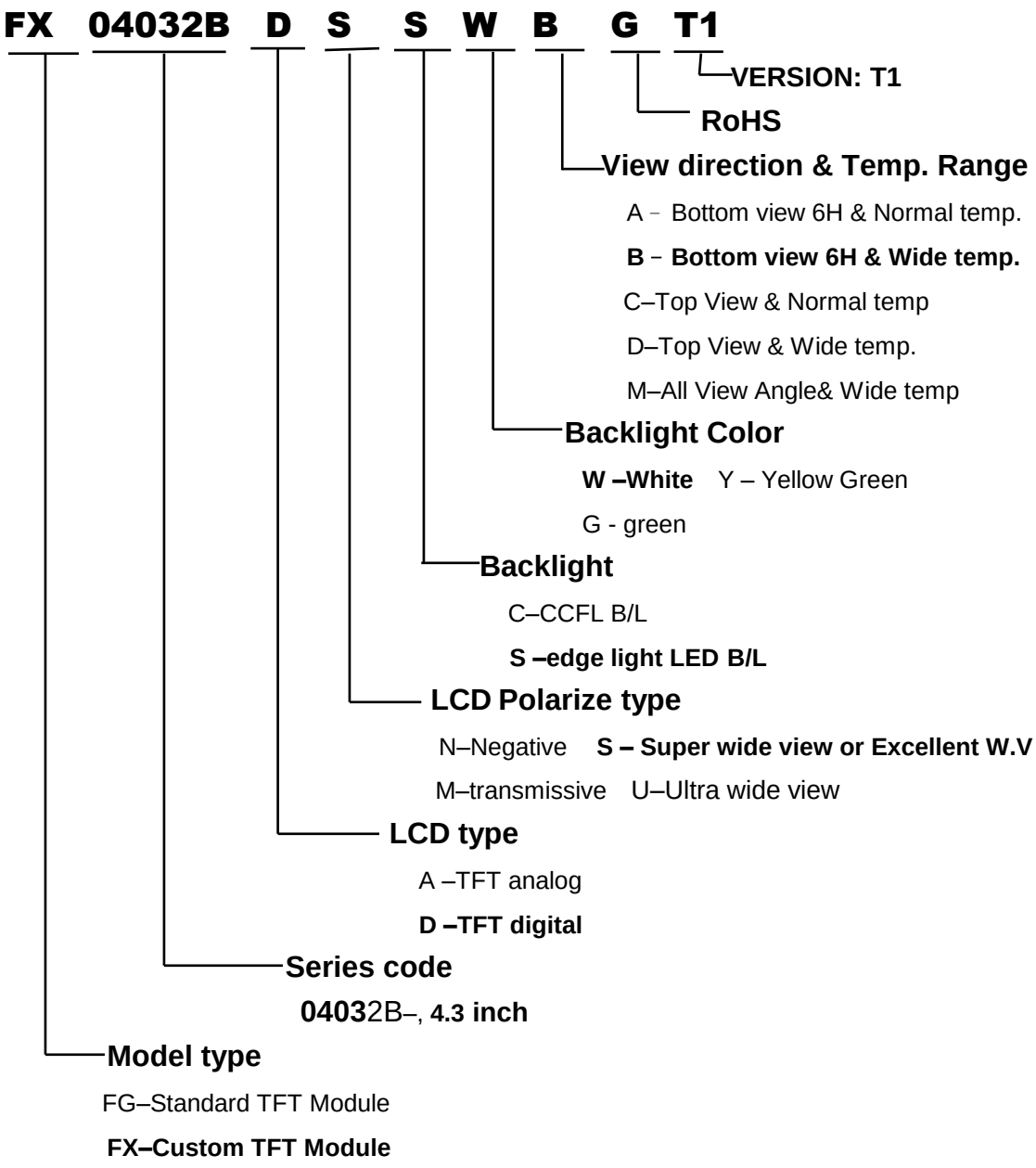
11. LCM PRODUCT LABEL DEFINE

Product Label style:

BarCode Define:



Product Name Define:

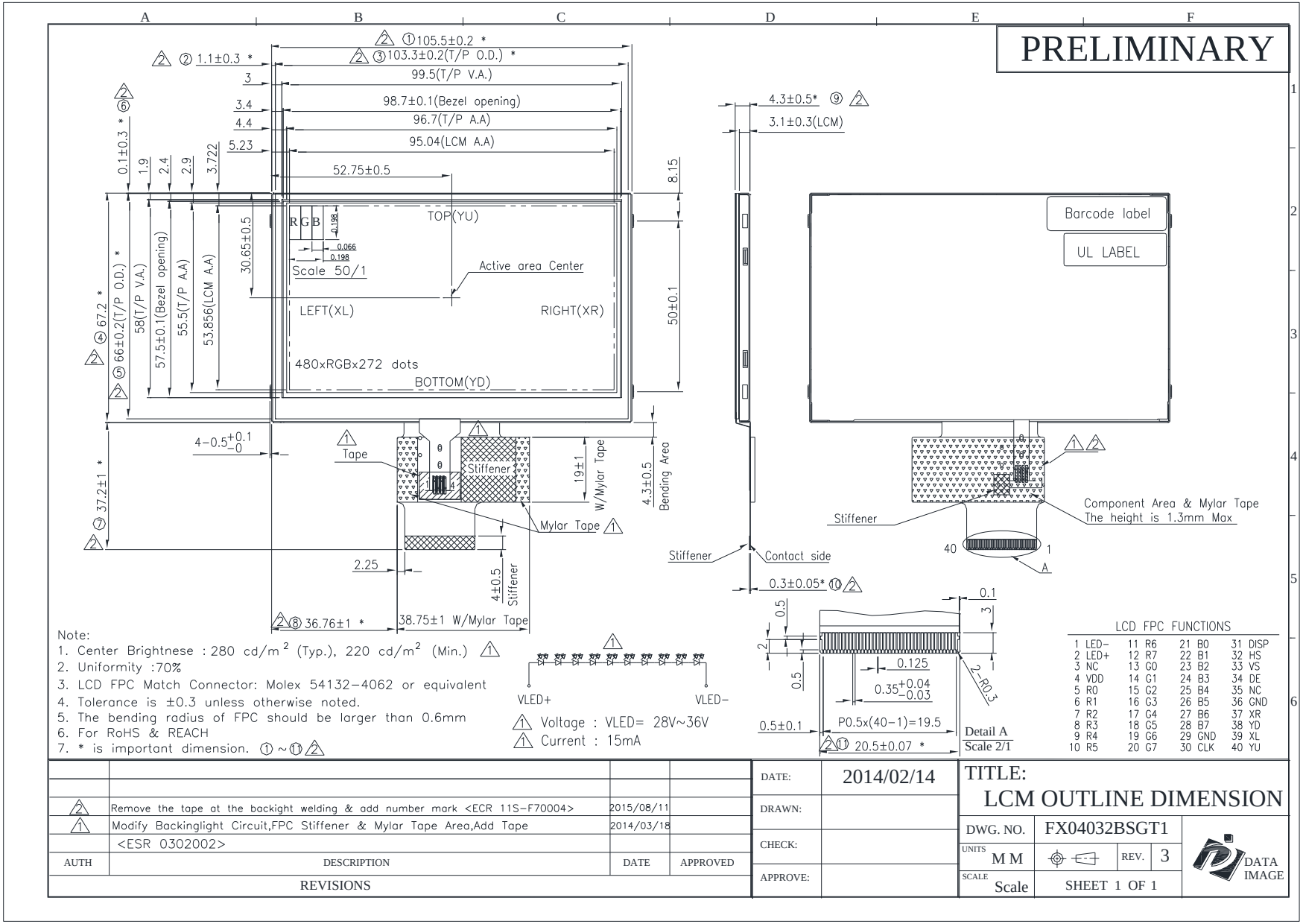


12. PRECAUTION FOR USING LCM

1. ASSEMBLY PRECAUTIONS
   (1) You must mount a module using holes arranged in four corners or four sides.
   (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
   (3) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
   (4) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
   (5) Do not open the case because inside circuits do not have sufficient strength.
   (6) Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
   (7) Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
   (8) Please pay attention to handling lead wire of backlight so that it is not tugged in connecting with inverter.
2. OPERATING PRECAUTIONS
   (1) Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
   (2) Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification
   (3) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
   (4) When fixed patterns are displayed for a long time, remnant image is likely to occur.
   (5) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
   (6) Please consider that LCD backlight takes longer time to become stable of radiation characteristics in low temperature than in room temperature.
3. ELECTROSTATIC DISCHARGE CONTROL
   (1) The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such the copper leads on the PCB and the interface terminals with any parts of the human body.
   (1) The modules should be kept in antistatic bags or other containers resistant to static for storage.
   (2) Only properly grounded soldering irons should be used.
   (3) If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.
   (4) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended
   (5) Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.
4. STORAGE PRECAUTIONS
   (1) When you store LCDs for a long time, it is recommended to keep the temperature between 0℃-40℃ without the exposure of sunlight and to keep the humidity less than 90%RH.
   (2) Please do not leave the LCDs in the environment of high humidity and high temperature such as 60℃ 90%RH
   (3) Please do not leave the LCDs in the environment of low temperature; below -20℃.
5. OTHERS
   (1) A strong incident light into LCD panel might cause display characteristics' changing inferior because of polarizer film, color filter, and other materials becoming inferior. Please do not expose LCD module direct sunlight Land strong UV rays
   (2) Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
   (3) For the packaging box, please pay attention to the followings:
   (4) Please do not pile them up more than 5 boxes. (They are not designed so.) And please do not turn over.
   (5) Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
   (6) Packing box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)
6. LIMITED WARRANTY

Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not responsible for any subsequent or consequential events.

13. OUTLINE DRAWING



Note:
1. Center Brightnese : 280 cd/m^2 (Typ.), 220 cd/m^2 (Min.)
2. Uniformity :70%
3. LCD FPC Match Connector: Molex 54132-4062 or equivalent
4. Tolerance is ±0.3 unless otherwise noted.
5. The bending radius of FPC should be larger than 0.6mm
6. For RoHS & REACH
7. * is important dimension.

LCD FPC FUNCTIONS

1	LED-	11	R6	21	B0	31	DISP
2	LED+	12	R7	22	B1	32	HS
3	NC	13	G0	23	B2	33	VS
4	VDD	14	G1	24	B3	34	DE
5	R0	15	G2	25	B4	35	NC
6	R1	16	G3	26	B5	36	GND
7	R2	17	G4	27	B6	37	XR
8	R3	18	G5	28	B7	38	YD
9	R4	19	G6	29	GND	39	XL
10	R5	20	G7	30	CLK	40	YU

AUTH	DESCRIPTION	DATE	APPROVED
2	Remove the tape at the backight welding & add number mark <ECR 11S-F70004>	2015/08/11	
1	Modify Backinglight Circuit,FPC Stiffener & Mylar Tape Area,Add Tape	2014/03/18	
	<ESR 0302002>		

REVISIONS

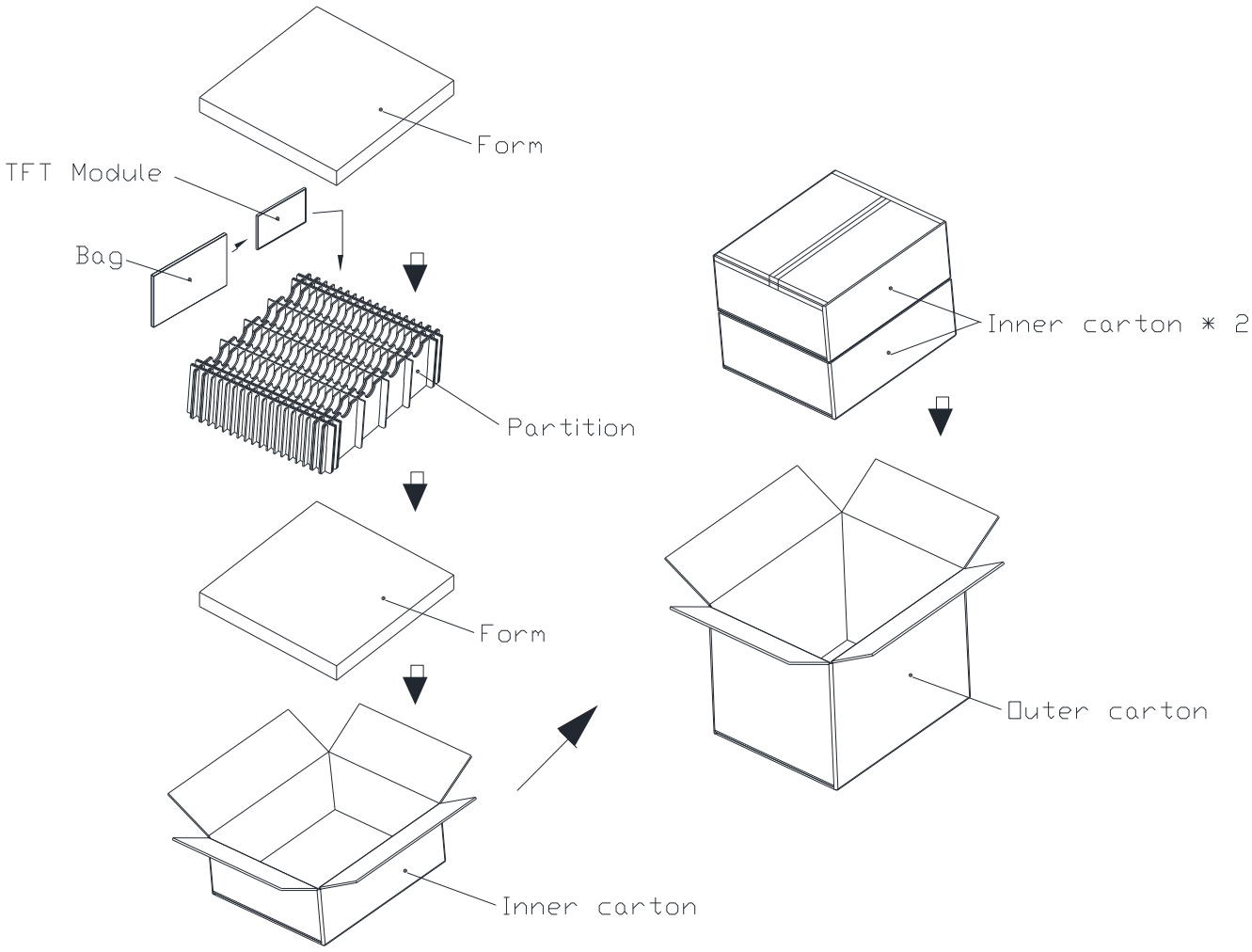
DATE:	2014/02/14
DRAWN:	
CHECK:	
APPROVE:	

TITLE: LCM OUTLINE DIMENSION

DWG. NO.	FX04032BSGT1		
UNITS M M		REV.	3
SCALE Scale	SHEET 1 OF 1		

DATA IMAGE

14. PACKAGE INFORMATION



1 inner carton = 60 pcs module
Net Weight = 60gX120pcs =7200g
Inner carton + Form + Partition = 1500 g
Outer carton = 1000 g
Total Weight = 9.7 kg
Inner carton size : 440L x 360W x 170H (mm)
Outer carton size : 465L x 380W x 395H (mm)