



# DATA IMAGE CORPORATION

## TFT Module Specification ITEM NO.: FG0700G3DSSWAGT1

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Approved by	Version:	Issued Date:	Sheet Code:	Total Pages:
	B	27/JUL/13'		24

## 2. RECORD OF REVISION

Rev	Date	Item	Page	Comment
1	23/APR/08			Initial Preliminary
2	15/MAY/08	10	14	Modify Block Diagram.
3	27/MAY/08	4,6,12,16	3,16,19	1. Modify Dot Pitch from 0.1905 (H) x 0.1905 (V) to 0.0635 (H) x 0.1905 (V). 2. Modify High Temperature and High Humidity from 60 to 40 3. Modify Thermal Cycling Test from -10 +25 +60 to -20 +25 +70 . 4. Update drawing rev:1 to rev:2.
4	17/JUN/08	4,5,6,8,12,16	3,4,9,16,19	1. Modify Outline Dimension from 165(W)x106.4(H)x4.45(D) to 165(W)x106.4(H)x4.96(D) 2. Modify Storage temperature MIN from -20 to -30 3. Add Power Supply Current Typ and Max value. 4. Modify "LED life time" to "LED dice life time" value and note. 5. Modify Response time value, Rise 15(Typ)30(Max), Fall 20(Typ)40(Max) to Rise 5(Typ)10(Max) Fall 15(Typ)20 (Max). 6. Modify Temperature cycle test value, from -20 →+25 →+70 , 100 Cycles to -30 →+25 →+70 , 100 Cycles 7. Change OUTLINE DRAWING from rev:2 to rev:3
5	10/NOV/08	16	19	1. Change OUTLINE DRAWING from rev:3 to rev:4.
6	16/Feb/09	7,17	5,20	Modify THS from STHD[7:0]+88 to 216 Modify TVS from STVD[6:0]+8 to 35 Add Package information
7	15/SEP/09'	9,16	12,19	1. Add Note: The LCM support both DE mode and Sync mode timing. When DE is pulled low, which is sync mode. When DE is an active data and pulled low for blanking data, which is DE mode. 2. Change OUTLINE DRAWING from Rev: 4 to Rev: 5
8	08/SEP/11'	7.1 13	5 17	1. Add DCLK: Min=24.5MHz;Max=42.5MHz 2. Modify LCM PRODUCT LABEL DEFINE
9	29/NOV/11'	4 11 15	3 15 20	1. Modify Outline Dimension of General Specifications; 2. Modify TOUCH PANEL CHARACTERISTICS; 3. Modify OUTLINE DRAWING from Rev: 5 to Rev: 6.
10	4/JUN/12'	15	20	Modify OUTLINE DRAWING from Rev: 6 to 7
A	12/APR/13'	11 13 16	15 19 23	1. Add APPEARANCE SPECIFICATION 2. Modify QUALITY ASSURANCE 3. Modify OUTLINE DRAWING from Rev:7 to A 4. Release Rev.A for production
B	27/JUL/13'	4 12	3 18	1. Add Gray inversion at View Angle direction. 2. Revise TP characteristics.

### 3. APPLICATION

DVD player, Car TV, UMPC, POS

### 4. GENERAL SPECIFICATIONS

Parameter	Specifications	Unit
Screen Size	7 (diagonal)	inch
Display Format	800(H) x (R,G,B) x 480(V)	dot
Active Area	152.4(H) x 91.44(V)	mm
Dot Pitch	0.0635 (H) x 0.1905 (V)	mm
Pixel Configuration	Stripe	
Outline Dimension	165(W) x 106.4(H) x 4.9 (D)	mm
Surface treatment	Anti-glare and hard coating (3H)	
Back-light	LED	
Display mode	Normally white	
Weight	182	g
View Angle direction(Gray inversion)	6 o'clock	

### 5. ABSOLUTE MAXIMUM RATINGS

GND=0V

Parameter	Symbol	MIN.	MAX.	Unit	Remark
Power supply voltage	VCC	-0.3	7	V	Ta=25°C
Logic input voltage	VI	-0.3	V <sub>CC</sub> +0.3	V	
Operating temperature	Top	-10	60	°C	Module surface*
Storage temperature	Tst	-30	70	°C	-
Humidity	Operation	20%~90% relative humidity			Ta<=38°C
	Non Operation	5%~90% relative humidity			Ta<=38°C

### 6. ELECTRICAL CHARACTERISTICS

#### 6.1 Operating Conditions

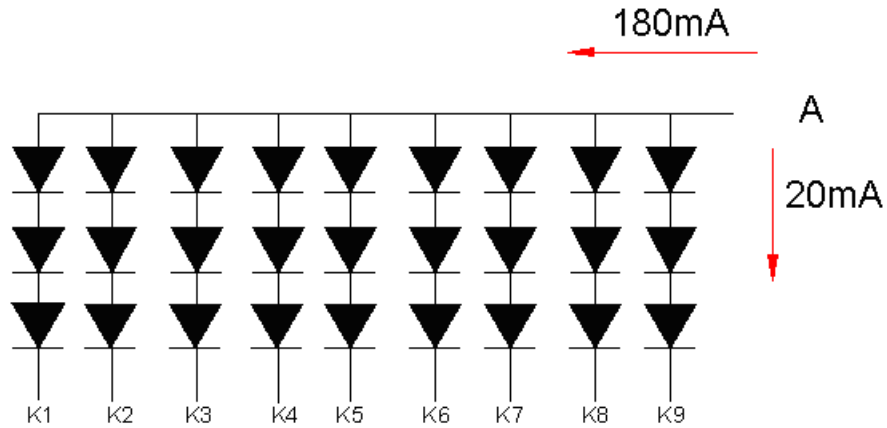
GND=0V, fH=31.49KHz, fV=60Hz, fCLK=33.26MHz, Ta=25°C

Parameter	Symbol	MIN.	Typ.	MAX.	Unit	Remark
Power Supply voltage	V <sub>CC</sub>	3.0	3.3	3.6	V	
Power Supply Current	I <sub>CC</sub>		150	200	mA	V <sub>CC</sub> =3.3V
Ripple voltage	V <sub>RF</sub>	-	-	100	mV <sub>P-P</sub>	
"H" level logical input voltage	V <sub>IH</sub>	0.7V <sub>CC</sub>	--	V <sub>CC</sub>	V	
"L" level logical input voltage	V <sub>IL</sub>	0	--	0.3V <sub>CC</sub>	V	

## 6.2 Backlight Driving Consumption

 $T_a = 25\text{ }^\circ\text{C}$ 

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
VLED voltage	$V_L$	8.4	9.9	10.8	V	Note1
LED current	$I_L$	-	180	-	mA	
LED dice life time			30000		hr	Note2



Note1: There are 9 Groups (1 Group of three LEDs).

VLED 1,2,3,4,5,6,7,8,9,=8.4V(min)

Note2: The "LED dice life time" is defined as the brightness decrease to 50% original brightness that the ambient temperature is 18 ~28 and LED dice current=20mA.

## 7. INPUT SIGNAL CHARACTERISTICS

### 7.1 AC Characteristics

#### 7.1.1 AC Electrical Characteristics

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
HS setup time	$T_{hst}$	6	-	-	ns
HS hold time	$T_{hhd}$	6	-	-	ns
VS setup time	$T_{vst}$	6	-	-	ns
VS hold time	$T_{vhd}$	6	-	-	ns
Data setup time	$T_{dsu}$	6	-	-	ns
Data hold time	$T_{dhd}$	6	-	-	ns
DE setup time	$T_{esu}$	6	-	-	ns

#### 7.1.2 Resolution : 800x480

##### ● sync mode

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
CLK frequency	$F_{CPH}$	24.5	33.26	42.5	MHz
CLK period	$T_{CPH}$	-	30.06	-	ns
CLK pulse duty	$T_{CWH}$	40	50	60	%
HS period	$T_H$	-	1056	-	$T_{CPH}$
HS pulse width	$T_{WH}$	1	128	-	$T_{CPH}$
HS-first horizontal data time	$T_{HS}$	-	216	-	$T_{CPH}$
HS Active Time	$T_{HA}$	-	800	-	$T_{CPH}$
VS period	$T_V$	-	525	-	$T_H$
VS pulse width	$T_{WV}$	1	2	-	$T_H$
VS-DE time	$T_{VS}$	-	35	-	$T_H$
VS Active Time	$T_{VA}$	-	480	-	$T_H$

##### ● DE mode

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
CLK frequency	$F_{CPH}$	24.5	33.26	42.5	MHz
CLK period	$T_{CPH}$	-	30.06	-	ns
CLK pulse duty	$T_{CWH}$	40	50	60	%
DE period	$T_{DEH}+T_{DEL}$	1000	1056	1200	$T_{CPH}$
DE pulse width	$T_{DH}$	-	800	-	$T_{CPH}$
DE frame blanking	$T_{HS}$	10	45	110	$T_{DEH}+T_{DEL}$
DE frame width	$T_{EP}$	-	480	-	$T_{DEH}+T_{DEL}$

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
OEV pulse width	$T_{OEV}$	-	150	-	$T_{CPH}$
CKV pulse width	$T_{CKV}$	-	133	-	$T_{CPH}$
DE(internal)-STV time	$T_1$	-	4	-	$T_{CPH}$
DE(internal)-CKV time	$T_2$	-	40	-	$T_{CPH}$
DE(internal)-OEV time	$T_3$	-	23	-	$T_{CPH}$
DE(internal)-POL time	$T_4$	-	157	-	$T_{CPH}$
STV pulse width	-	-	1	-	$T_H$

## 7.2 Timing Controller Timing Chart

### 7.2.1 Clock and Data input waveforms

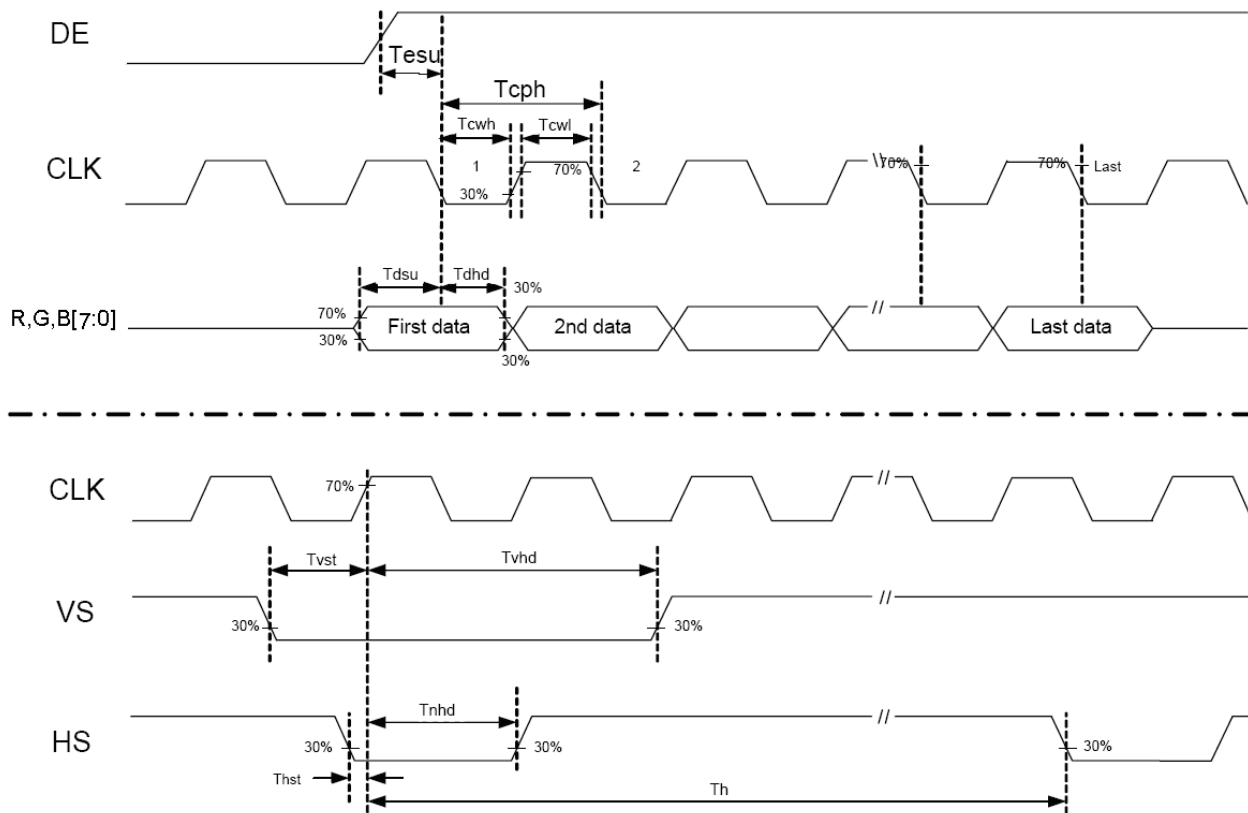


Figure 1 Clock and Data input waveforms.

### 7.2.2 Data Input format

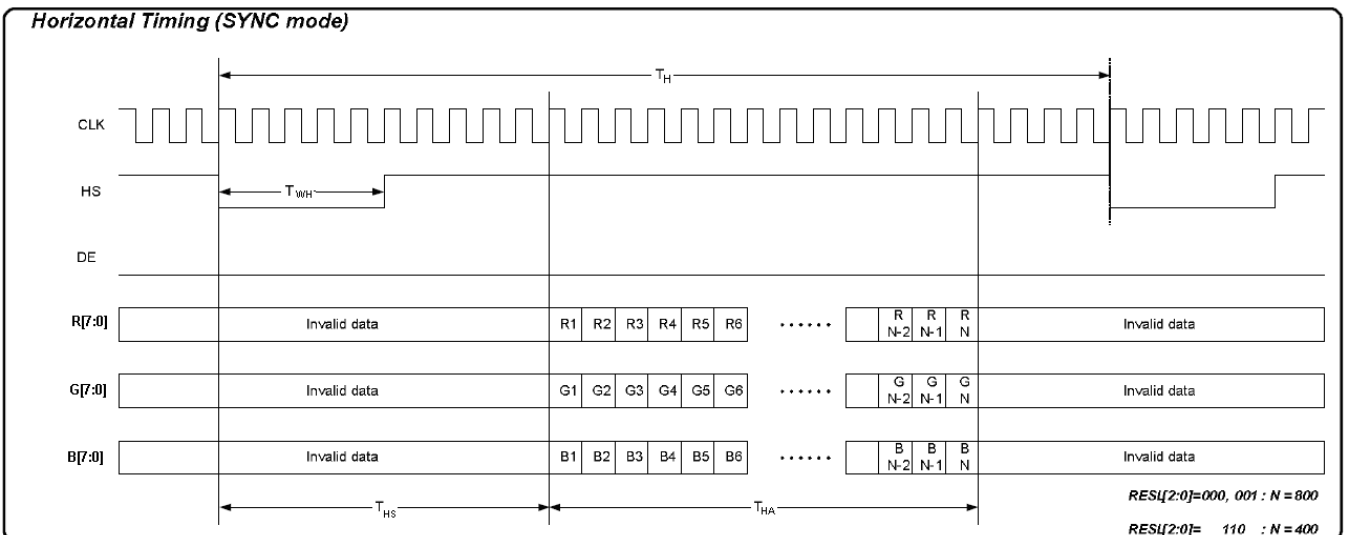


Figure 2 SYNC Mode Horizontal Data Format

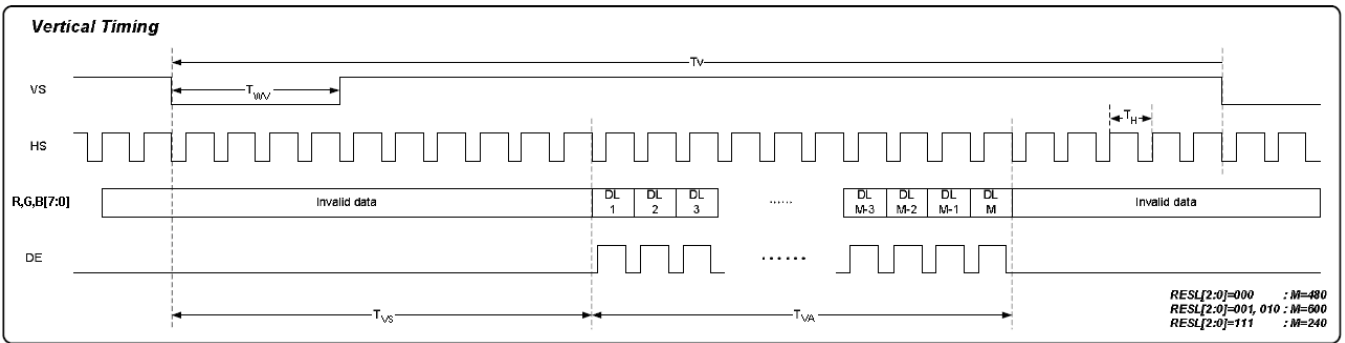


Figure 3 SYNC Mode Vertical Data Format

### 7.2.3 DE Mode Data Format

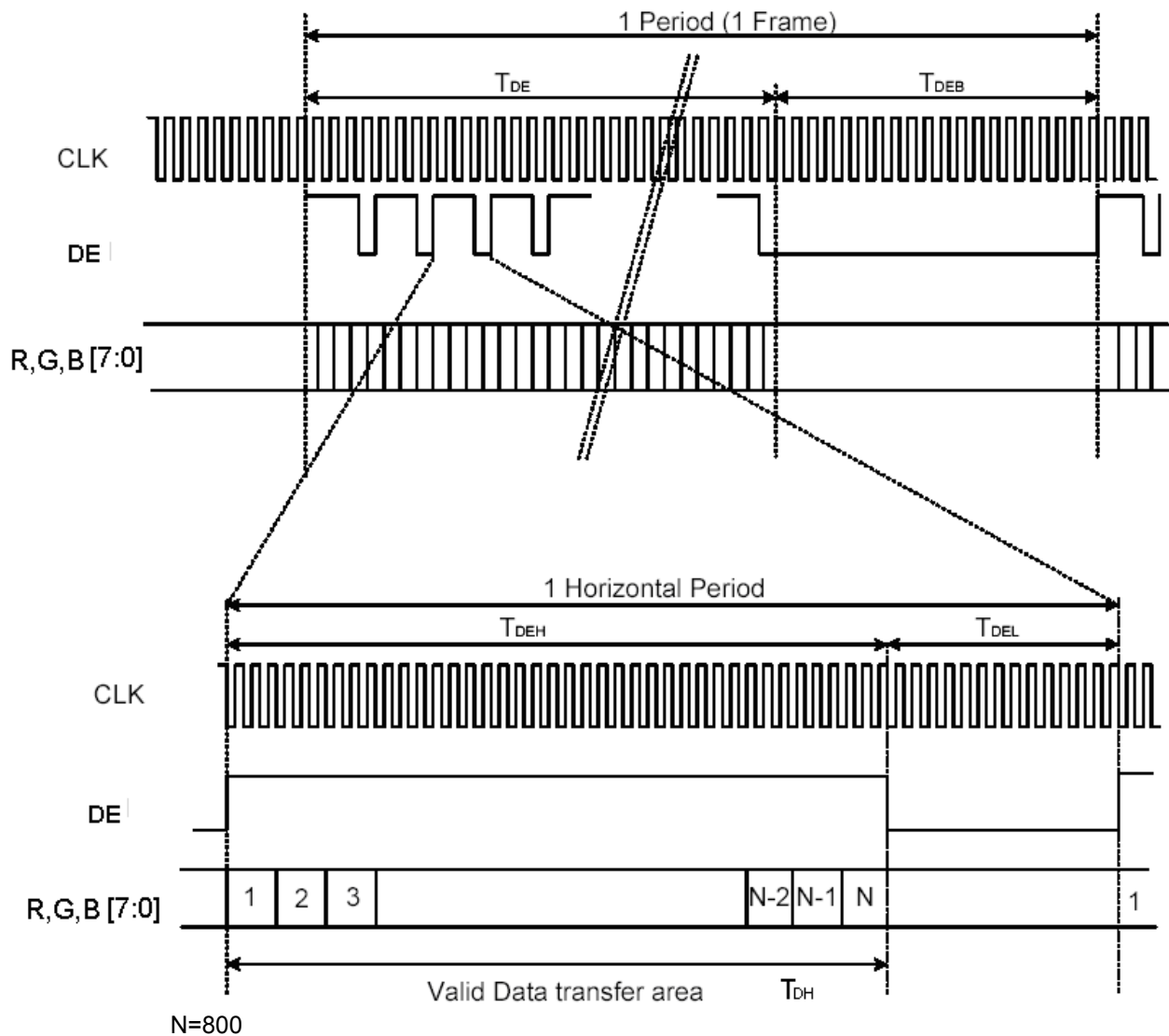


Figure 4 DE Mode Data Format

**7.3 Color Data Input Assignment**

COLOR	DISPLAY	DATA SIGNAL																												GRAY SCALE LEVEL
		RED							GREEN							BLUE														
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7					
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	-
	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0	
	DARK ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1	
		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~R252	
	LIGHT ↓	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
		1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R253	
		0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R254	
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R255	
GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0	
	DARK ↑	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1	
		0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~G252	
	LIGHT ↓	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
		0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G253	
		0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G254	
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G255	
GRAY SCALE OF BLUE	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0	
	DARK ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	B1	
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	B2	
		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~B252	
	LIGHT ↓	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1	B253	
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	B254	
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	B255	

Note) Definition of Gray :

R<sub>n</sub> : Red Gray, G<sub>n</sub> : Green Gray, B<sub>n</sub> : Blue Gray (n = Gray level)

Input Signal : 0 = Low level voltage, 1 = High level voltage

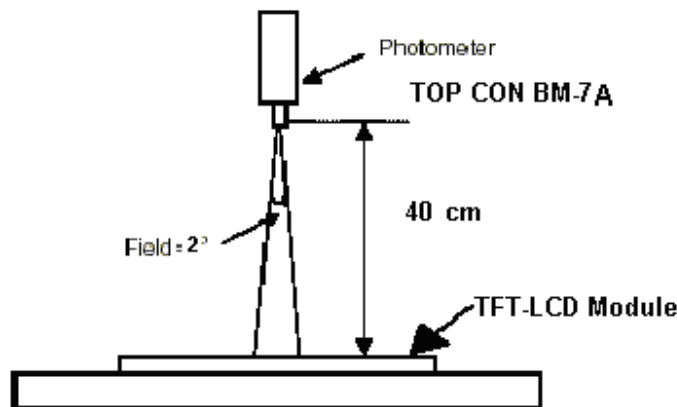


### 8. OPTICAL CHARACTERISTIC

Parameter		Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
Viewing Angle	Horizontal	$\theta_{x+}$	Center CR $\geq$ 10	60	70	--	deg	Note 1,4
		$\theta_{x-}$		60	70	--		
	Vertical	$\theta_{y+}$		40	50	--		
		$\theta_{y-}$		50	60	--		
Contrast Ratio		CR	at optimized viewing angle	300	400	--		Note 1,3
Response time	Rise	Tr	Center	-	5	10	ms	Note 1,6
	Fall	Tf	$\theta_x=\theta_y=0^\circ$	-	15	20	ms	
Uniformity		B-uni	$\theta_x=\theta_y=0^\circ$	70	80	--	%	Note1,5
Brightness		L	$\theta_x=\theta_y=0^\circ$	220	280	--	cd/m <sup>2</sup>	Note 1,2
Chromaticity		$x_W$	Center $\theta_x=\theta_y=0^\circ$	0.252	0.302	0.352		Note 1,7
		$y_W$		0.289	0.339	0.389		
		$x_R$		0.525	0.575	0.625		
		$y_R$		0.310	0.360	0.410		
		$x_G$		0.281	0.331	0.381		
		$y_G$		0.521	0.571	0.621		
		$x_B$		0.099	0.149	0.199		
		$y_B$		0.088	0.138	0.188		
Image sticking		tis	2 hours			2	Sec	Note 8

The following optical specifications shall be measured in a darkroom or equivalent state(ambient luminance  $\leq$ 1 lux, and at room temperature). The operation temperature is 25°C $\pm$ 2°C and LED Backlight Current IL=180mA. The measurement method is shown in Note1.

Note 1: The method of optical measurement:

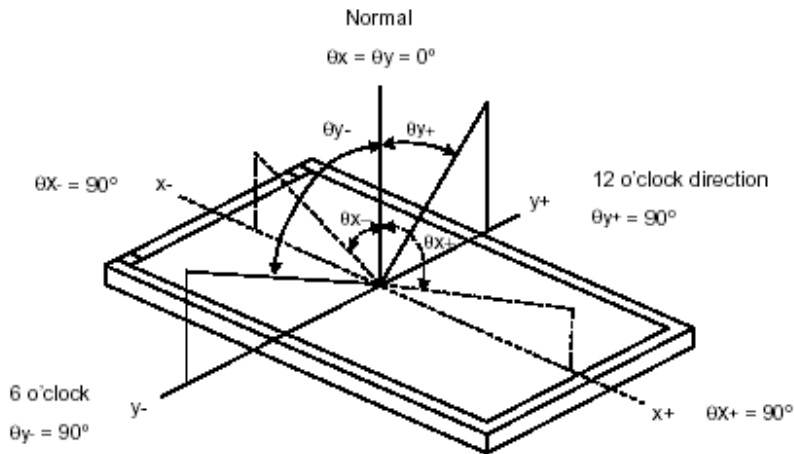


Note 2: Measured at the center area of the panel and at the viewing angle of the  $\theta_x = \theta_y = 0^\circ$

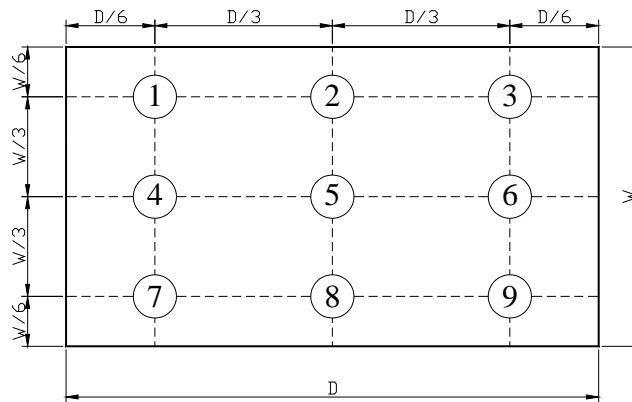
Note 3: Definition of Contrast Ratio (CR):

$$CR = \frac{\text{Luminance with all pixels in white state}}{\text{Luminance with all pixels in Black state}}$$

Note 4: Definition of Viewing Angle



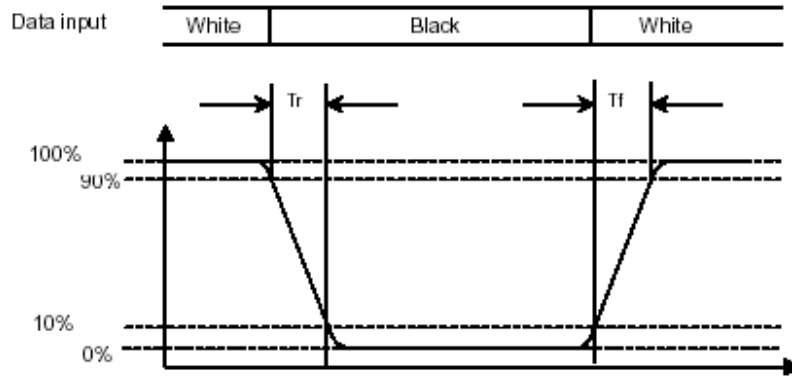
Note 5: Definition of Brightness Uniformity (B-uni):



$$B\text{-uni} = \frac{\text{Minimum luminance of 9 points}}{\text{Maximum luminance of 9 points}} \quad (\text{Note 5}).$$

Note 6: Definition of Response Time:

The Response Time is set initially by defining the “Rising Time (Tr)” and the “Falling Time (Tf)” respectively. Tr and Tf are defined as following figure.



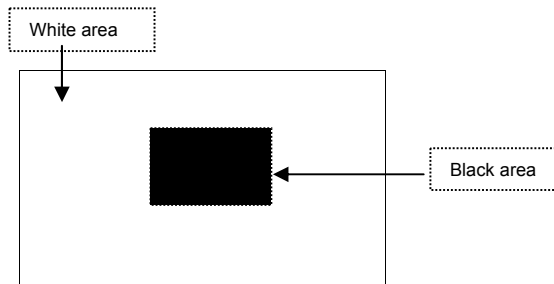
Note 7: Definition of Chromaticity:

The color coordinates  $(x_w, y_w)$ ,  $(x_r, y_r)$ ,  $(x_g, y_g)$ , and  $(x_b, y_b)$  are obtained with all pixels in the viewing field at white, red, green, and blue states, respectively.

Note 8: Definition of Image sticking (tis):

Continuously display the test pattern shown in the figure below for 2 hours. Then display a completely white screen. The previous image shall not persist more than 2 sec at 25 °C

**Image sticking pattern**



## 9. PIN CONNECTIONS

Pin NO.	SYMBOL	DESCRIPTION
1	GND	Power Ground
2	GND	Power Ground
3	VCC	Power Supply for Digital Circuit
4	VCC	Power Supply for Digital Circuit
5	R0	Red Data 0 (LSB)
6	R1	Red Data 1
7	R2	Red Data 2
8	R3	Red Data 3
9	R4	Red Data 4
10	R5	Red Data 5
11	R6	Red Data 6
12	R7	Red Data 7 (MSB)
13	G0	Green Data 0 (LSB)
14	G1	Green Data 1
15	G2	Green Data 2
16	G3	Green Data 3
17	G4	Green Data 4
18	G5	Green Data 5
19	G6	Green Data 6
20	G7	Green Data 7 (MSB)
21	B0	Blue Data 0 (LSB)
22	B1	Blue Data 1
23	B2	Blue Data 2
24	B3	Blue Data 3
25	B4	Blue Data 4
26	B5	Blue Data 5
27	B6	Blue Data 6
28	B7	Blue Data 7 (MSB)
29	GND	Power Ground
30	CLK	Clock Signals ; Latch Data at the Falling Edge
31	NC	No connection
32	HS	Horizontal synchronous signal
33	VS	Vertical synchronous signal
34	DE	Data Enable Signal
35	NC	No connection
36	NC	No connection
37	GND	Power Ground
38	GND	Power Ground
39	NC	No connection
40	NC	No connection

**Note:**

The LCM support both DE mode and Sync mode timing. When DE is pulled low, which is sync mode. When DE is an active data and pulled low for blanking data, which is DE mode.

Remarks:

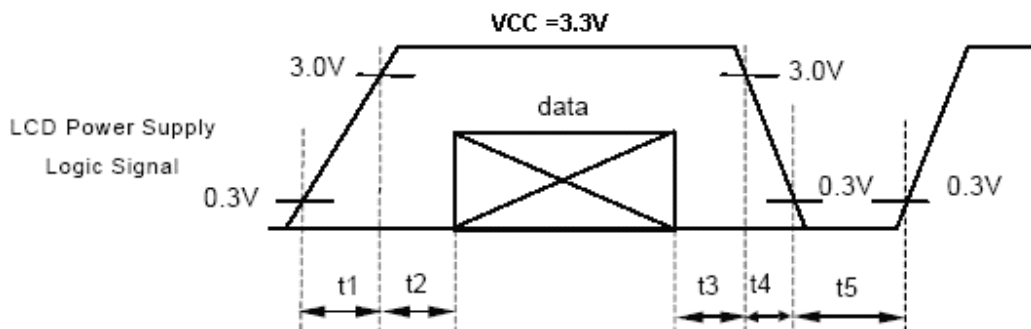
Power Signal sequence:

$t1 \leq 10\text{ms}$  ;  $1 \text{ sec} \leq t5$

$50\text{ms} \leq t2$  ;

$0 < t3 \leq 50\text{ms}$  ;

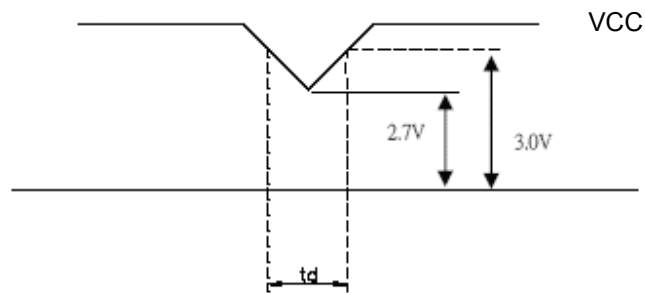
$0 < t4 \leq 10\text{ms}$



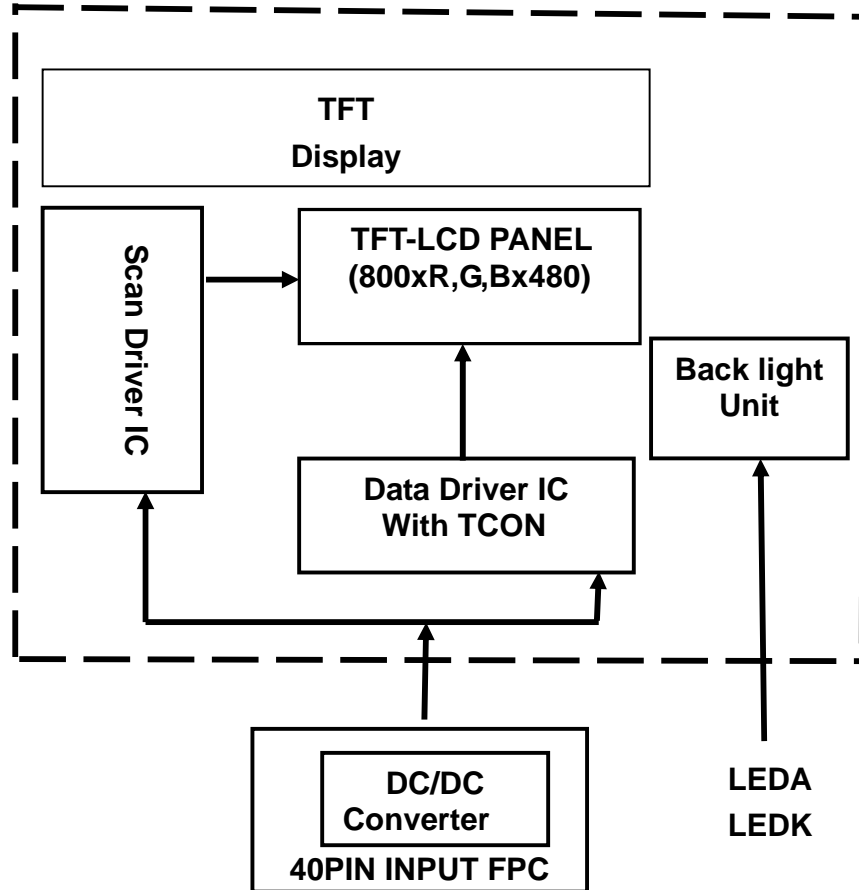
VCC -dip condition:

(1)  $2.7\text{V} \leq \text{VCC} \leq 3.0\text{V}$ :  $t_d \leq 10 \text{ ms}$

(2)  $\text{VCC} > 3.0\text{V}$ : VCC -dip condition should be the same with VCC,-turn-on condition.



## 10. BLOCK DIAGRAM

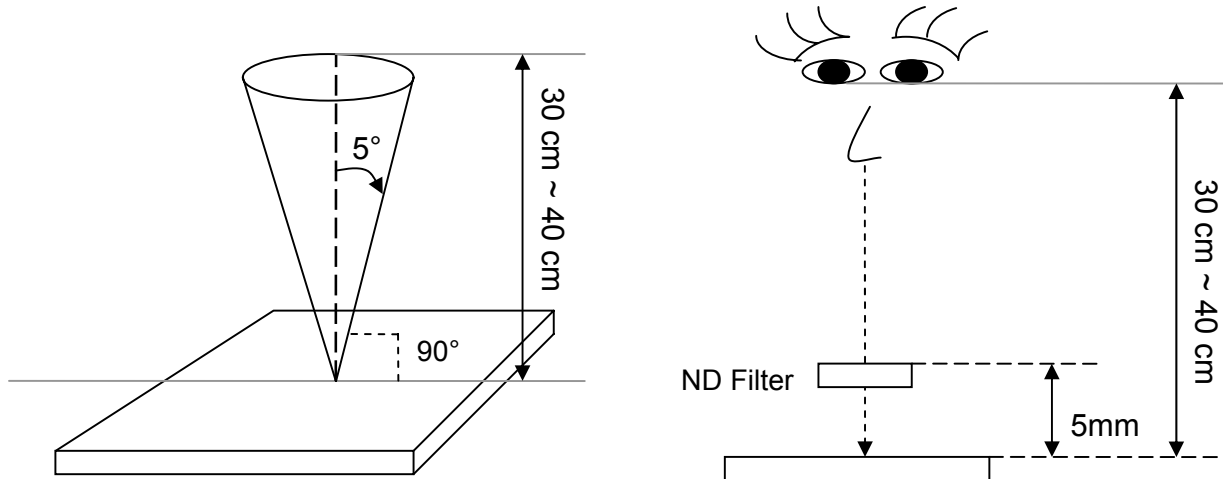


## 11. APPEARANCE SPECIFICATION

### 11.1 Inspection conditions

11.1.1 Inspection Distance :  $35 \pm 5$  cm

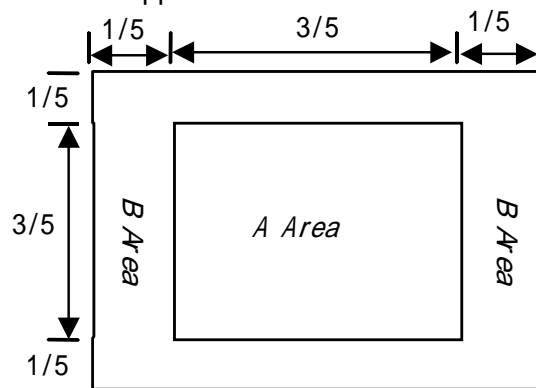
11.1.2 View Angle : Inspection under test condition :  $\pm 5^\circ$



### 11.1.3 Environment conditions :

Ambient Temperature :		<b>25±5</b>
Ambient Humidity :		<b>65±5%</b>
Ambient Illumination	Functional Inspection	<b>300~ 500 lux</b>

### 11.2 Definition of applicable Zones



## 11.3 Inspection Parameters

No.	Parameter	Criteria										
1	Operating	Display function: No Display malfunction (Major)										
		Contrast ratio (Black, White): Does not meet specified range in the spec. (Major) (Note:3)										
		Line Defect: No obvious Vertical and Horizontal line defect in bright, dark and colored. (Major) (Note:1)										
		Point Defect (Red, green, blue, dark): Active area $\leq 3$ dots (Minor) (Note:1)										
		<table border="1"> <thead> <tr> <th rowspan="2">Item</th> <th>Acceptable number</th> <th rowspan="2">Total</th> </tr> <tr> <th>Active Area</th> </tr> </thead> <tbody> <tr> <td>Bright Dot</td> <td>2</td> <td rowspan="2">5</td> </tr> <tr> <td>Dark Dot</td> <td>4</td> </tr> </tbody> </table>	Item	Acceptable number	Total	Active Area	Bright Dot	2	5	Dark Dot	4	
		Item		Acceptable number		Total						
			Active Area									
		Bright Dot	2	5								
		Dark Dot	4									
		Non-uniformity: Visible through 6%ND filter. (Note:1) (Minor)										
Foreign material in Black or White spots shape ( $W > 1/4L$ )												
<table border="1"> <thead> <tr> <th>Zone Dimension</th> <th>Acceptable number</th> <th rowspan="4">Class Of Defects</th> <th rowspan="4">AQL Level</th> </tr> </thead> <tbody> <tr> <td><math>D &gt; 0.5</math></td> <td>0</td> </tr> <tr> <td><math>0.15 \leq D \leq 0.5</math></td> <td>3</td> </tr> <tr> <td><math>D &lt; 0.15</math></td> <td>*</td> </tr> </tbody> </table>	Zone Dimension	Acceptable number	Class Of Defects	AQL Level	$D > 0.5$	0	$0.15 \leq D \leq 0.5$	3	$D < 0.15$	*		
Zone Dimension	Acceptable number	Class Of Defects			AQL Level							
$D > 0.5$	0											
$0.15 \leq D \leq 0.5$	3											
$D < 0.15$	*											
$D = (\text{Long} + \text{Short}) / 2$ * : Disregard												
Foreign Material in Line or spiral shape ( $W \leq 1/4L$ ) (Note: 4)												
<table border="1"> <thead> <tr> <th>L (mm) \ Zone W(mm)</th> <th>Acceptable number</th> <th rowspan="4">Class Of Defects</th> <th rowspan="4">AQL Level</th> </tr> </thead> <tbody> <tr> <td><math>L &gt; 1.5</math>    <math>W &gt; 0.1</math></td> <td>0</td> </tr> <tr> <td><math>0.5 &lt; L \leq 1.5</math>    <math>0.03 &lt; W \leq 0.1</math></td> <td>4</td> </tr> <tr> <td><math>L \leq 0.5</math>    <math>W \leq 0.03</math></td> <td>*</td> </tr> </tbody> </table>	L (mm) \ Zone W(mm)	Acceptable number	Class Of Defects	AQL Level	$L > 1.5$ $W > 0.1$	0	$0.5 < L \leq 1.5$ $0.03 < W \leq 0.1$	4	$L \leq 0.5$ $W \leq 0.03$	*		
L (mm) \ Zone W(mm)	Acceptable number	Class Of Defects			AQL Level							
$L > 1.5$ $W > 0.1$	0											
$0.5 < L \leq 1.5$ $0.03 < W \leq 0.1$	4											
$L \leq 0.5$ $W \leq 0.03$	*											
$L$ : Length $W$ : Width    * : Disregard												
2	External Inspection (non-operating)	Dimension: Outline (Major)										
		Bezel appearance: uneven (Minor)										
		Scratch on the polarize: (Note:2)										
		<table border="1"> <thead> <tr> <th>W (mm) \ L(mm)</th> <th>Acceptable number</th> <th rowspan="4">Class Of Defects</th> <th rowspan="4">AQL Level</th> </tr> </thead> <tbody> <tr> <td><math>W &gt; 0.1</math>    -</td> <td>0</td> </tr> <tr> <td><math>0.03 &lt; W \leq 0.1</math>    <math>L \leq 10</math></td> <td>5</td> </tr> <tr> <td><math>W \leq 0.03</math></td> <td>*</td> </tr> </tbody> </table>	W (mm) \ L(mm)	Acceptable number	Class Of Defects	AQL Level	$W > 0.1$ -	0	$0.03 < W \leq 0.1$ $L \leq 10$	5	$W \leq 0.03$	*
		W (mm) \ L(mm)	Acceptable number	Class Of Defects			AQL Level					
		$W > 0.1$ -	0									
		$0.03 < W \leq 0.1$ $L \leq 10$	5									
		$W \leq 0.03$	*									
		$L$ : Length $W$ : Width    * : Disregard										
		Dent or bubble on the polarize (Note:2)										
<table border="1"> <thead> <tr> <th>Zone Dimension</th> <th>Acceptable number</th> <th rowspan="4">Class Of Defects</th> <th rowspan="4">AQL Level</th> </tr> </thead> <tbody> <tr> <td><math>D \leq 0.3</math></td> <td>3</td> </tr> <tr> <td><math>0.3 &lt; D \leq 0.7</math></td> <td>1</td> </tr> <tr> <td><math>D &gt; 0.7</math></td> <td>0</td> </tr> </tbody> </table>	Zone Dimension	Acceptable number	Class Of Defects	AQL Level	$D \leq 0.3$	3	$0.3 < D \leq 0.7$	1	$D > 0.7$	0		
Zone Dimension	Acceptable number	Class Of Defects			AQL Level							
$D \leq 0.3$	3											
$0.3 < D \leq 0.7$	1											
$D > 0.7$	0											
$D = (\text{Long} + \text{Short}) / 2$ * : Disregard												



Class of defects			Definition
	<b>Major</b>	AQL 0.65%	It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.
<b>Minor</b>	AQL 2.5%	It is a defect that will not result in functioning problem with deviation classified.	

Note:1.(a)Bright point defect is defined as point defect of R,G,B with area  $> 1/2$  pixel respectively

(b)Dark point defect is defined as visible in full white

pattern. (c)Definition of distribution of point defect is

as follows:

-minumum separation between dark point defects should be larger than 5mm.

-minumum separation between bright point defects should be larger than 5mm. (d)Definition of joined bright point defect and joined dark point

defect are as follows:

-Two or more joined bright point defects must be nil.

-Three joined dark point defects must be nil.

-Coupling of one dark and one bright point in junction is counted as one dark and bright spot with 1 pair maxmum.

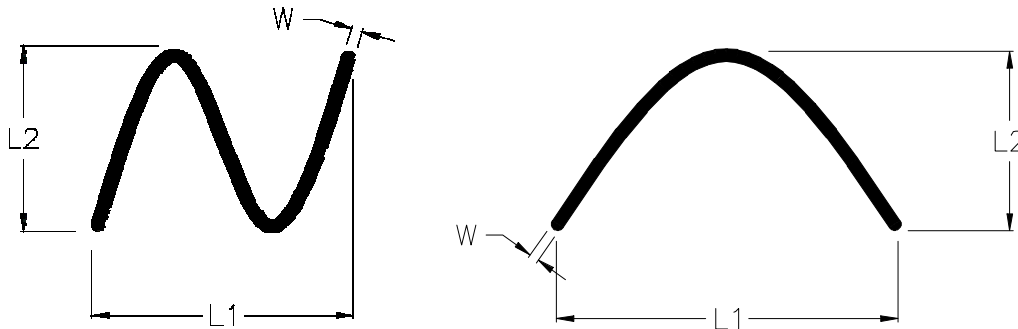
-Two Joined dark point is counted as two dark point with 2 pair

maxmum. (e)Line defect is defined as visible by using 10% ND filter.

Note:2 The external inspection should be conducted at the distance 30 5cm between the eyes of insptor and the panel .

Note:3 Luminance measurement for contrast ratio is at the distance 50 5cm between the detective head and the panel with ambient illuminance less than 1 lux. Contrast ratio is obtained at optimum view angle.

Note:4 W-Width in mm , L-length of Max.(L1,L2) in mm.



#### 11.4 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

Lot size: Quantity of shipment lot per model.

Sampling type: normal inspection, single sampling

Sampling table: MIL-STD-105E

Inspection level: Level II

## 12. TOUCH PANEL CHARACTERISTICS

### 1. Input Method and Activation Force

Input Method	Activation Force
0.8mm dia. Delrin Polyacetal stylus	60~100gf

### 2. Typical Optical Characteristics

ITEM	Parameter
Visible Light Transmission	≥80%
Haze	≤10%
Surface Hardness	≥3H

### 3. Electrical Specification

ITEM	Parameter
Operating Voltage	DC 7V Max
Circuit close resistance	X 100~800Ω
	Y 300~1000Ω
Circuit open resistance	>20MΩ at 25V DC
Contact bounce	≤10ms
Linear Test	≤1.5%

### 4. Linearity

ITEM	Parameter
Linear Test Specification Direction	X ≤1.5%
	Y ≤1.5%

### 5. Specification

ITEM	Parameter
Operating Temperature	-20°C~+70°C
Storage Temperature	-30°C~+80°C

### 6. Durability test:

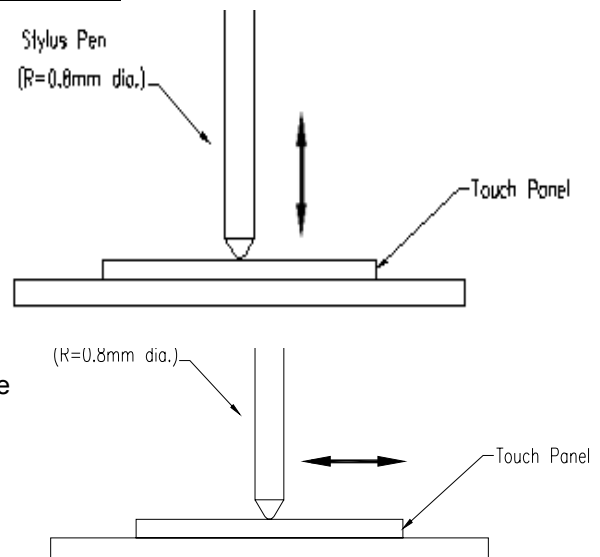
6.1 Touch panel is hit 1 millions times with a R0.8 sty per second. The measurement must satisfy the f

- Circuit close resistance: x 100~800Ω ;  
y 300~1000Ω
- Circuit open resistance: >20MΩ at 25V DC
- Contact bounce: ≤10ms
- Linearity test: ≤1.5%

#### 6.2 Stylus writing

Touch panel is drawn by R0.8 Darling stylus pen, at 150g forces, repeat one inch by 100k times. The measurement must satisfy the following:

- Circuit close resistance: x 100~800Ω ;  
y 300~1000Ω
- Circuit open resistance: >20MΩ at 25V DC
- Contact bounce: ≤10ms
- Linearity test: ≤1.5%



### 13. QUALITY ASSURANCE

#### 13.1 Test Condition

##### 13.1.1 Temperature and Humidity(Ambient Temperature)

Temperature :  $25 \pm 5^{\circ}\text{C}$

Humidity :  $65 \pm 5\%$

##### 13.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

##### 13.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

##### 13.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

##### 13.1.5 Test Method

Reliability Test Item & Level		Test Level	Remark
No.	Test Item		
1	High Temperature Storage Test	T=70 ,240hrs	IEC68-2-2
2	Low Temperature Storage Test	T=-30 ,240hrs	IEC68-2-1
3	High Temperature Operation Test	T=60 ,240hrs	IEC68-2-2
4	Low Temperature Operation Test	T=-10 ,240hrs	IEC68-2-1
5	High Temperature and High Humidity (No operation)	T=40 ,90%RH,240hrs	IEC68-2-3
6	Thermal Cycling Test (No operation)	-30 → +25 → +70 , 100 Cycles 30 min 5 min 30 min	IEC68-2-1 4
7	Vibration Test (No operation)	Frequency :10 ~ 55 Hz Amplitude :1.5 mm Sweep time : 11 mins Test Period: 6 Cycles for each direction of X, Y, Z	IEC68-2-6
8	Shock Test (No operation)	100G, 6ms Direction: ±X, ±Y, ±Z Cycle: 3 times	IEC68-2-2 7

#### 13.2 Judgment standard

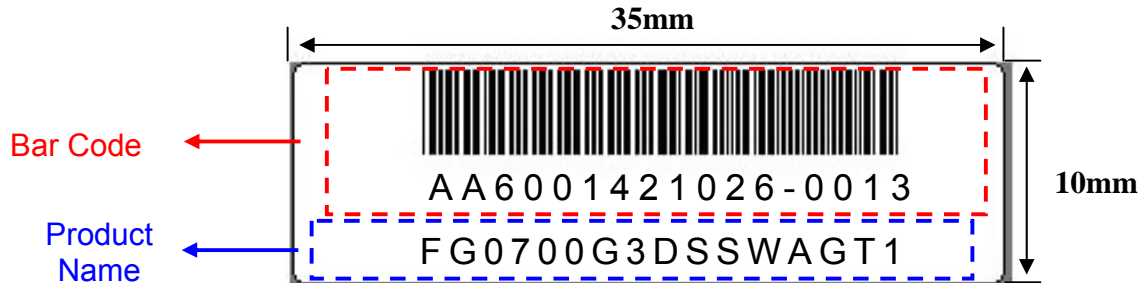
The Judgment of the above test should be made as follow:

Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defect.

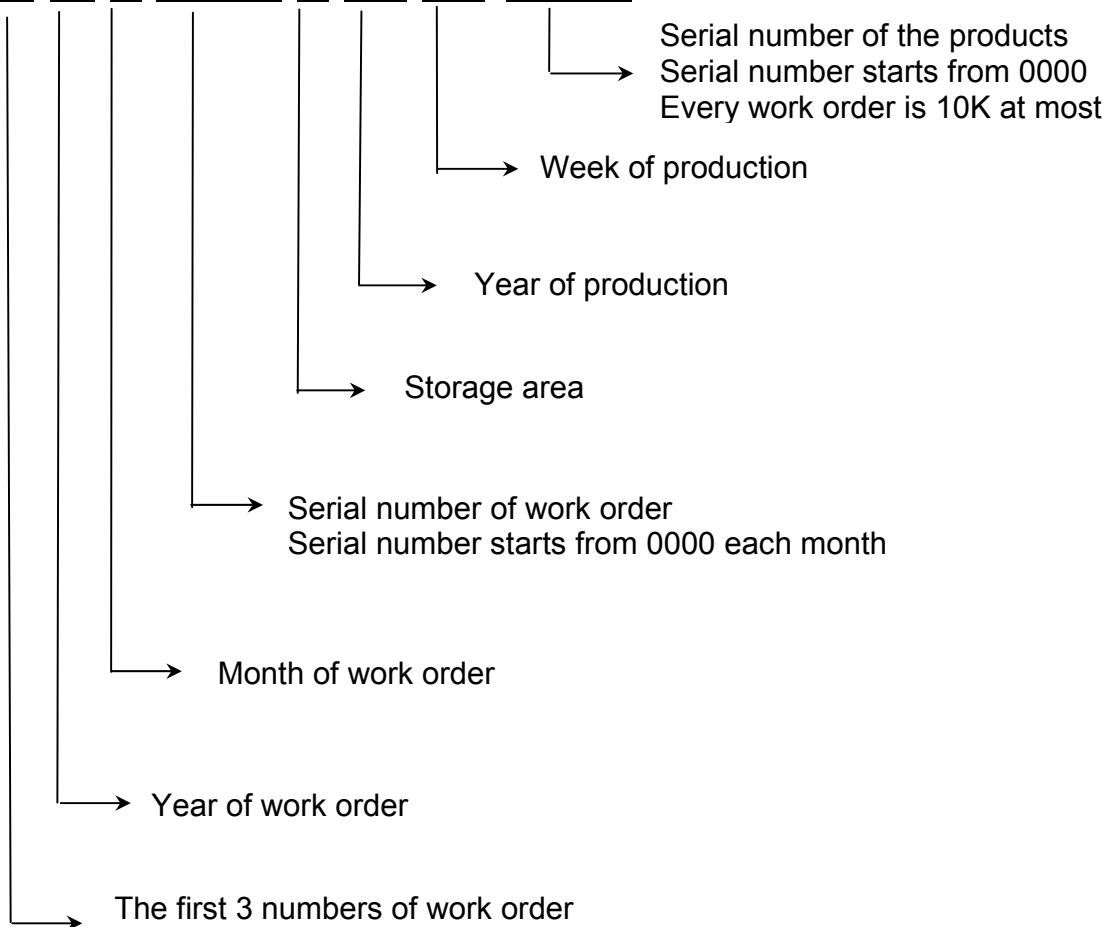
## 14. LCM PRODUCT LABEL DEFINE

### Product Label style:

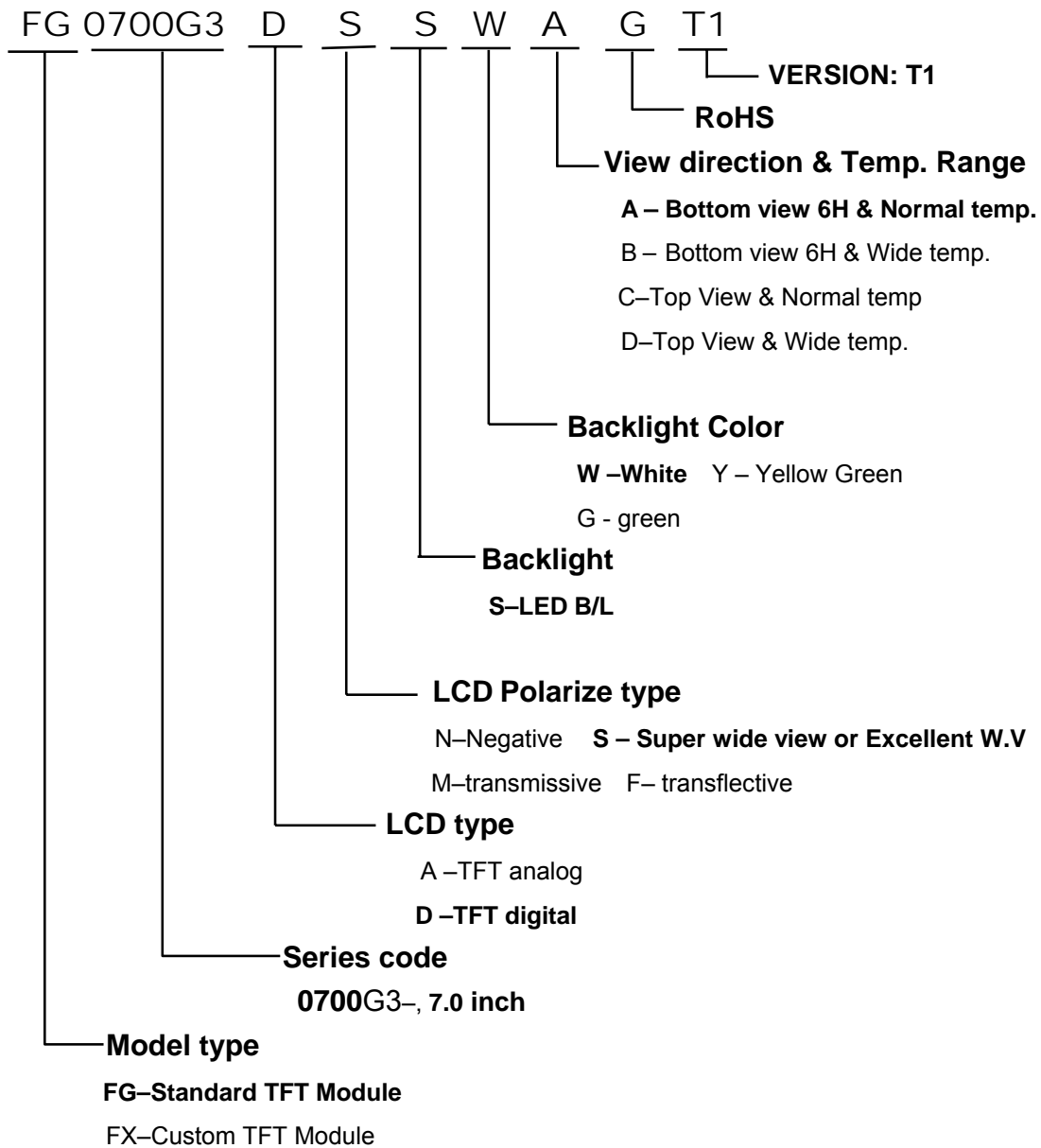


### BarCode Define:

**A A 6 0014 2 10 26-0013**



**Product Name Define:**



## 15. PRECAUTIONS IN USE LCM

### 1. LIQUID CRYSTAL DISPLAY (LCD)

LCD is made up of glass, organic sealant, organic fluid, and polymer based polarizers. The following precautions should be taken when handling,

- (1). Keep the temperature within range of use and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel off or bubble.
- (2). Do not contact the exposed polarizers with anything harder than an HB pencil lead. To clean dust off the display surface, wipe gently with cotton, chamois or other soft material soaked in petroleum benzine.
- (3). Wipe off saliva or water drops immediately. Contact with water over a long period of time may cause polarizer deformation or color fading, while an active LCD with water condensation on its surface will cause corrosion of ITO electrodes.
- (4). Glass can be easily chipped or cracked from rough handling, especially at corners and edges.
- (5). Do not drive LCD with DC voltage.

### 2. Liquid Crystal Display Modules

#### 2.1 Mechanical Considerations

LCM are assembled and adjusted with a high degree of precision. Avoid excessive shocks and do not make any alterations or modifications. The following should be noted.

- (1). Do not tamper in any way with the tabs on the metal frame.
- (2). Do not modify the PCB by drilling extra holes, changing its outline, moving its components or modifying its pattern.
- (3). Do not touch the elastomer connector, especially insert an backlight panel (for example, EL).
- (4). When mounting a LCM make sure that the PCB is not under any stress such as bending or twisting. Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
- (5). Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels.

#### 2.2. Static Electricity

LCM contains CMOS LSI's and the same precaution for such devices should apply, namely

- (1). The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such as the LSI pads, the copper leads on the PCB and the interface terminals with any parts of the human body.
- (2). The modules should be kept in antistatic bags or other containers resistant to static for storage.
- (3). Only properly grounded soldering irons should be used.
- (4). If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.

- (5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended.
- (6). Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

#### 2.3 Soldering

- (1). Solder only to the I/O terminals.
- (2). Use only soldering irons with proper grounding and no leakage.
- (3). Soldering temperature :  $280^{\circ}\text{C} \pm 10^{\circ}\text{C}$
- (4). Soldering time: 3 to 4 sec.
- (5). Use eutectic solder with resin flux fill.
- (6). If flux is used, the LCD surface should be covered to avoid flux spatters. Flux residue should be removed afterwards.

#### 2.4 Operation

- (1). The viewing angle can be adjusted by varying the LCD driving voltage  $V_0$ .
- (2). Driving voltage should be kept within specified range; excess voltage shortens display life.
- (3). Response time increases with decrease in temperature.
- (4). Display may turn black or dark blue at temperatures above its operational range; this is (however not pressing on the viewing area) may cause the segments to appear "fractured".
- (5). Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured".

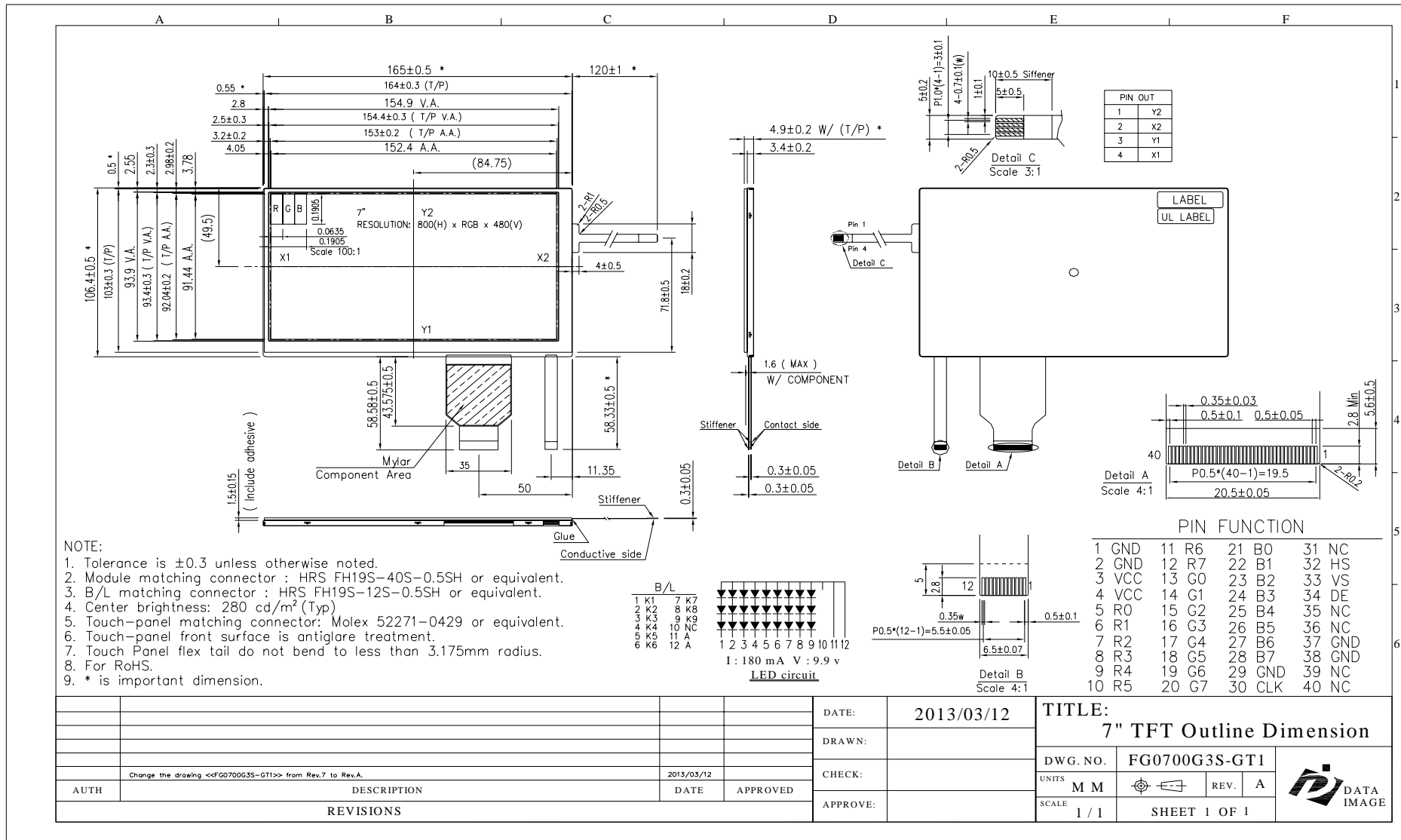
#### 2.5 Storage

If any fluid leaks out of a damaged glass cell, wash off any human part that comes into contact with soap and water. Never swallow the fluid. The toxicity is extremely low but caution should be exercised at all the time.

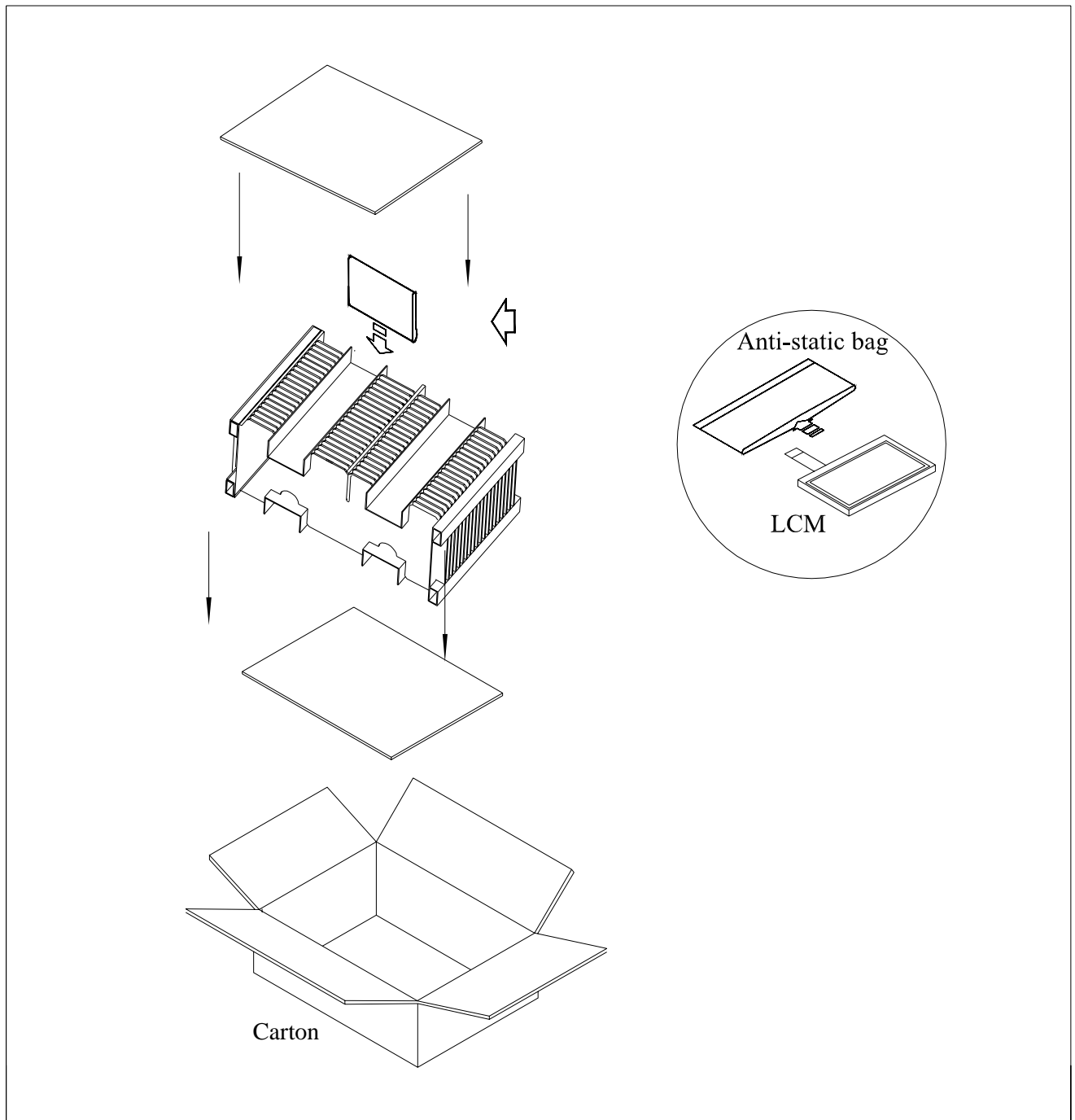
#### 2.6 Limited Warranty

Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not responsible for any subsequent or consequential events.

Confidential Document  
**16. OUTLINE DRAWING**



### 17. PACKAGE INFORMATION



Item	Size(L*W*H)	Quantity	Note
Master Carton	482*282*279	1	
Quantity Per Master Carton		38	
N . W	7.0 (kg)	G . W	8.5 (kg)